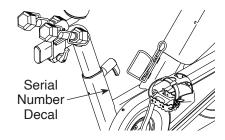


Model No. PFEX39421-INT.1 Serial No.

Write the serial number in the space above for reference.



MEMBER CARE

UNITED KINGDOM

Call: 0330 123 1045

From Ireland: 053 92 36102 Website: iconsupport.eu E-mail: csuk@iconeurope.com

Write:

ICON Health & Fitness, Ltd. Unit 4, Westgate Court

Silkwood Park OSSETT WF5 9TT

UNITED KINGDOM

AUSTRALIA

Call: 1800 993 770

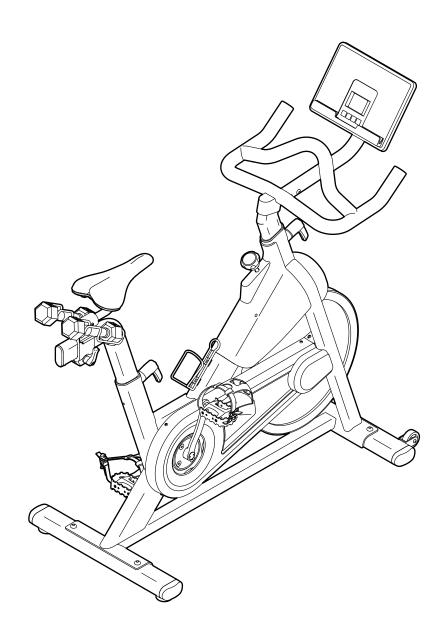
E-mail: australiacc@iconfitness.com

Write:
iFIT Inc.
PO Box 635
WINSTON HILLS NSW 2153
AUSTRALIA

ACAUTION

Read all precautions and instructions in this manual before using this equipment. Keep this manual for future reference.

USER'S MANUAL



iconeurope.com

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WARNING DECAL PLACEMENT

This drawing shows the location(s) of the warning decal(s). If a decal is missing or illegible, see the front cover of this manual and request a free replacement decal. Apply the decal in the location shown. Note: The decal(s) may not be shown at actual size.



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IMPORTANT PRECAUTIONS

WARNING: To reduce the risk of serious injury, read all important precautions and instructions in this manual and all warnings on your exercise bike before using your exercise bike. iFIT assumes no responsibility for personal injury or property damage sustained by or through the use of this product.

- It is the responsibility of the owner to ensure that all users of the exercise bike are adequately informed of all precautions.
- 2. Keep children under age 16 and pets away from the exercise bike at all times.
- Consult your health care provider before beginning any exercise program. This is especially important for persons over age 35 or persons with pre-existing health problems.
- Consult your health care provider before beginning or continuing any exercise program during pregnancy. Use the exercise bike only as authorized by your health care provider.
- 5. The exercise bike is not intended for use by persons with reduced physical, sensory, or mental capabilities or lack of experience and knowledge, unless they are given supervision or instruction about use of the exercise bike by someone responsible for their safety.
- 6. Use the exercise bike only as described in this manual.
- The exercise bike is intended for home use only. Do not use the exercise bike in a commercial, rental, or institutional setting.
- Keep the exercise bike indoors, away from moisture and dust. Do not put the exercise bike in a garage or covered patio, or near water.
- Place the exercise bike on a level surface, with a mat beneath it to protect the floor or carpet. Make sure that there is at least 2 ft. (0.6 m) of clearance around the exercise bike.

- Inspect and properly tighten all parts each time the exercise bike is used. Replace any worn parts immediately. Use only manufacturer-supplied parts.
- 11. The exercise bike should not be used by persons weighing more than 250 lbs. (115 kg).
- 12. Wear appropriate clothes while exercising; do not wear loose clothes that could become caught on the exercise bike. Always wear athletic shoes for foot protection.
- Be careful when mounting and dismounting the exercise bike.
- 14. Always keep your back straight while using the exercise bike; do not arch your back.
- 15. The exercise bike does not have a freewheel; the pedals will continue to move until the flywheel stops. Reduce your pedaling speed in a controlled way.
- To stop the flywheel quickly, press the brake knob downward.
- 17. When the exercise bike is not in use, tighten the brake knob completely to prevent the flywheel from moving.
- 18. To avoid damaging the brake pads, do not lubricate the brake pads.
- 19. Over exercising may result in serious injury or death. If you feel faint, if you become short of breath, or if you experience pain while exercising, stop immediately and cool down.

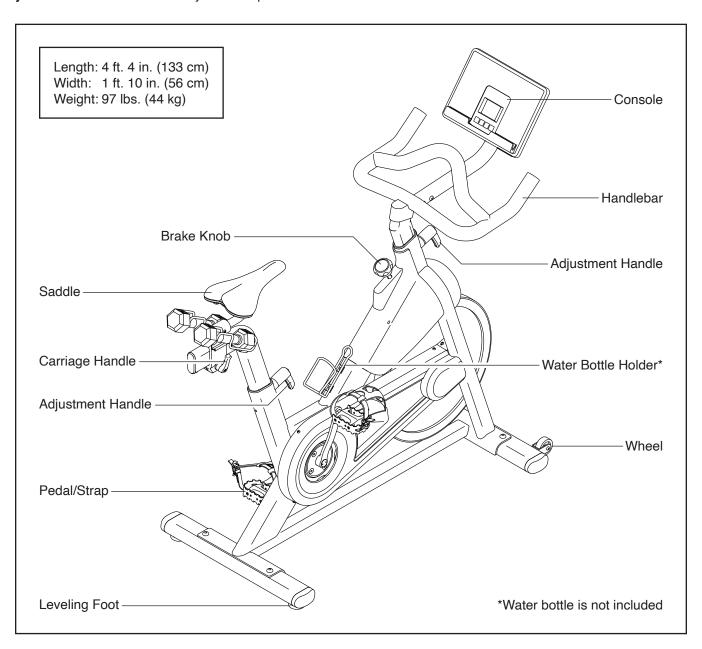
BEFORE YOU BEGIN

Thank you for choosing the new PROFORM® LE TOUR DE FRANCE CBC exercise bike. Cycling is an effective exercise for increasing cardiovascular fitness, building endurance, and toning the body. The LE TOUR DE FRANCE CBC exercise bike provides a selection of features designed to make your workouts at home more effective and enjoyable.

For your benefit, read this manual carefully before you use the exercise bike. If you have questions after

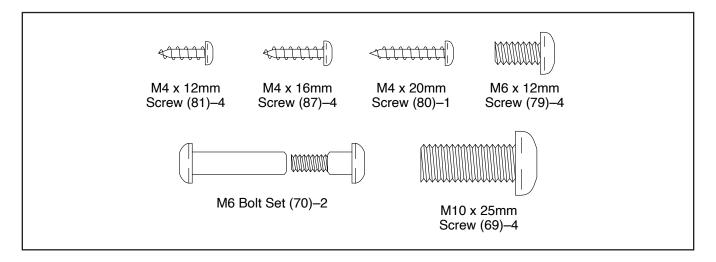
reading this manual, please see the front cover of this manual. To help us assist you, note the product model number and serial number before contacting us. The model number and the location of the serial number decal are shown on the front cover of this manual.

Before reading further, please familiarize yourself with the parts that are labeled in the drawing below.



PART IDENTIFICATION CHART

Use the drawings below to identify the small parts needed for assembly. The number in parentheses below each drawing is the key number of the part, from the PART LIST near the end of this manual. The number following the key number is the quantity needed for assembly. **Note: If a part is not in the hardware kit, check to see if it has been preassembled. Extra parts may be included.**



ASSEMBLY

- Assembly requires two persons.
- Place all parts in a cleared area and remove the packing materials. Do not dispose of the packing materials until you finish all assembly steps.
- Left parts are marked "L" or "Left" and right parts are marked "R" or "Right."
- In addition to the included tool(s), assembly requires the following tool(s):

one Phillips screwdriver

one adjustable wrench



one pair of scissors

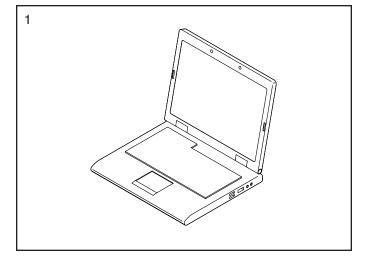


Assembly may be easier if you have a set of wrenches. To avoid damaging parts, do not use power tools.

 To register your product and activate your warranty in the UK, go to iconsupport.eu. If you do not have internet access, call Member Care (see the front cover of this manual).

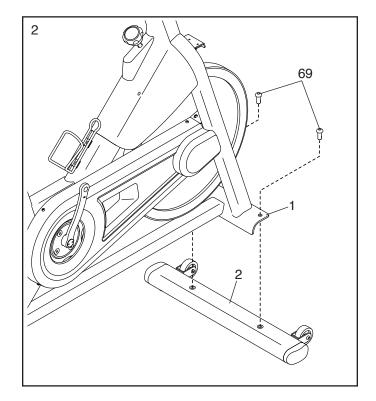
To register your product and activate your warranty in Australia, email or post the following information to the email address or postal address on the front cover of this manual.

- your receipt (make sure to keep a copy)
- your name, address, and telephone number
- the model number, serial number, and name of your product (see the front cover of this manual)

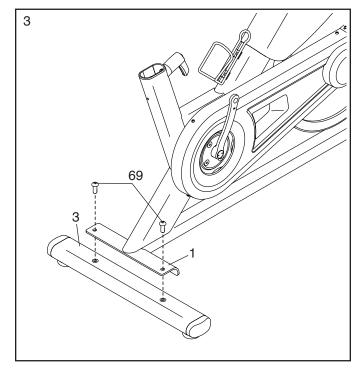


2. If there are shipping tubes (not shown) attached to the front and rear of the Frame (1), remove and discard the shipping tubes and the hardware attaching them.

Orient the Front Stabilizer (2) as shown, and attach it to the Frame (1) with two M10 x 25mm Screws (69).



3. Attach the Rear Stabilizer (3) to the Frame (1) with two M10 x 25mm Screws (69).

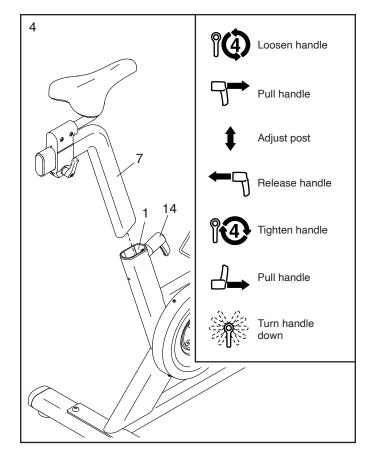


4. Tip: See the inset drawing to learn how to operate the Adjustment Handle (14).

Locate the Adjustment Handle (14) on the rear of the Frame (1). Pull the Adjustment Handle outward, and insert the Saddle Post (7) into the Frame.

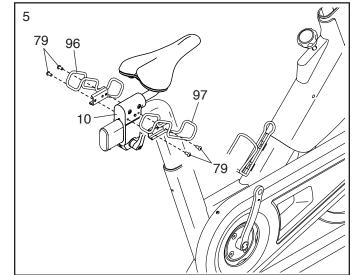
Next, move the Saddle Post (7) upward or downward to the desired position, release the Adjustment Handle (14) into an adjustment hole in the Saddle Post, and then tighten the Adjustment Handle four turns. Make sure that the Adjustment Handle is firmly engaged in an adjustment hole.

Then, pull the Adjustment Handle (14) outward, turn it so that it points downward as shown, and then release it.



5. Orient the Left and Right Weight Rests (96, 97) as shown.

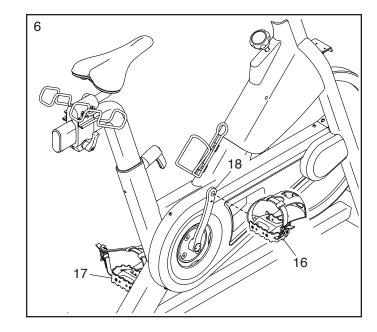
Attach each Weight Rest (96, 97) to the Saddle Carriage (10) with two M6 x 12mm Screws (79).



Note: You can attach your own pedals if desired.

Identify the Right Pedal (16). Using your fingers, turn the Right Pedal about halfway into the Right Crank Arm (18). Then, the included tool to **fully tighten** the Right Pedal.

Repeat this step with the Left Pedal (17). IMPORTANT: You must turn the Left Pedal COUNTERCLOCKWISE to attach it.



7. Have a second person hold the Handlebar (4) near the Frame (1).

Next, locate the wire tie (A) in the Frame (1). Tie the wire tie to the Upper Wire (90) in the Handlebar (4). Then, pull the lower end of the wire tie until the Upper Wire is routed through the Frame. Untie and discard the wire tie.

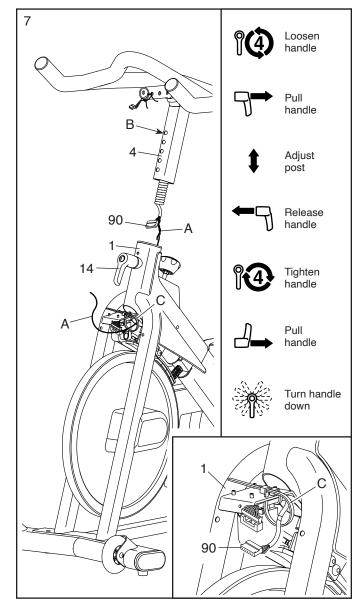
Tip: See the upper inset drawing to learn how to operate the Adjustment Handle (14).

Next, locate the Adjustment Handle (14) on the front of the Frame (1). Pull the Adjustment Handle outward. Then, insert the Handlebar (4) into the Frame.

Move the Handlebar (4) downward and release the Adjustment Handle (14) into the indicated adjustment hole (B). Then, tighten the Adjustment Handle four turns. Make sure that the Adjustment Handle is firmly engaged in the adjustment hole.

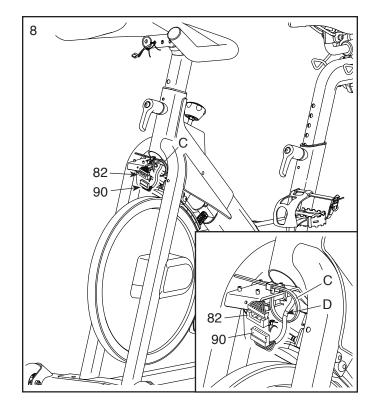
Then, pull the Adjustment Handle (14) outward, turn it so that it points downward as shown, and then release it.

See the lower inset drawing. Insert the Upper Wire (90) through the zip tie (C) on the Frame (1); do not connect the Upper Wire and do not tighten the zip tie yet.

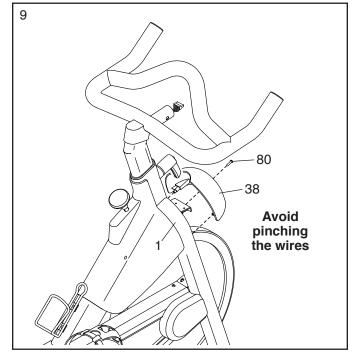


8. See the inset drawing. Connect the connector on the Upper Wire (90) to the connector on the Lower Wire (82). Tip: The wire connectors should slide together easily and snap into place with an audible click. If they do not, turn one connector and try again.

Next, tighten the zip tie (C) around the indicated mark (D) on the Upper Wire (90). Then, cut off the excess zip tie.



9. **Tip: Avoid pinching the wires.** Press the Motor Cover (38) onto the Frame (1), and then attach it with an M4 x 20mm Screw (80).



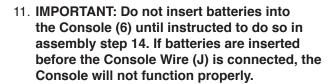
10. Until the wire tie (E) holding the Upper Wire (90) to the Handlebar (4).

While a second person holds the Console Mount (5) near the Handlebar (4), connect the Extension Wire (12) in the Console Mount to the Upper Wire (90) in the Handlebar (4). Tip: The wire connectors should slide together easily and snap into place with an audible click. If they do not, turn one connector and try again.

Tip: Avoid pinching the wires. Gently pull on the indicated wire tie (F) as you slide the Console Mount (5) onto the Handlebar (4). Continue to pull the wire tie until the Extension Wire (12) is routed through the Console Mount. Make sure that the wires inside the Handlebar are out of the way of the bolt holes.

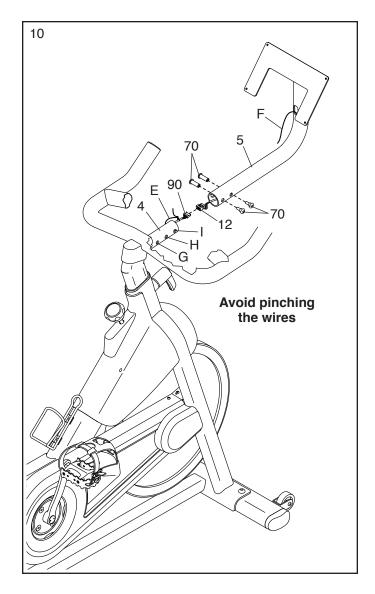
Note: You can attach the Console Mount (5) in either the standard position or the extended position. For the standard position, align the Console Mount with the inner holes (G, H). For the extended position, align the Console Mount with the outer holes (H, I).

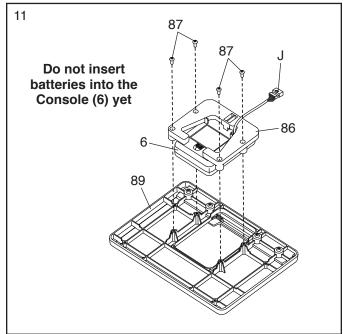
Tip: Avoid pinching the wires. Attach the Console Mount (5) with two M6 Bolt Sets (70).



Orient the Console Housing (86) and the Console Deck (89) as shown.

Attach the Console Housing (86) to the Console Deck (89) with four M4 x 16mm Screws (87); start all the Screws, and then tighten them.

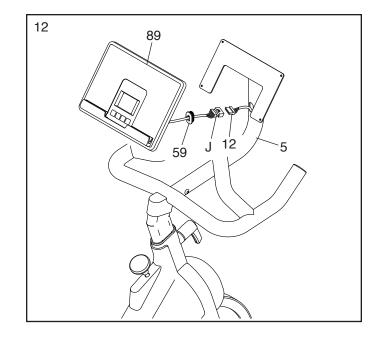




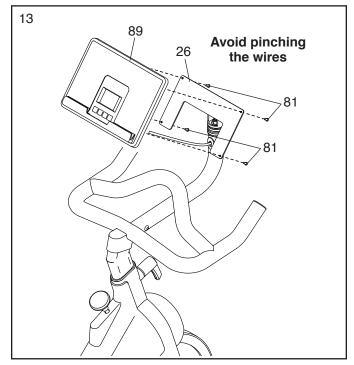
12. While a second person holds the Console Deck (89) near the Console Mount (5), connect the Console Wire (J) to the Extension Wire (12). Tip: The wire connectors should slide together easily and snap into place with an audible click. If they do not, turn one connector and try again.

Next, press the Wire Protector (59) around the Console Wire (J) in the location shown.

Then, insert the Wires (J, 12) into the Console Mount (5), and press the Wire Protector (59) into the Console Mount.

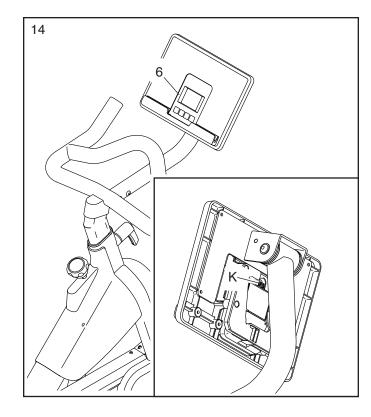


13. Tip: Avoid pinching the wires. If necessary, tilt the Console Bracket (26) upward to make this step easier. Attach the Console Deck (89) to the Console Bracket with four M4 x 12mm Screws (81); start all the Screws, and then tighten them.

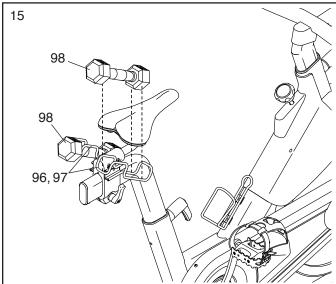


14. The Console (6) requires three AA batteries (not included); alkaline batteries are recommended. Do not use old and new batteries together or alkaline, standard, and rechargeable batteries together. IMPORTANT: If the Console has been exposed to cold temperatures, allow it to warm to room temperature before you insert batteries. Otherwise, you may damage the console displays or other electronic components.

See the inset drawing. Press the tab on the battery cover (K), and remove the battery cover. Next, insert three batteries into the battery compartment; make sure to orient the batteries as shown by the diagram inside the battery compartment. Then, reattach the battery cover.



15. Set the Hand Weights (98) in the Weight Rests (96, 97).

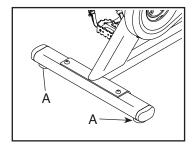


16. After the exercise bike is assembled, inspect it to make sure that it is assembled correctly, that it functions properly, and that all parts are properly tightened. Extra parts may be included. Place a mat under the exercise bike to protect the floor or carpet.

HOW TO USE THE EXERCISE BIKE

HOW TO LEVEL THE EXERCISE BIKE

If the exercise bike rocks slightly on your floor during use, turn one or both of the leveling feet (A) beneath the rear stabilizer until the rocking motion is eliminated.

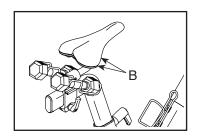


HOW TO ADJUST THE ANGLE OF THE SADDLE

You can adjust the angle of the saddle to the position that is most comfortable. You can also slide the saddle forward or backward to increase your comfort or to adjust the distance to the handlebar.

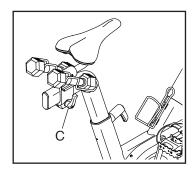
To adjust the saddle, loosen the nuts (B) on the saddle clamp a few turns, and then tilt the saddle upward or downward or slide the saddle forward or backward to the desired position.

Then, retighten the nuts.



HOW TO ADJUST THE HORIZONTAL POSITION OF THE SADDLE

To adjust the position of the saddle, loosen the carriage handle (C) a few turns, and then move the saddle forward or backward to the desired position. Then, firmly tighten the carriage handle.

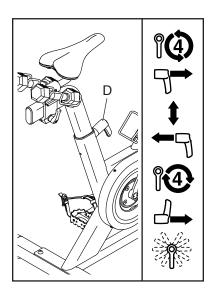


Note: The carriage handle (C) functions like a ratchet. You can turn the carriage handle in the desired direction, pull it outward, turn it in the opposite direction, push it inward, and then turn it in the desired direction again. You can repeat this process as many times as desired.

HOW TO ADJUST THE SADDLE POST

For effective exercise, the saddle should be at the proper height. As you pedal, there should be a slight bend in your knees when the pedals are in the lowest position.

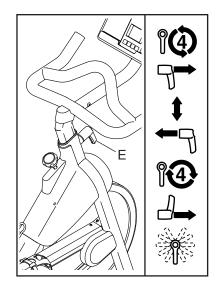
To adjust the height of the saddle post, first loosen the adjustment handle (D) four turns and pull it outward. Next, move the saddle post upward or downward, release the adjustment handle into an adjustment hole in the saddle post, and firmly tighten the adjustment handle four turns.



Make sure that the adjustment handle is engaged in an adjustment hole. Then, pull the adjustment handle outward, turn it so that it points downward as shown, and then release it.

HOW TO ADJUST THE HANDLEBAR

To adjust the height of the handlebar, first loosen the adjustment handle (E) four turns and pull it outward. Then, move the handlebar upward or downward, release the adjustment handle into an adjustment hole in the handlebar, and firmly tighten the adjustment handle four turns.

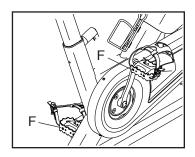


Make sure that the adjustment handle is engaged in an adjustment hole. Then, pull the adjustment handle outward, turn it so that it points downward as shown, and then release it.

To adjust the horizontal position of the handlebar, see assembly step 10 on page 11.

HOW TO USE THE PEDALS

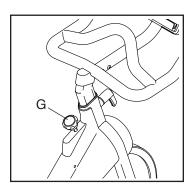
To use the pedals (F), insert your shoes into the toe cages and pull the ends of the toe straps. To adjust the toe straps, press and hold the tabs on the buckles, adjust the toe straps to the desired position, and then release the tabs.



Note: You can attach your own pedals to the exercise bike if desired.

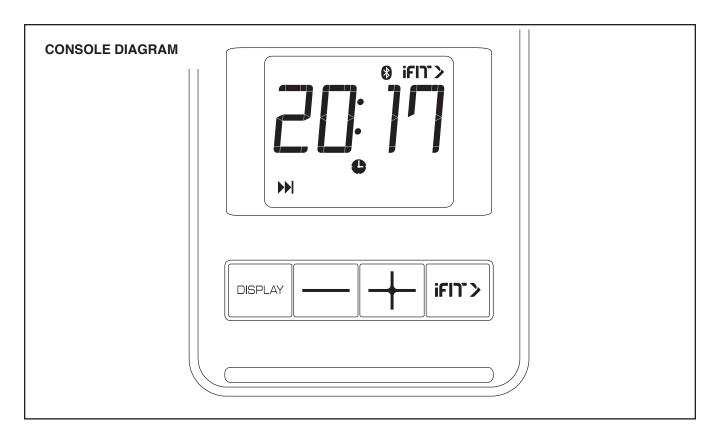
HOW TO USE THE BRAKE KNOB

To change the resistance of the pedals, press the buttons on the console (see step 2 on page 17). To stop the flywheel, push the brake knob (G) downward. The flywheel should quickly come to a complete stop.



IMPORTANT: When the exercise bike is not in use, tighten the brake knob (G) completely.

HOW TO USE THE CONSOLE



FEATURES OF THE CONSOLE

The easy-to-use console enables you to change the resistance of the pedals with the touch of a button and provides instant exercise feedback during your workouts.

You can also measure your heart rate using an optional heart rate monitor. See page 20 for information about purchasing an optional heart rate monitor.

The console also offers unlimited iFIT workouts when you download the iFIT app to your smart device and connect it to the console.

With the iFIT app, you can access a large and varied library of iFIT video workouts, create your own workouts, track your workout results, and access many other features.

Each iFIT workout automatically changes the resistance of the pedals as an iFIT coach guides you through an immersive and effective video workout.

To use the manual mode, see page 17. To use an iFIT workout, see page 18. To connect your heart rate monitor to the console, see page 20.

Note: If there is a sheet of plastic on the display, remove the plastic.

HOW TO USE THE MANUAL MODE

Begin pedaling or press any button on the console to turn on the console.

When you turn on the console, the display will turn on. The console will then be ready for use.

2. Change the resistance of the pedals as desired.

As you pedal, change the resistance of the pedals by pressing the increase and decrease buttons.

Note: After you press a button, it will take a moment for the pedals to reach the selected resistance level.

If the message CH0 or CH1 appears in the display when you press the increase and decrease buttons, you must recalibrate the resistance system. First, see assembly step 14 on page 13 and remove the batteries from the console. Next, press and hold any button on the console for 20 seconds. Then, release the button and reinsert the batteries into the console; the exercise bike will adjust to the lowest resistance level.

3. Follow your progress with the display.

The display can show the following workout information:

Scan (scan arrow icon)—This mode displays the speed, pulse, calories, resistance, RPM, time, and distance modes, for a few seconds each, in a repeating cycle.

Speed (rabbit icon)—This mode displays your pedaling speed, in miles per hour.

Pulse (heart icon)—This mode displays your heart rate in beats per minute when you are using an optional heart rate monitor (see step 4).

Calories (flame icon)—This mode displays the approximate number of calories that you have burned during your workout.

Resistance (hand weight icon)—This mode displays the current resistance level of the pedals.

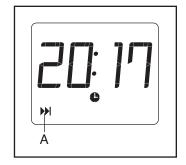
RPM (circular arrow icon)—This mode displays your pedaling speed, in revolutions per minute (RPM).

Time (clock icon)—This mode displays the elapsed time that you have pedaled during your workout.

Distance (road icon)—This mode displays the distance that you have pedaled during your workout, in miles.

Scan mode-

When the console is turned on, the scan mode will automatically be selected. The scan arrow icon (A) will appear in the display when the scan mode is selected. Note: If



a different mode is selected, select the scan mode again by pressing the Display button repeatedly.

Speed, pulse, calories, resistance, RPM, time, and distance mode—
To select one of these modes for continuous display, press the Display button repeatedly.



The mode icons will show which mode is selected. Make sure that there the scan arrow icon does not appear.

To pause the console, simply stop pedaling. The console will pause for up to a few minutes. To continue your workout, simply resume pedaling.

To end your workout and reset the display to zero, simply stop pedaling and wait for a few minutes for the console display to reset.

Wear a heart rate monitor and measure your heart rate if desired.

You can wear an optional heart rate monitor to measure your heart rate. For more information about the optional heart rate monitor, see page 20. Note: The console is compatible with Bluetooth® Smart heart rate monitors.

To connect your heart rate monitor to the console, see HOW TO CONNECT YOUR HEART RATE MONITOR TO THE CONSOLE on page 20.

If your heart rate is not shown, make sure that the pulse mode is displayed.

Note: Various factors may affect the accuracy of heart rate readings. Heart rate monitors are intended only as exercise aids in determining heart rate trends in general.

5. When you are finished exercising, the console will turn off automatically.

The console has an auto-off feature. If the pedals are not moved and the console buttons are not pressed for a few minutes, the console will turn off automatically.

IMPORTANT: When you are finished exercising, make sure to disconnect your smart device and/or heart rate monitor from the console (see step 6 on page 19 and HOW TO CONNECT YOUR HEART RATE MONITOR TO THE CONSOLE on page 20). If you do not do this, the console may not turn off and the batteries will drain more quickly.

HOW TO USE AN IFIT WORKOUT

The console offers access to a large and varied library of iFIT workouts when you download the iFIT app to your smart device and connect it to the console.

Note: The console supports Bluetooth connections to smart devices via the iFIT app and to compatible heart rate monitors. Other Bluetooth connections are not supported.

Download and install the iFIT app on your smart device.

On your iOS® or Android™ smart device, open the App Store™ or the Google Play™ store, search for the free iFIT app, and then install the app on your smart device. Make sure that the Bluetooth option is enabled on your smart device.

Then, open the iFIT app and follow the instructions to set up an iFIT account and customize settings.

Take time to explore the iFIT app and learn about its features and settings.

Connect your heart rate monitor to the console if desired.

If you are connecting both your heart rate monitor and your smart device to the console, **you must connect your heart rate monitor before you connect your smart device.** See HOW TO CONNECT YOUR HEART RATE MONITOR TO THE CONSOLE on page 20.

3. Connect your smart device to the console.

Press the iFIT button on the console; the console pairing number will appear in the display. Then, follow the instructions in the iFIT app to connect your smart device to the console. When your smart device is connected, the Bluetooth icon will appear in the display.

4. Select an iFIT workout.

In the iFIT app, touch the buttons at the bottom of the screen to select either the home screen (Home button) or the workout library (Browse button).

To select a workout from the home screen or the workout library, simply touch the desired workout button on the screen. Slide or flick the screen to scroll upward or downward if necessary.

When you select a workout, the screen will show an overview of the workout that includes details such as the duration and distance of the workout and the approximate number of calories you will burn during the workout.

5. Start the workout.

Touch Start Workout to start the workout.

During some workouts, an iFIT coach will guide you through an immersive video workout. Touch the screen in any open space to view and select music, trainer voice, and volume options for the workout.

During some workouts, the screen will show a map of the route and a marker indicating your progress. Touch the buttons on the screen to select the desired map options.

If the resistance setting for the current segment of the workout is too high or too low, you can manually override the setting by pressing the increase and decrease buttons on the console.

To return to the programmed resistance settings of the workout, touch *Follow Trainer*.

Note: The calorie goal shown in the workout description is an estimate of the number of calories that you will burn during the workout. The actual number of calories that you burn will depend on various factors, such as your weight. In addition, if you manually change the resistance level during the workout, the number of calories you burn will be affected.

To pause the workout, simply touch the screen or stop pedaling. To continue the workout, simply resume pedaling.

To end the workout, touch the screen to pause the workout, and then follow the prompts on the screen to end the workout and return to the home screen.

When the workout ends, a workout summary will appear on the screen. If desired, you can select options such as adding the workout to your schedule or adding the workout to your favorites list. Then, touch *Finish* to return to the home screen.

Disconnect your smart device from the console.

To disconnect your smart device from the console, first select the disconnect option in the iFIT app. Then, press and hold the iFIT button on the console.

Note: All Bluetooth connections between the console and other devices (including any smart devices, heart rate monitors, and so forth) will be disconnected.

7. When you are finished exercising, the console will turn off automatically.

The console has an auto-off feature. If the pedals are not moved and the console buttons are not pressed for a few minutes, the console will turn off automatically.

IMPORTANT: When you are finished exercising, make sure to disconnect your smart device and/or heart rate monitor from the console (see step 6 above and HOW TO CONNECT YOUR HEART RATE MONITOR TO THE CONSOLE on page 20). If you do not do this, the console may not turn off and the batteries will drain more quickly.

HOW TO CONNECT YOUR HEART RATE MONITOR TO THE CONSOLE

The console is compatible with all Bluetooth Smart heart rate monitors.

To connect your Bluetooth Smart heart rate monitor to the console, press the iFIT button on the console; the console pairing number will appear in the display. When your heart rate monitor is connected, the Bluetooth icon will appear in the display.

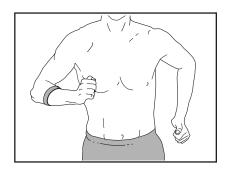
Note: If there is more than one compatible heart rate monitor near the console, the console will connect to the heart rate monitor with the strongest signal.

To disconnect your heart rate monitor from the console, press and hold the iFIT button on the console.

Note: All Bluetooth connections between the console and other devices (including any smart devices, heart rate monitors, and so forth) will be disconnected.

THE OPTIONAL HEART RATE MONITOR

Whether your goal is to burn fat or to strengthen your cardiovascular system, the key to achieving the best results is to maintain the proper heart rate during your



workouts. The optional heart rate monitor will enable you to continuously monitor your heart rate while you exercise, helping you to reach your personal fitness goals. To purchase a heart rate monitor, please see the front cover of this manual.

Note: The console is compatible with all Bluetooth Smart heart rate monitors.

MAINTENANCE AND TROUBLESHOOTING

HOW TO MAINTAIN THE EXERCISE BIKE

Regular maintenance is important for optimal performance and to reduce wear. Inspect and properly tighten all parts each time the exercise bike is used. Replace any worn parts immediately. Use only manufacturer-supplied parts.

To clean the exercise bike, use a damp cloth and a small amount of mild detergent. **IMPORTANT: To avoid damage to the console, keep liquids away from the console and keep the console out of direct sunlight.**

HOW TO TROUBLESHOOT THE CONSOLE

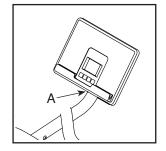
If the console display becomes dim, promptly replace the batteries (see assembly 14 on page 13); most console problems are the result of low batteries. Make sure to clean the contacts on the batteries and the contacts in the compartment each time you install batteries.

If the exercise bike will not be used for an extended period of time, remove the batteries from the console.

If the message CH0 or CH1 appears in the display when you press the increase and decrease buttons, you must recalibrate the resistance system. First, see assembly step 13 on page 13 and remove the batteries from the console. Next, press and hold any button on the console for 20 seconds. Then, release the button and reinsert the batteries into the console; the exercise bike will adjust to the lowest resistance level.

HOW TO TROUBLESHOOT THE TABLET HOLDER

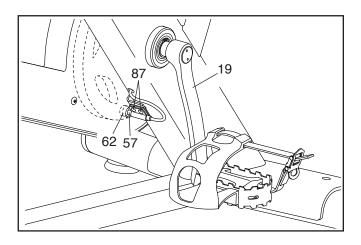
If the tablet holder does not stay in place, rotate the tablet holder backward and tighten the locknut (A) inside the bracket mount until the tablet holder stays in place when it is rotated to the desired position.



HOW TO ADJUST THE REED SWITCH

If the console does not display correct feedback, the reed switch should be adjusted.

To adjust the reed switch, locate the Reed Switch (57) on the left side of the exercise bike. Slightly loosen the two M4 x 16mm Screws (87).



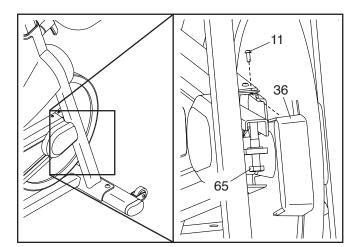
Next, turn the Left Crank Arm (19) until a Magnet (62) is aligned with the Reed Switch (57). Slide the Reed Switch slightly toward or away from the Magnet. Then, retighten the M4 x 16mm Screws (87).

Turn the Left Crank Arm (19) for a moment. Repeat the procedure above, if necessary, until the console displays correct feedback.

HOW TO ADJUST THE DRIVE BELT

If you feel the pedals slip while you are pedaling, even when the resistance is adjusted to the highest level, the drive belt may need to be adjusted.

To adjust the drive belt, locate the Idler Cover (36). Remove the M4 \times 16mm Flange Screw (11) and the Idler Cover.



Then, tighten the M10 x 50mm Screw (65) until the Drive Belt (not shown) is tight.

When the Drive Belt (not shown) is tight, reattach the Idler Cover (36).

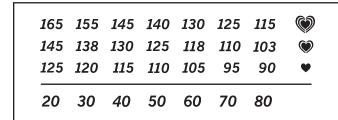
EXERCISE GUIDELINES

WARNING: Before beginning this or any exercise program, consult your physician. This is especially important for persons over age 35 or persons with pre-existing health problems.

These guidelines will help you to plan your exercise program. For detailed exercise information, obtain a reputable book or consult your physician. Remember, proper nutrition and adequate rest are essential for successful results.

EXERCISE INTENSITY

Whether your goal is to burn fat or to strengthen your cardiovascular system, exercising at the proper intensity is the key to achieving results. You can use your heart rate as a guide to find the proper intensity level. The chart below shows recommended heart rates for fat burning and aerobic exercise.



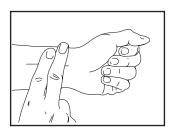
To find the proper intensity level, find your age at the bottom of the chart (ages are rounded off to the nearest ten years). The three numbers listed above your age define your "training zone." The lowest number is the heart rate for fat burning, the middle number is the heart rate for maximum fat burning, and the highest number is the heart rate for aerobic exercise.

Burning Fat—To burn fat effectively, you must exercise at a low intensity level for a sustained period of time. During the first few minutes of exercise, your body uses carbohydrate calories for energy. Only after the first few minutes of exercise does your body begin to use stored fat calories for energy. If your goal is to burn fat, adjust the intensity of your exercise until your heart rate is near the lowest number in your training zone. For maximum fat burning, exercise with your heart rate near the middle number in your training zone.

Aerobic Exercise—If your goal is to strengthen your cardiovascular system, you must perform aerobic exercise, which is activity that requires large amounts of oxygen for prolonged periods of time. For aerobic exercise, adjust the intensity of your exercise until your heart rate is near the highest number in your training zone.

HOW TO MEASURE YOUR HEART RATE

To measure your heart rate, exercise for at least four minutes. Then, stop exercising and place two fingers on your wrist as shown. Take a six-second heartbeat count, and multiply the result by 10 to find your heart



rate. For example, if your six-second heartbeat count is 14, your heart rate is 140 beats per minute.

WORKOUT GUIDELINES

Warming Up—Start with 5 to 10 minutes of stretching and light exercise. A warm-up increases your body temperature, heart rate, and circulation in preparation for exercise.

Training Zone Exercise—Exercise for 20 to 30 minutes with your heart rate in your training zone. (During the first few weeks of your exercise program, do not keep your heart rate in your training zone for longer than 20 minutes.) Breathe regularly and deeply as you exercise; never hold your breath.

Cooling Down—Finish with 5 to 10 minutes of stretching. Stretching increases the flexibility of your muscles and helps to prevent post-exercise problems.

EXERCISE FREQUENCY

To maintain or improve your condition, complete three workouts each week, with at least one day of rest between workouts. After a few months of regular exercise, you may complete up to five workouts each week, if desired. Remember, the key to success is to make exercise a regular and enjoyable part of your everyday life.

Model No. PFEX39421-INT.1 R0821A

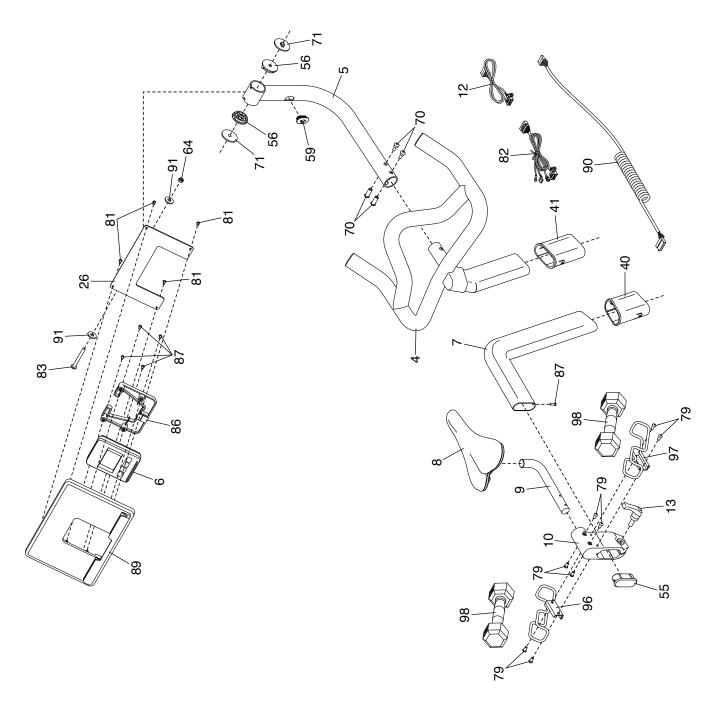
PART LIST

Key No.	Qty.	Description	Key No.	Qty.	Description
1	1	Frame	46	1	Drive Belt
2	1	Front Stabilizer	47	1	Flywheel
3	1	Rear Stabilizer	48	1	Flywheel Axle
4	1	Handlebar	49	2	Flywheel Bearing
5	1	Console Mount	50	1	Flywheel Spacer
6	1	Console	51	2	Wheel
7	1	Saddle Post	52	2	Foot
8	1	Saddle	53	2	Leveling Foot
9	1	Saddle Arm	54	4	Cap
10	1	Saddle Carriage	55	1	Saddle Post Cap
11	10	M4 x 16mm Flange Screw	56	2	Inner Pivot Disc
12	1	Extension Wire	57	1	Reed Switch/Wire
13	1	Carriage Handle	58	1	Clamp
14	2	Adjustment Handle	59	1	Wire Protector
15	1	Water Bottle Holder	60	1	Flywheel Washer
16	1	Right Pedal	61	4	Clip Nut
17	1	Left Pedal	62	2	Magnet
18	1	Crank/Right Crank Arm	63	4	M8 x 20mm Flat Head Screw
19	1	Left Crank Arm	64	5	M8 Locknut
20	1	Resistance Cable	65	1	M10 x 50mm Screw
21	1	Resistance Bracket	66	1	Crank Screw
22	1	Resistance Spring	67	1	Bracket Spacer
23	1	Resistance Magnet	68	1	M10 Locknut
24	1	Resistance Motor	69	4	M10 x 25mm Screw
25	1	Brake Knob	70	2	M6 Bolt Set
26	1	Console Bracket	71	2	Outer Pivot Disc
27	1	Brake Shaft	72	2	M6 x 38mm Bolt
28	1	Brake Spring	73	2	M6 x 45mm Shoulder Screw
29	1	Brake Bracket	74	7	M4 x 12mm Blunt Screw
30	2	Brake Spacer	75	2	M12 Locknut
31	1	Idler	76	1	M5 x 35mm Bolt
32	1	Cover Bracket	77	1	M5 Locknut
33	1	Right Hub Cover	78	1	Brake Bushing
34	1	Outer Belt Cover	79	10	M6 x 12mm Screw
35	1	Inner Belt Cover	80	1	M4 x 20mm Screw
36	1	Idler Cover	81	4	M4 x 12mm Screw
37	1	Left Hub Cover	82	1	Lower Wire
38	1	Motor Cover	83	1	M8 x 80mm Bolt
39	1	Brake Cover	84	1	Ground Screw
40	1	Saddle Post Sleeve	85	2	M12 Nut
41	1	Handlebar Sleeve	86	1	Console Housing
42	2	Crank Arm Cap	87	15	M4 x 16mm Screw
43	2	Snap Ring	88	3	M4 x 25mm Screw
44	2	Crank Bearing	89	1	Console Deck
45	1	Pulley	90	1	Upper Wire

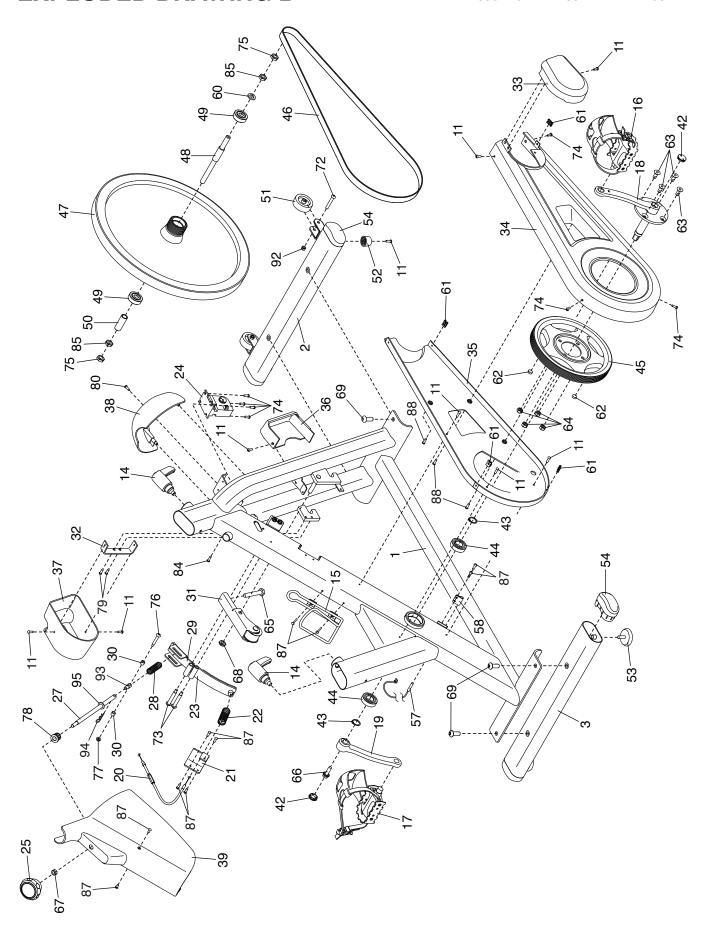
Key No.	Qty.	Description	Key No. Qty.	Description
91	2	M8 Washer	96 1	Left Weight Rest
92	2	M6 Locknut	97 1	Right Weight Rest
93	1	Brake Shaft End	98 2	Hand Weight
94	1	Hairpin Cotter Pin	* _	Assembly Tool
95	1	Brake Washer	* _	User's Manual

Note: Specifications are subject to change without notice. For information about ordering replacement parts, see the back cover of this manual. *These parts are not illustrated.

EXPLODED DRAWING A



EXPLODED DRAWING B



ORDERING REPLACEMENT PARTS

To order replacement parts, please see the front cover of this manual. To help us assist you, be prepared to provide the following information when contacting us:

- the model number and serial number of the product (see the front cover of this manual)
- the name of the product (see the front cover of this manual)
- the key number and description of the replacement part(s) (see the PART LIST and the EXPLODED DRAWING near the end of this manual)

RECYCLING INFORMATION

This electronic product must not be disposed of in municipal waste. To preserve the environment, this product must be recycled after its useful life as required by law.

Please use recycling facilities that are authorized to collect this type of waste in your area. In doing so, you will help to conserve natural resources and improve European standards of environmental protection. If you require more information about safe and correct disposal methods, please contact your local city office or the establishment where you purchased this product.

