

NOTE:
Please read all instructions
carefully before using this
product

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Model
SM-4033

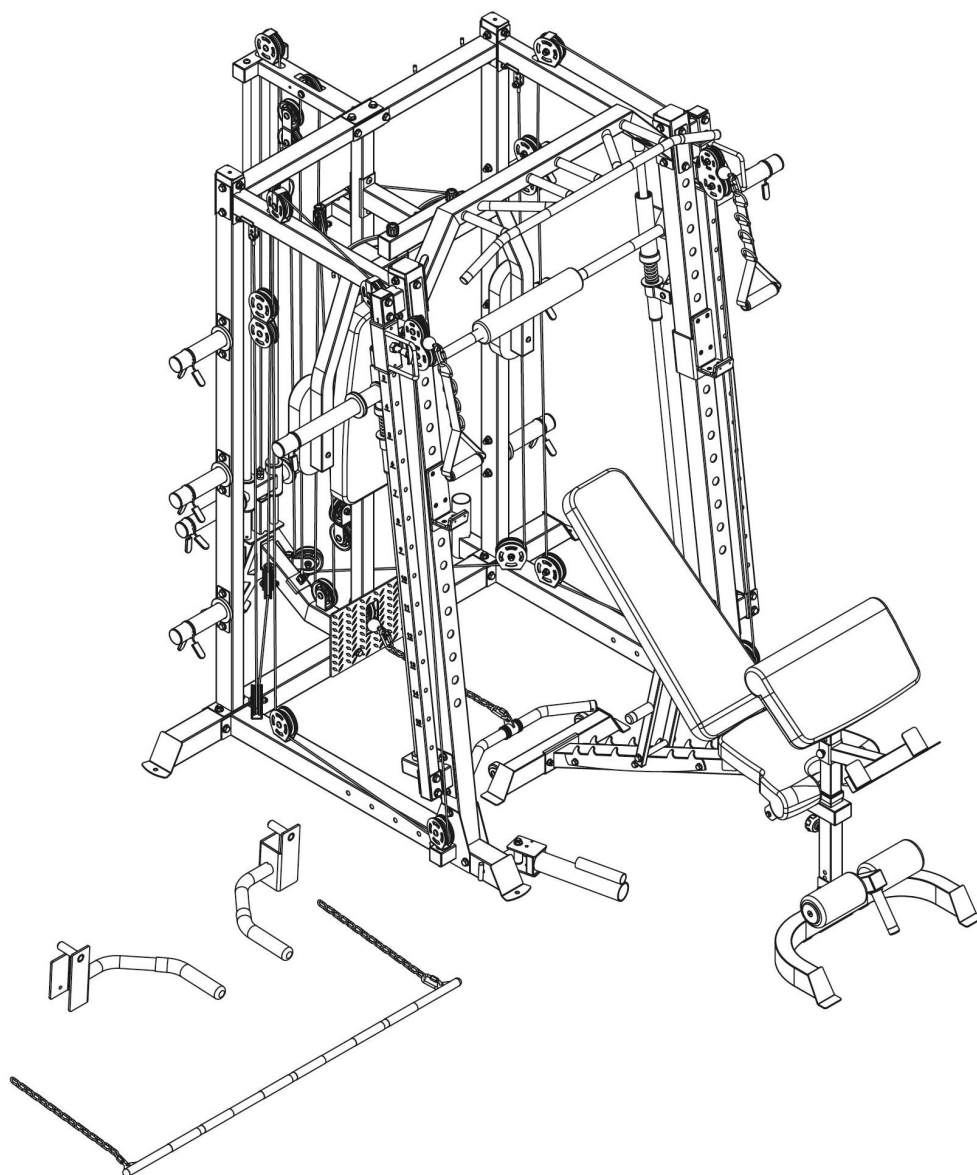
Retain This
Manual for
Reference

200304

**OWNER'S
MANUAL**

MARCY[®]

SMITH MACHINE SM-4033



IMPORTANT: Please read this manual before commencing
assembly of this product.

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BEFORE YOU BEGIN

Thank you for selecting the MARCY SMITH MACHINE SM-4033. For your safety and benefit, read this manual carefully before using the equipment. As the official representative for Marcy we are committed to providing complete customer satisfaction. If you have any questions, or find there are missing or damaged parts please contact our Customer Solutions Department who will provide immediate assistance.

Pure-Tec Limited
www.puretecfitness.com
Email: service@puretecfitness.com
Monday - Friday 0900 – 1700 GMT

IMPORTANT SAFETY NOTICE

This exercise equipment is built for optimum safety. However, certain precautions apply whenever you operate a piece of exercise equipment. Be sure to read the entire manual before you assemble or operate your equipment. In particular, note the following safety precautions:

1. **Keep children and pets away from the equipment at all times. DO NOT leave children unattended in the same room with the equipment.**
2. Only one person at a time should use the equipment.
3. If the user experiences dizziness, nausea, chest pain, or any other abnormal symptoms, STOP the workout at once. CONSULT A DOCTOR IMMEDIATELY.
4. Position the equipment on a clear, leveled surface. DO NOT use the equipment near water or outdoors.
5. Keep hands away from all moving parts.
6. Always wear appropriate workout clothing when exercising. DO NOT wear robes or other clothing that could become caught in the equipment. Running or aerobic shoes are also required when using the equipment.
7. Use the equipment only for its intended use as described in this manual. DO NOT use attachments not recommended by the manufacturer.
8. Do not place any sharp object around the equipment.
9. Disabled persons should not use the equipment unaided.
10. Before using the equipment to exercise, always do stretching exercises to properly warm up.
11. Never operate the equipment if the equipment is not functioning properly.
12. A spotter is recommended during exercise.
13. **This equipment is designed and intended for home and consumer use only, not for commercial use.**

WARNING: BEFORE BEGINNING ANY EXERCISE PROGRAM, CONSULT YOUR DOCTOR. THIS IS ESPECIALLY IMPORTANT FOR INDIVIDUALS OVER THE AGE OF 35 OR PERSONS WITH PRE-EXISTING HEALTH PROBLEMS. READ ALL INSTRUCTIONS BEFORE USING ANY FITNESS EQUIPMENT. PURETEC LIMITED ASSUMES NO RESPONSIBILITY FOR PERSONAL INJURY OR PROPERTY DAMAGE SUSTAINED BY OR THROUGH THE USE OF THIS PRODUCT.

SAVE THESE INSTRUCTIONS.

EXERCISE GUIDELINES

Building Muscle and Gaining Weight

Unlike aerobic exercise, which emphasizes endurance training, anaerobic exercise focuses on strength training. A gradual weight gain can occur while building the size and strength of muscles. While developing muscle mass, your body adapts to the stress placed upon it. You can modify your diet to include foods such as meat, fish and vegetables. These foods help muscles recover and replenish important nutrients after a strenuous workout.

Muscle Strength and Endurance

To achieve the greatest benefit from exercise, it is important to develop an exercise program that allows you to work all of the major muscle groups equally.

To increase muscle strength, follow this principle:

Increasing resistance and maintaining the number of repetitions of an exercise results in increased muscle strength.

To tone your body, follow this principle: Decreasing resistance plus increasing the number of repetitions of an exercise results in increased body tone.

Once you feel comfortable with an exercise, you can change the resistance, the number of repetitions, or the speed at which you do the exercise. It is not necessary to change all three variables. For example, let's say that you are training at 23 kg and performing the exercise 10 times in 3 minutes. When this becomes too easy, you may decide to move up to lifting 27kg for the same number of repetitions in the same amount of time. Lifting more weights fewer times most often develops muscle strength. To gain both muscle strength and endurance, it is recommended that you perform each exercise 15 to 20 reps per set.

Training Intensity

How hard you begin to train depends on your overall level of fitness. The soreness you experienced can be lessened by decreasing the load you place on your muscles and by performing fewer sets. To avoid injury, you should gradually work into an exercise program and set the load to your individual fitness level. The load should increase as your fitness level increases.

Muscle soreness is common, especially when you first start exercising. If you are painfully sore for a long time, it may be time to change your program. Eventually, your muscle system will become accustomed to the stress and strain placed on it.

Beginning a Strength Building Program

Warming Up

To begin strength training, it is important to stretch and perform light exercise for 5 to 10 minutes. This helps prepare the body for more strenuous exercise by increasing circulation, raising your body temperature and developing more oxygen to your muscles.

Workout

For each workout, to keep in mind that muscle soreness that lasts for a long period is not desirable and may mean that injury has occurred.

Cool Down

At the end of each workout, perform slow stretching exercises for 5 to 10 minutes. Ease into each stretch only going as far as you can. This stage allows your muscles to wind down after training.

To provide a total workout program it is also recommended that 2 to 3 days of aerobic exercise is performed in addition to the strength training.

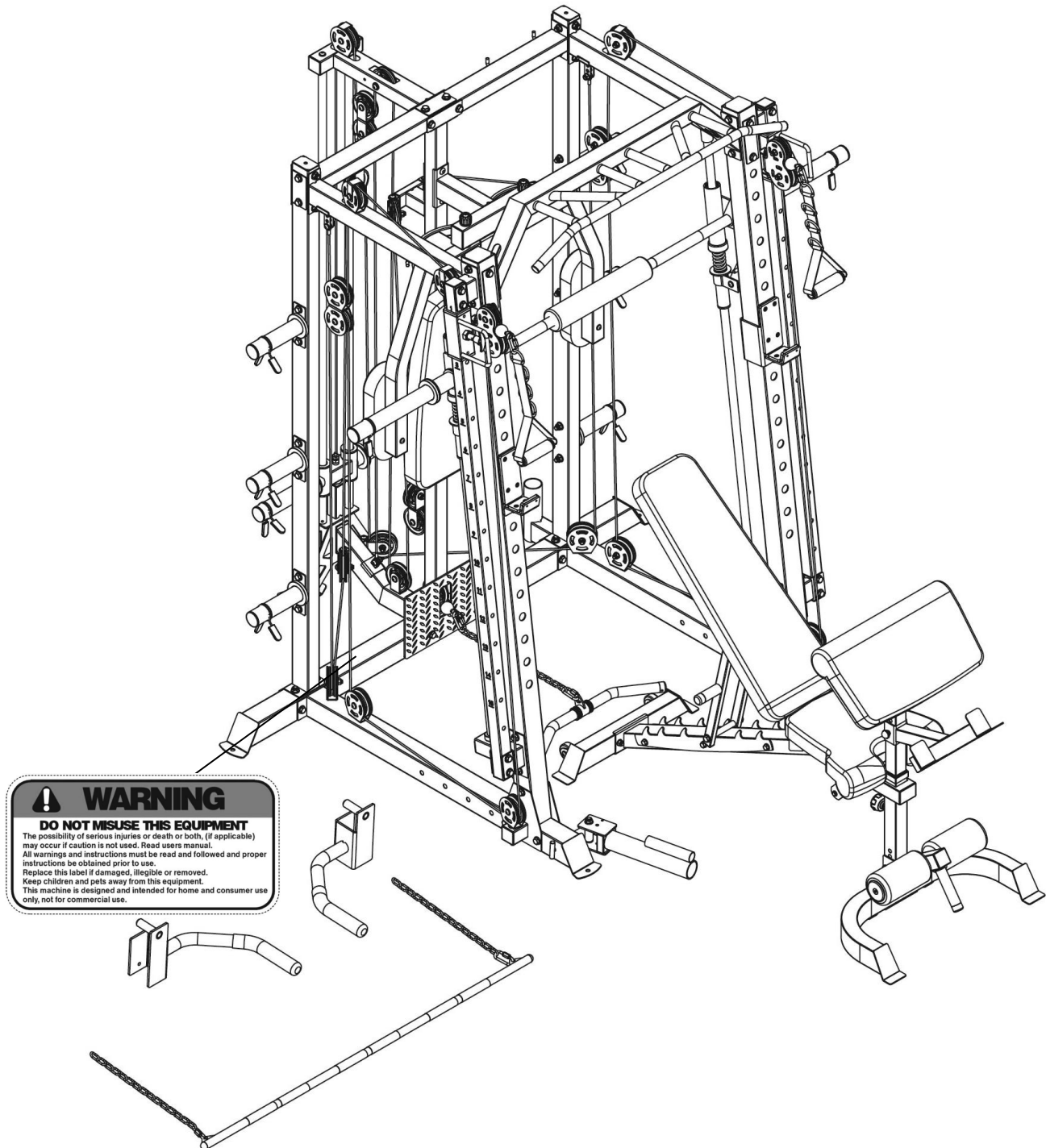
Drinking Water

For the body to function properly, it must be properly hydrated. If you are exercising, you should increase your fluid intake. The reason for this is that the water you take in will leave your system through the sweating mechanism that cools your body during exercise. The water you lose through exercise must be replaced so that the muscles can recover properly.

Rest Day

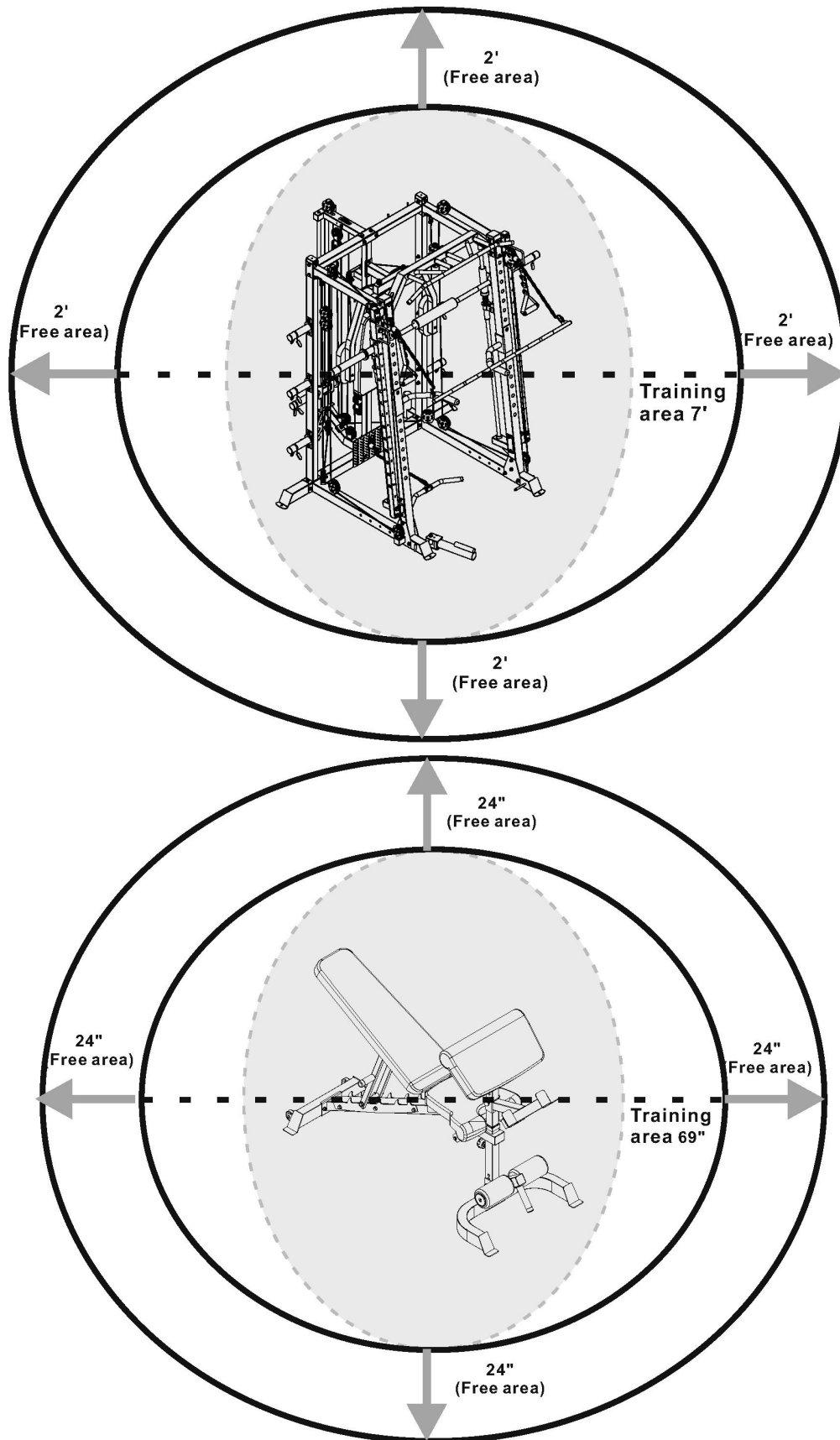
Although you may not feel like doing it, taking a rest day at least once a week is important because it gives your body a chance to heal it self. Continuously working your muscles will result in over-training, which will not benefit you in the long run.

WARNING LABEL PLACEMENT



The warning labels shown here have been placed on the Cross Brace, Rear Stabilizer, and Upper Frame. If the labels are missing or illegible, please email our customer solutions department at service@puretecfitness.com. Apply the labels in the location shown.

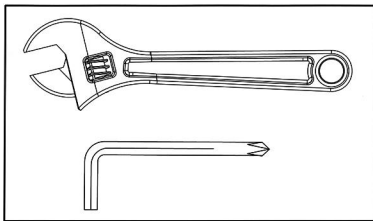
FREE AND TRAINING AREA



IMPORTANT ASSEMBLY INFORMATION

- ❖ Tools required for assembling the bench: Two adjustable Wrenches and Allen wrenches.
- ❖ NOTE: It is strongly recommended that this equipment be assembled by two or more people to avoid possible injury.
- ❖ Ensure **Carriage Bolts** are inserted through the **SQUARE holes** on components that need to be assembled. Attach washer only to end of the Carriage Bolt.
- ❖ Use **Allen Bolts or Hex Bolts** inserted through the **ROUND hole** on components that need to be assembled.
- ❖ Always wait until all bolts are assembled onto the bench before tightening the bolts. Do not tighten each bolt right after it is installed

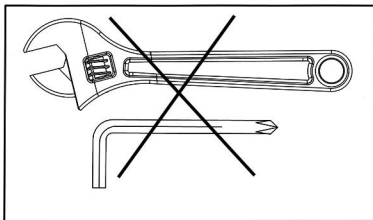
Fasten Nuts and Bolts



Securely tighten all nuts and bolts after all components have been assembled in current and previous steps.

NOTE: Do not over-tighten any component with pivoting function.

Make sure all pivoting components are able to move freely.



Do not tighten all nuts and bolts in this step.

- ❖ **Inspect and ensure all bolts and Nuts are fastened after the equipment is completely assembled.**

Assemble with correct Hardware Pack

- ❖ **Only use the hardware packs marked “For Smith Machine” to assemble Smith Machine.**
- ❖ **Only use the hardware packs marked “For Bench” to assemble Bench.**

Tools

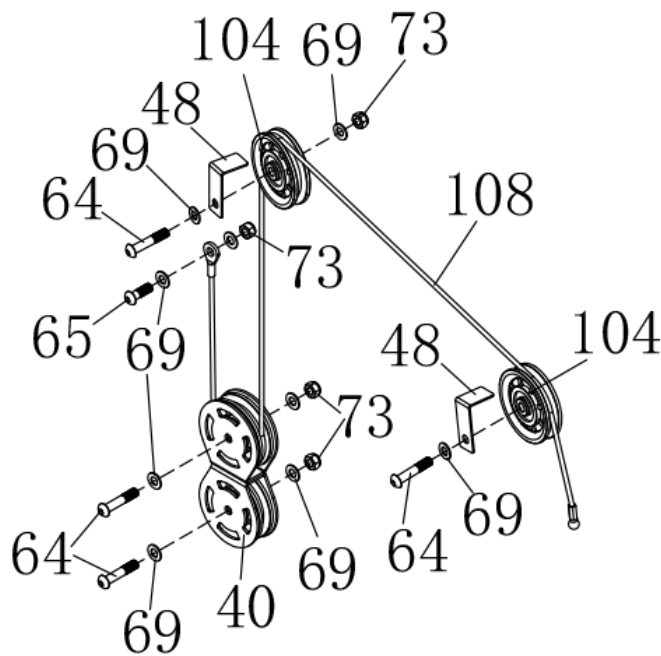
Tools required for assembling this equipment: Allen Wrenches (provided by manufacturer), and Adjustable Wrench, or Socket Wrench, or Ratchet Wrench.

NOTE: It is strongly recommended that this machine be assembled and moved by two or more people to avoid possible injury.

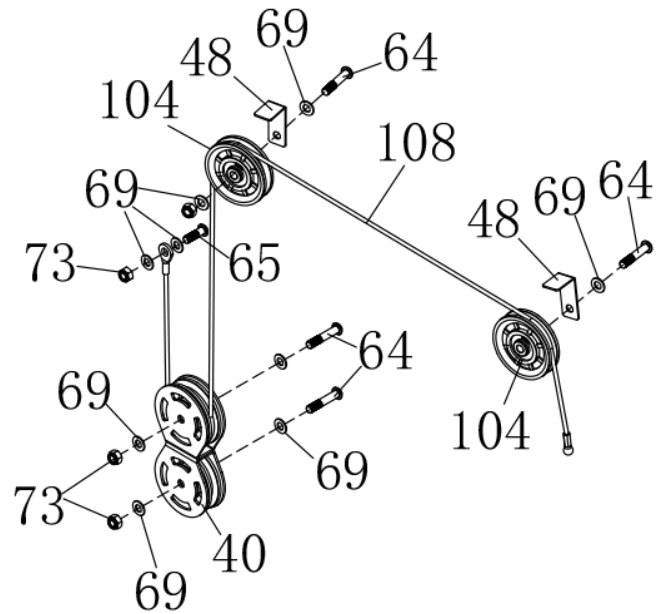
SMITH MACHINE CABLE ASSEMBLY INSTRUCTION

Cable Loop Diagram

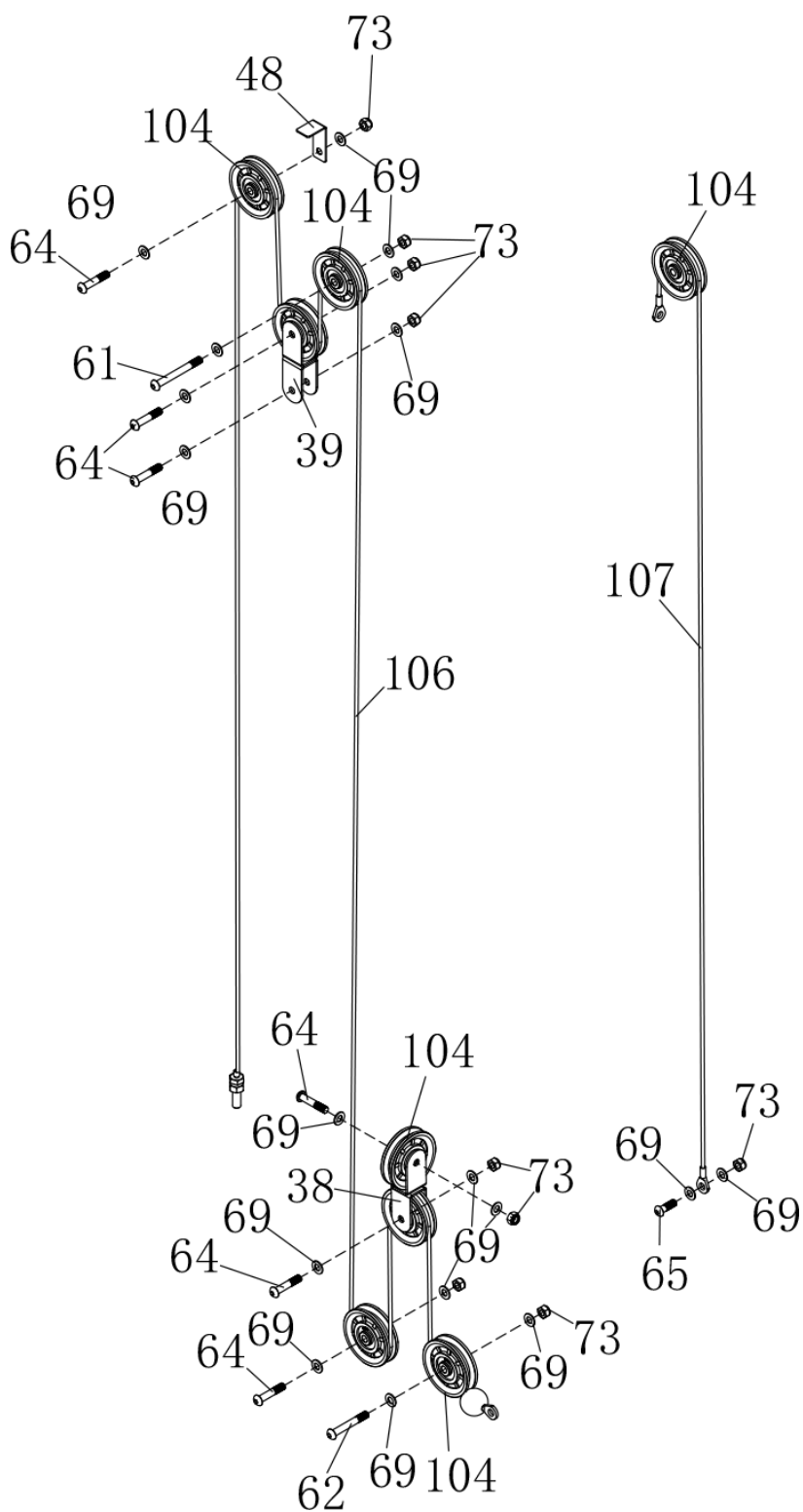
Please follow the direction of the arrows when installing the cables to ensure proper assembly.



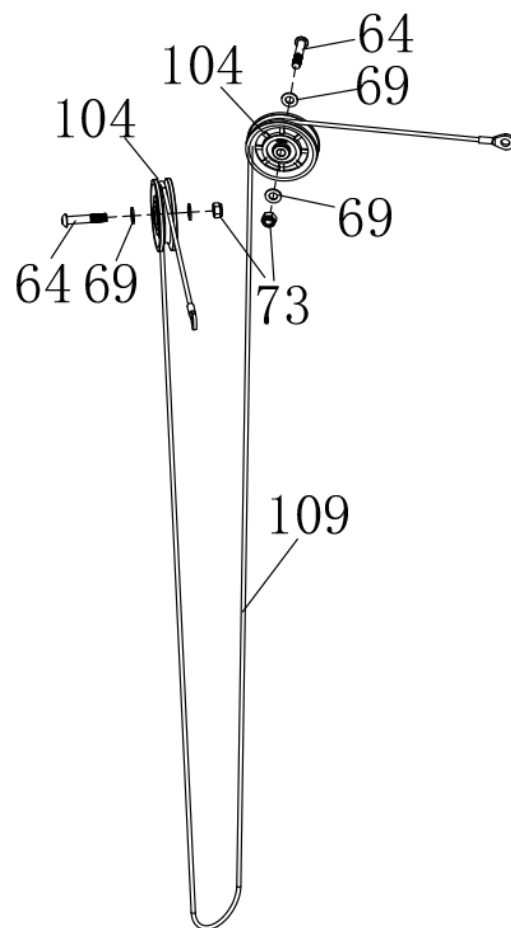
Upper Right Cable Pulley



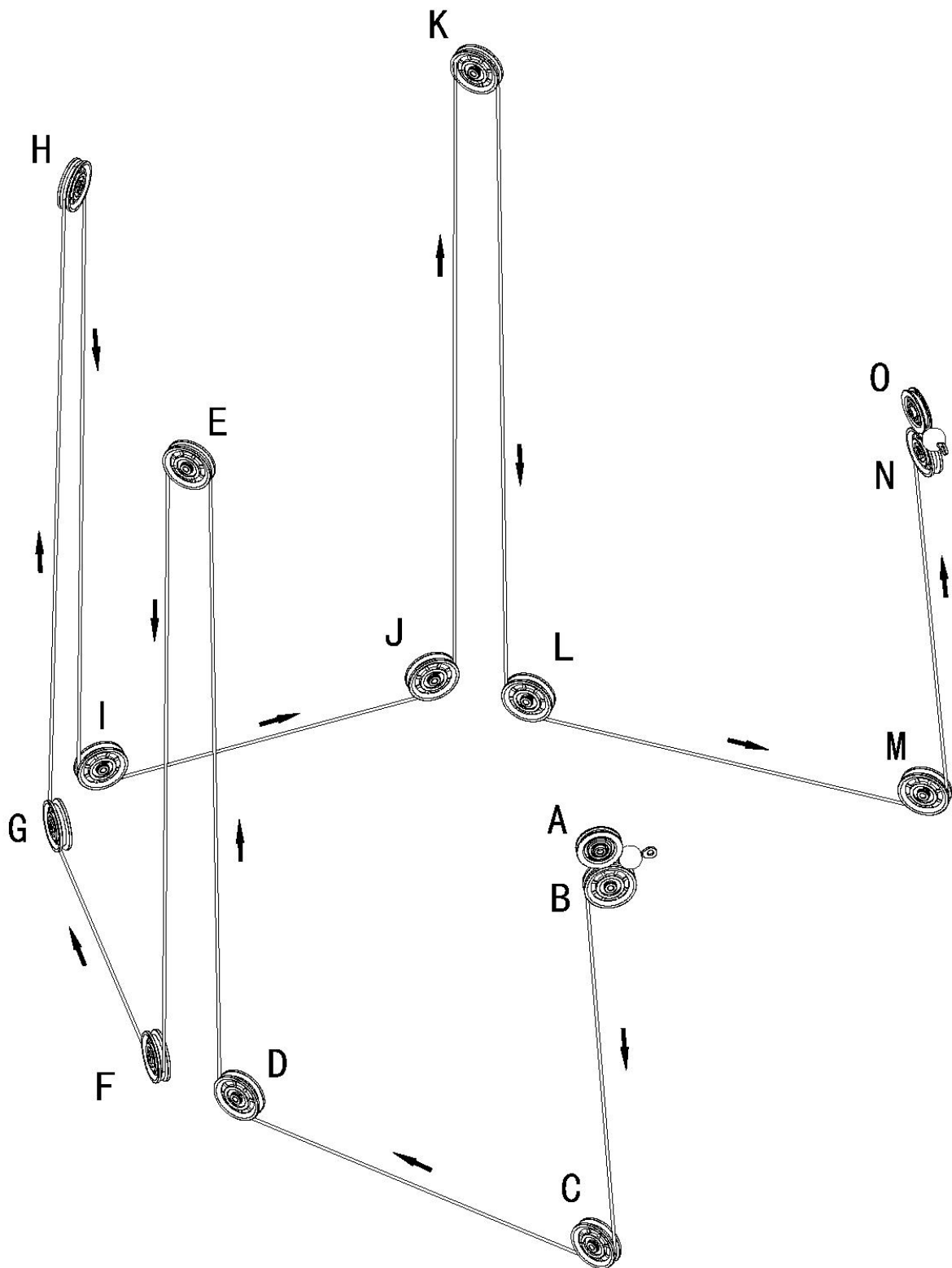
Upper Left Cable Pulley



Weight Trolley (#106) and Connector (#107)
Cable



Butterfly Cable



Cross Cable Routing

WEIGHT CAPACITY AND DIMENSION

1. Maximum user weight: 136Kg.
2. Maximum weight on Sliding Weight Trolley (#13): 136Kg (68Kg on each side)
3. Maximum weight on storage Weight Post (#10): 45Kg
4. Maximum weight on Bar Catch: 136Kg
5. Maximum weight on Weight Bar (#18): 136Kg
6. Maximum weight on Bench: 272Kg (including user weights)
7. Cage assembled dimensions: 212cm x 172cm x 219cm
8. Bench assembled dimensions: 160cm x 67cm x 137cm.

CARE AND MAINTENANCE

1. Lubricate moving parts with WD-40 or light oil periodically.
2. Inspect and tighten all parts before using the equipment.
3. The equipment can be cleaned using a damp cloth and mild non-abrasive detergent.
DO NOT use solvents.
4. Examine the equipment regularly for signs of damage or wear.
5. Replace any defective components immediately and/or keep the equipment out of use until repair.
6. **Failure to examine regularly may affect the safety level of the equipment.**

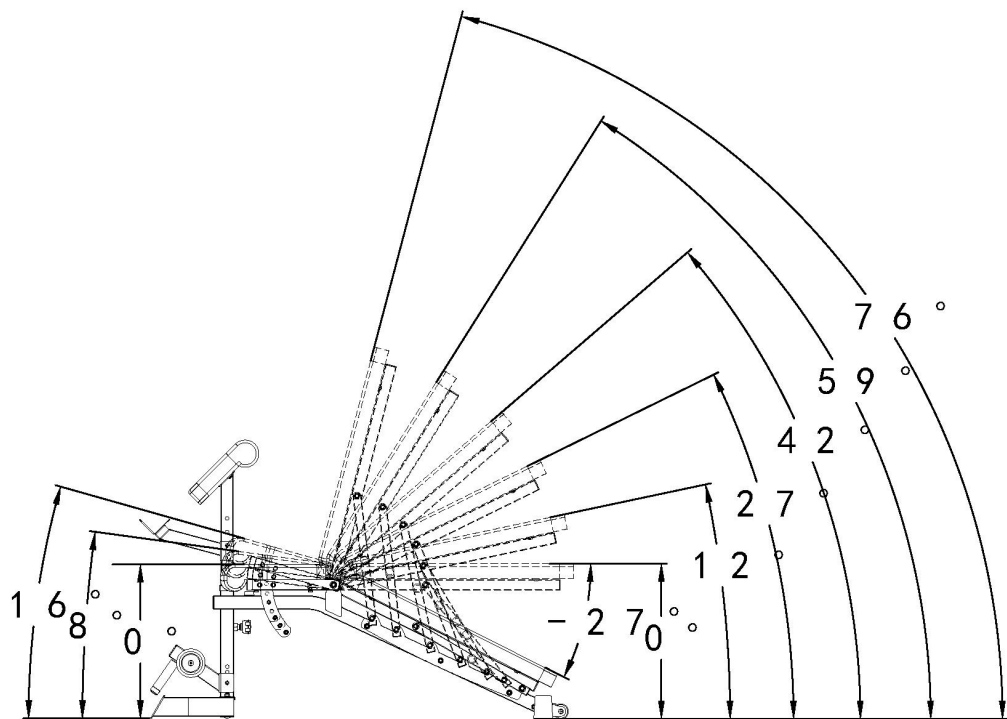
OPERATION NOTES

This equipment should be placed on flat surface. The incline or decline of surface should be limited to 3% or less for best performance and safety.

Bench Backrest Adjustment Angles

Backrest adjustment angle ranges from -27° to 76° .

Seat angle adjustment ranges from 0° to 16° .



SM-4033 WEIGHT RESISTANCE CHART

WEIGHT RESISTANCE CHART		
Station	Ratio	Example
Low Pulley	100%	4.5Kg. plate creates 4.5Kg. resistance.
Butterfly (both arms)	100%	4.5Kg. plate creates 4.5Kg. resistance.
Left Cross-Over	50%	4.5Kg. plate creates 2.3Kg. resistance.
Right Cross-Over	50%	4.5Kg. plate creates 2.3Kg. resistance.

***Numbers are approximate. Actual resistance may vary.**

SM-4033 PARTS LIST

Part #	Description	Size	Qty
1	Rear Base Frame		1
2	Front Vertical Beam		2
3	Left Base Frame		1
4	Right Base Frame		1
5	Rear Upright Frame		2
6	Left Upper Frame		1
7	Right Upper Frame		1
8	Smith Bar Olympic Sleeve		2
9	Double Pulley Assembly		2
10	Storage Post		6
11	Upper Frame Connector		1
12	Lower Frame Connector		1
13	Weight Trolley		1
14	Lifting Sleeve		1
15	Inner Base Frame Bracket		2
16	Bracket	2 ³ / ₈ " × 4 ³ / ₄ "	3
17	Guide Rod		2
18	Weight Bar		1
19	Pulley Rail		2
20	Cable Pulley Assembly		2
21	Butterfly Base		1
22	Butterfly Pulley Beam		1
23	Multi-Grip Pullup Rack		1
24	Upper Cross Brace		1
25	Trolley Base Frame		1
26	Short Bar Sleeve		2
27	Trolley Guide Rod		2
28	Short Bar		1
29	Long Bar		1
30	Upper Rail Bracket		2
31	Rubber Bumper	2" × 2"	4

32	Outer Base Frame Bracket		2
33	Base Frame Pulley Bracket		2
34	Safety Catch Hook		2
35	Safety Catch		2
36	Right Butterfly Arm		1
37	Left Butterfly Arm		1
38	Angles Double Floating Pulley Bracket		1
39	Double Floating Pulley Bracket		1
40	Large Double Pulley Bracket		2
41	Adjustable Floating Pulley Bracket		1
42	Swivel Pulley Bracket		4
43	Foot plate		1
44	T-Locking Bar		2
45	Swivel Attachment		1
46	Lower Rail Bracket		2
47	Barbell Storage Support		1
48	Cable Retainer		5
49	Guide Rod Sleeve		2
50	Left Dip Handle		1
51	Right Dip Handle		1
52	Landmine Attachment		1
53	Bracket	2" × 4 ¾"	3
54	Bracket	2" × 6"	7
55	Bracket	2¾" × 6"	1
56	Carriage Bolt	M10 × 2¾"	4
57	Hex Bolt	M12 × 4"	26
58	Hex Bolt	M12 × 3¾"	12
59	Hex Bolt	M12 × 3½"	3
60	Hex Bolt	M12 × 3"	26
61	Allen Bolt	M10 × 3½"	1
62	Allen Bolt	M10 × 2¾"	1
63	Allen Bolt	M10 × 2½"	6
64	Allen Bolt	M10 × 2"	29
65	Allen Bolt	M10 × 1½"	4

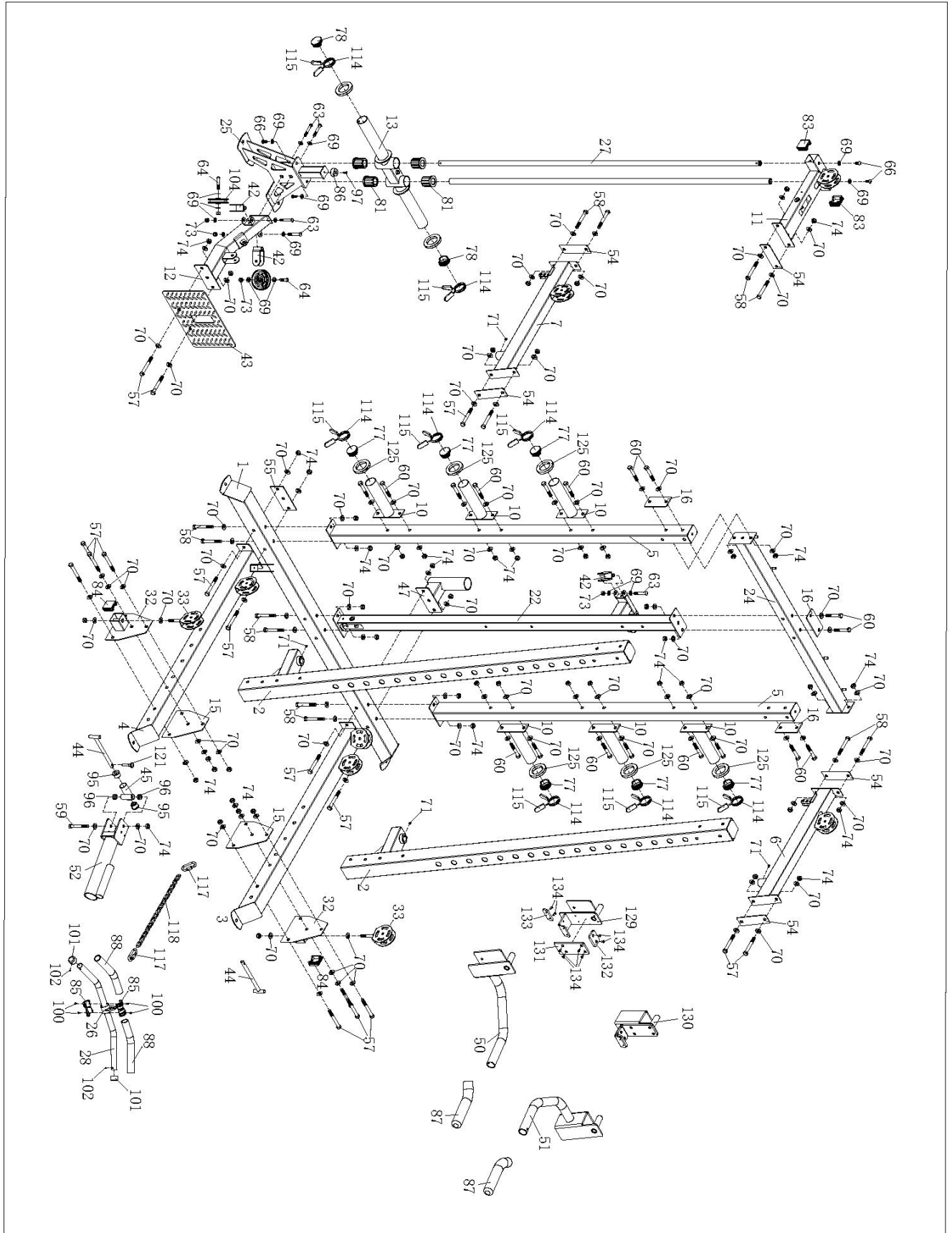
66	Allen Bolt	M10 × ¾"	8
67	Allen Bolt	M8 × 2½"	6
68	Washer	φ ⁵ / ₈ "	30
69	Washer	Φ ³ / ₄ "	98
70	Washer	φ1"	144
71	Allen Screw	M8 × ⅜"	4
72	Allen Screw	M6 × ¼"	2
73	Aircraft Nut	M10	50
74	Aircraft Nut	M12	72
75	End Cap	2" × 2¾"	1
76	Butterfly Base End Cap		2
77	Storage Post End Cap		6
78	Weight Trolley End Cap		2
79	Pullup Rack Handle End Cap		2
80	Pullup Rack End Cap		4
81	Nylon Bushing	φ2"×φ1"	4
82	Pulley Rail End Cap	1 3/4"	4
83	Upper Frame Connector End Cap		3
84	Outer Base Frame Bracket End Cap		8
85	Short Bar Clip		4
86	Weight Trolley Bumper		2
87	Grip		2
88	Grip		2
89	Cable Pulley Assembly End Cap		4
90	Safety Catch Bushing		4
91	Butterfly Base Bumper	2" × 6 ⁵ / ₈ "	1
92	Allen Bolt	M10 × 1¾"	2
93	Butterfly Base Bushing		4
94	Cable Pulley Assembly Bushing		6
95	Large Swivel Attachment Bushing		2
96	Small Swivel Attachment Bushing		2
97	Phillips Screw	M6 × 5/8"	2
98	Linear Bearing		4

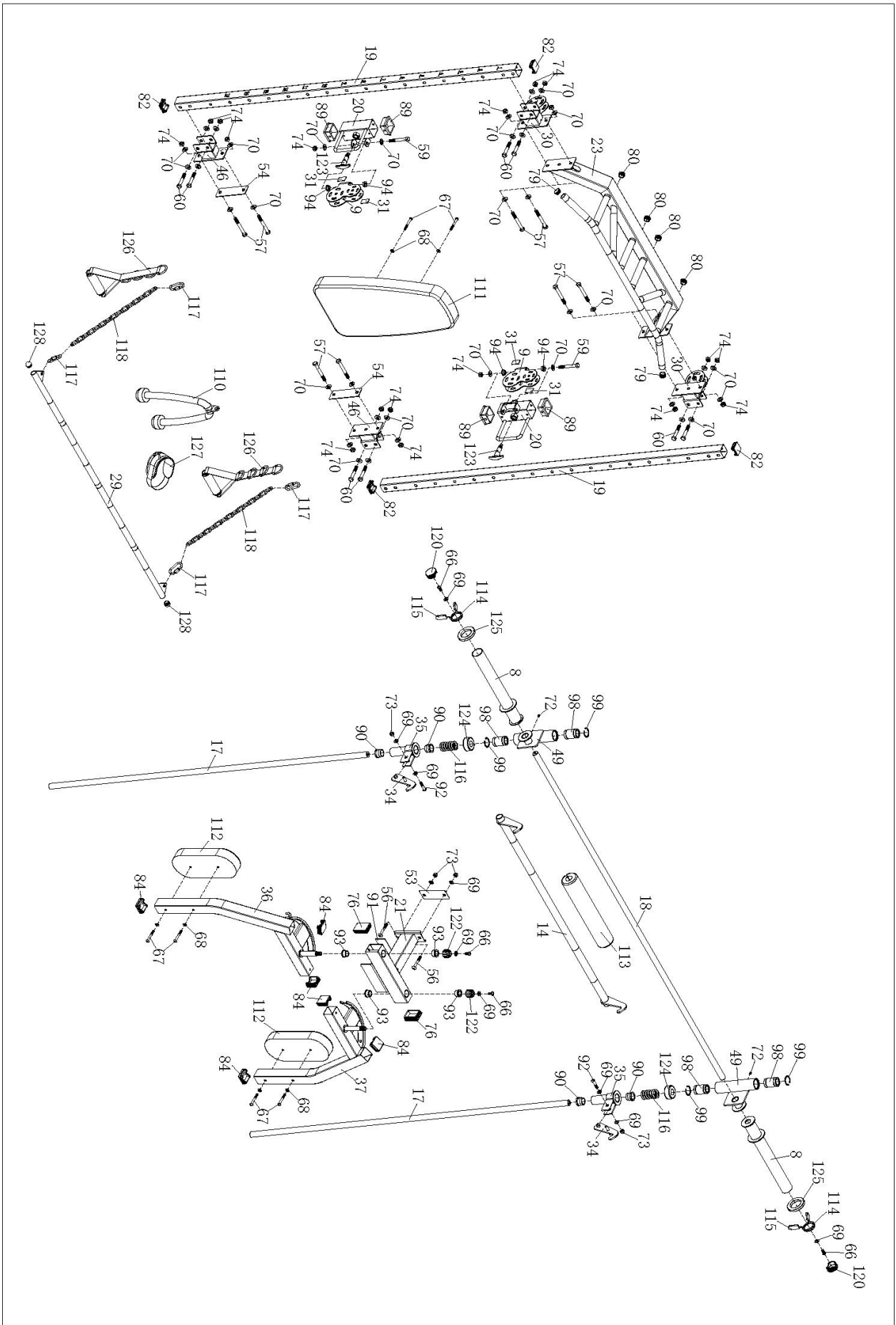
99	C-Clip		4
100	Rivet		8
101	Short Bar End Cap		7
102	Allen Screw	M5	7
103	Small Pulley		2
104	Large Pulley		29
105	Cable Pulley Cable	L=462"	1
106	Weight Trolley Cable	L=189"	1
107	Weight Trolley Connector Cable	L=72"	1
108	Upper Cable Pulley Cable	L=132"	2
109	Butterfly Pulley Cable	L=122	1
110	Triceps Rope		1
111	Backrest Pad		1
112	Butterfly Pad		2
113	Barbell Pad		1
114	Spring Clip	φ2"	10
115	Spring Clip Sleeve		20
116	Spring		2
117	Locking Carabiner Clip		6
118	Chain		3
119	Multi-Wrench		2
120	Olympic Sleeve End Cap		2
121	Locking Pin	φ8 × 1½"	1
122	Locking Cap		2
123	Cable Pulley Locking Pin		2
124	Guide Rod Stopper		2
125	Rubber Bumper	Ø3⅛" × Ø2"	10
126	Adjustable Single Handle		2
127	Ankle Strap		1
128	Long Bar End Cap	Ø1"	2
129	Left Bar Catch		1
130	Right Bar Catch		1
131	Bar Catch Rubber Bumper	3" x 6¾"	2

132	Bar Catch Rubber Bumper	1 $\frac{7}{8}$ " x 2 $\frac{3}{4}$ "	2
133	Bar Catch Rubber Bumper	1 $\frac{1}{8}$ " x 2 $\frac{3}{4}$ "	2
134	Allen Bolt	M6 x $\frac{3}{8}$ "	16
135	Bench Main Frame		1
136	Rear Stabilizer		1
137	Front Stabilizer		1
138	Seat Support		1
139	Backrest Support		1
140	Incline Adjustment Support		2
141	Arm Curl Support		1
142	Arm Curl Rack		1
143	Ankle Hold-Down Support		1
144	Seat Support Adjustment Bracket		2
145	Foam Roller Tube		1
146	Incline Adjustment Base		2
147	Hex Bolt	M12 x 6 $\frac{1}{4}$ "	1
148	Hex Bolt	M12 x 6"	2
149	Hex Bolt	M10 x 3 $\frac{3}{4}$ "	3
150	Carriage Bolt	M10 x 3 $\frac{1}{2}$ "	2
151	Rubber Bumper	1 $\frac{1}{2}$ " x 1 $\frac{1}{2}$ "	2
152	Hex Bolt	M8 x 4"	1
153	Hex Bolt	M8 x 2 $\frac{1}{8}$ "	4
154	Hex Bolt	M8 x 1 $\frac{3}{8}$ "	4
155	Hex Bolt	M8 x $\frac{3}{4}$ "	6
156	Aircraft Nut	M8	7
157	Allen Bolt	M10 x 1 $\frac{1}{8}$ "	2
158	Backrest Support End Cap		1
159	Arm Curl Rack End Cap		2
160	Seat Support End Cap		4
161	Incline Adjustment Support End Cap		2
162	Arm Curl Support Sleeve		1
163	Transport Wheel	φ2"	2
164	Grip		1

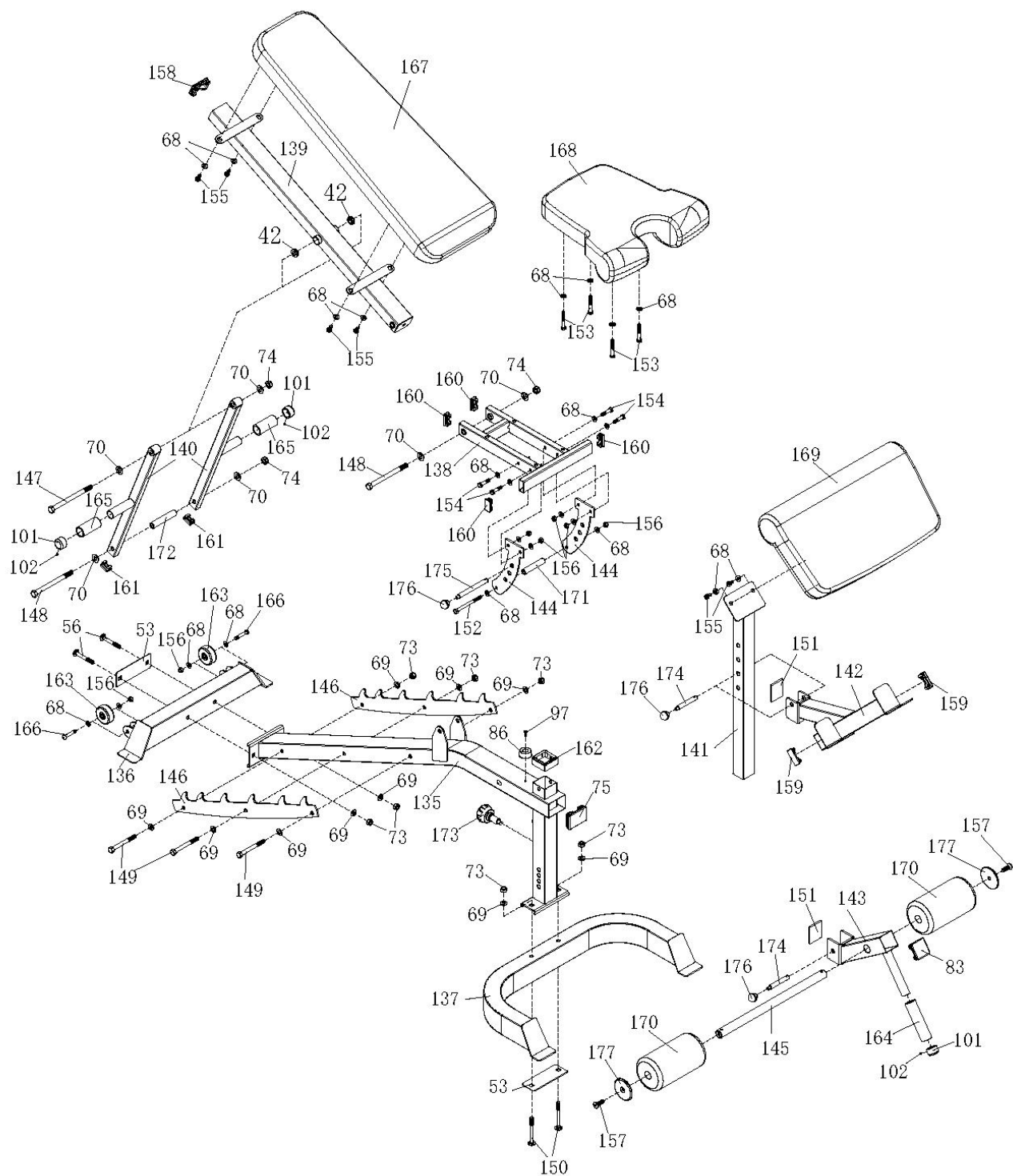
165	Grip		2
166	Allen Bolt	M8 × 1¼"	2
167	Back Rest Pad		1
168	Seat Pad		1
169	Arm Curl Pad		1
170	Foam Roller		2
171	Tube	$\varphi^{5/8}" \times \varphi^{3/8}" \times 3^{1/8}"$	1
172	Tube	$\varphi^{5/8}" \times \varphi^{1/2}" \times 3^{5/8}"$	1
173	Quick Release Knob		1
174	Locking Pin	$\Phi^{1/2}" \times 3^{3/8}" \times \text{M10}$	2
175	Locking Pin	$\Phi^{1/2}" \times 5" \times \text{M10}$	1
176	Locking Pin End Cap	M8	3
177	Foam Roller End Cap		2

SM-4033 CAGE EXPLODED DIAGRAM





SM-4033 BENCH EXPLODED DIAGRAM



LIMITED WARRANTY

PureTec warrants this product to be free from defects in workmanship and material, under normal use and service conditions. Please refer to www.puretecfitness.com for warranty conditions. This warranty extends only to the original purchaser and is valid for home use only. PureTec's obligation under this Warranty is limited to replacing damaged or faulty parts at PureTec's option.

All returns must be pre-authorized by PureTec. This warranty does not extend to any product or damage to a product caused by or attributable to freight damage, abuse, misuse, improper or abnormal usage, purchasers own repairs or for products used for commercial or rental purposes. No other warranty beyond that specifically set forth above is authorized by PureTec.

PureTec is not responsible or liable for indirect, special or consequential damages arising out of or in connection with the use or performance of the product or other damages with respect to any economic loss, loss of property, loss of revenues or profits, loss of enjoyments or use, costs of removal, installation or other consequential damages or whatsoever natures.

The warranty extended hereunder is in lieu of any and all other warranties and any implied warranties of merchantability or fitness for a particular purpose is limited in its scope and duration to the terms set forth herein.

Your statutory rights are not affected.

ORDERING REPLACEMENT PARTS

Replacement parts can be ordered by contacting our Customer Solutions
Department Monday to Friday 9am to 5pm GMT.

PureTec Limited

www.puretecfitness.com

Email: service@puretecfitness.com

Monday - Friday 9 a.m. – 5 p.m. GMT

When ordering replacement parts, please provide the following information.

1. Model
2. Description of Parts
3. Part Number
4. Date of Purchase