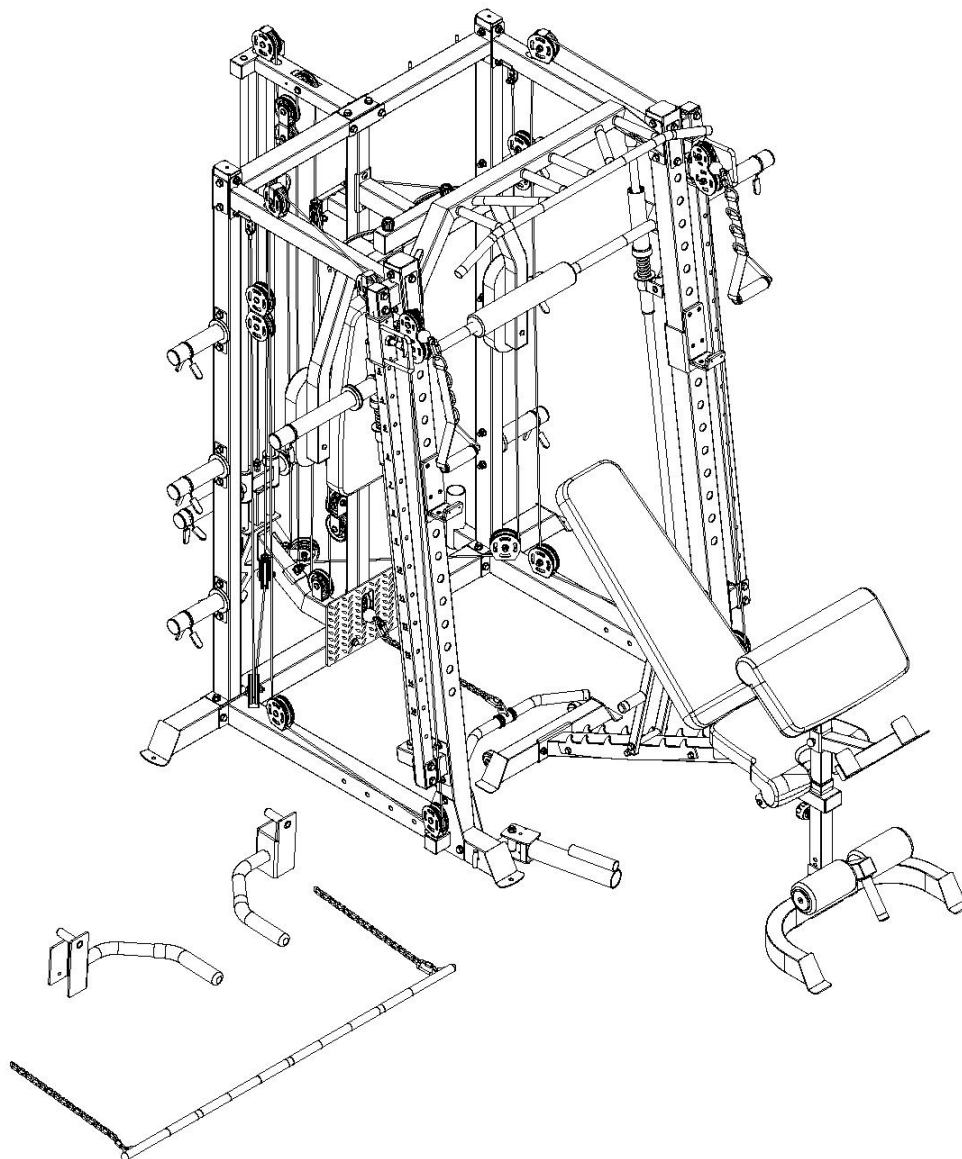


# MARCY<sup>®</sup>

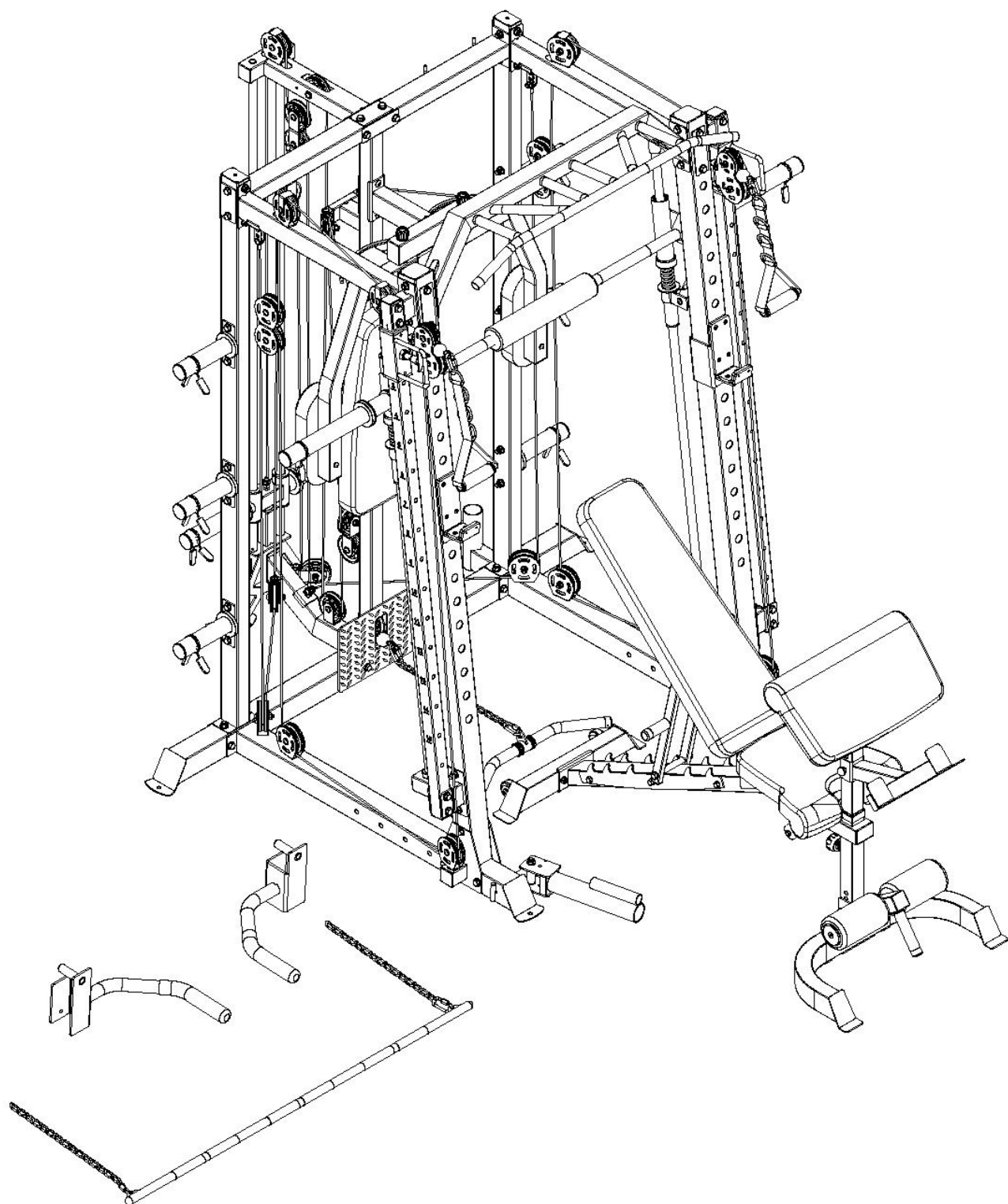
## SMITH MACHINE SM-4033



**IMPORTANT:** Please read the Important Safety Notice and Assembly Information in the Owner's manual before assembling this product.

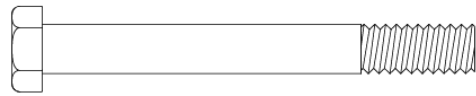
**Assembly Manual**

200414





⑤6×4



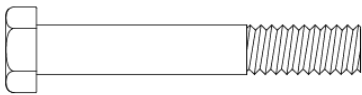
⑤7×26



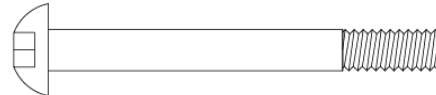
⑤8×12



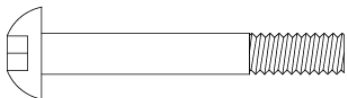
⑤9×3



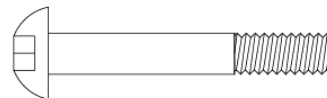
⑥0×26



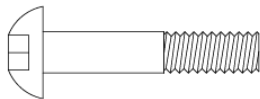
⑥1×1



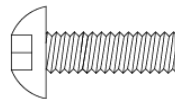
⑥2×1



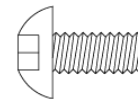
⑥3×6



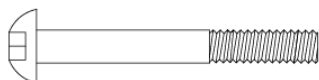
⑥4×29



⑥5×4



⑥6×8



⑥7×6



⑥8×26



⑥9×98



⑦0×144



⑦1×4



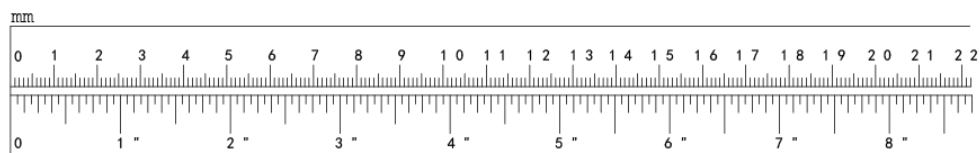
⑦2×2

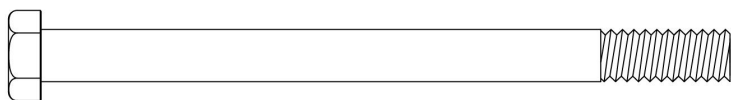


⑦3×46



⑦4×72





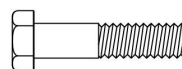
①47×1



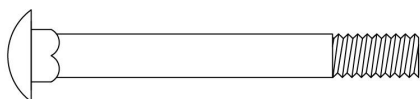
①48×2



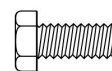
①49×3



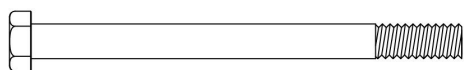
①54×4



①50×2



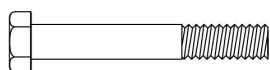
①55×6



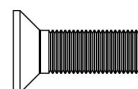
①52×1



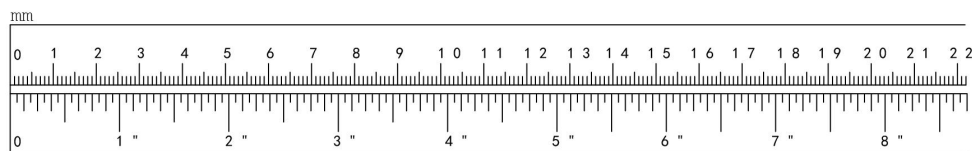
①56×7



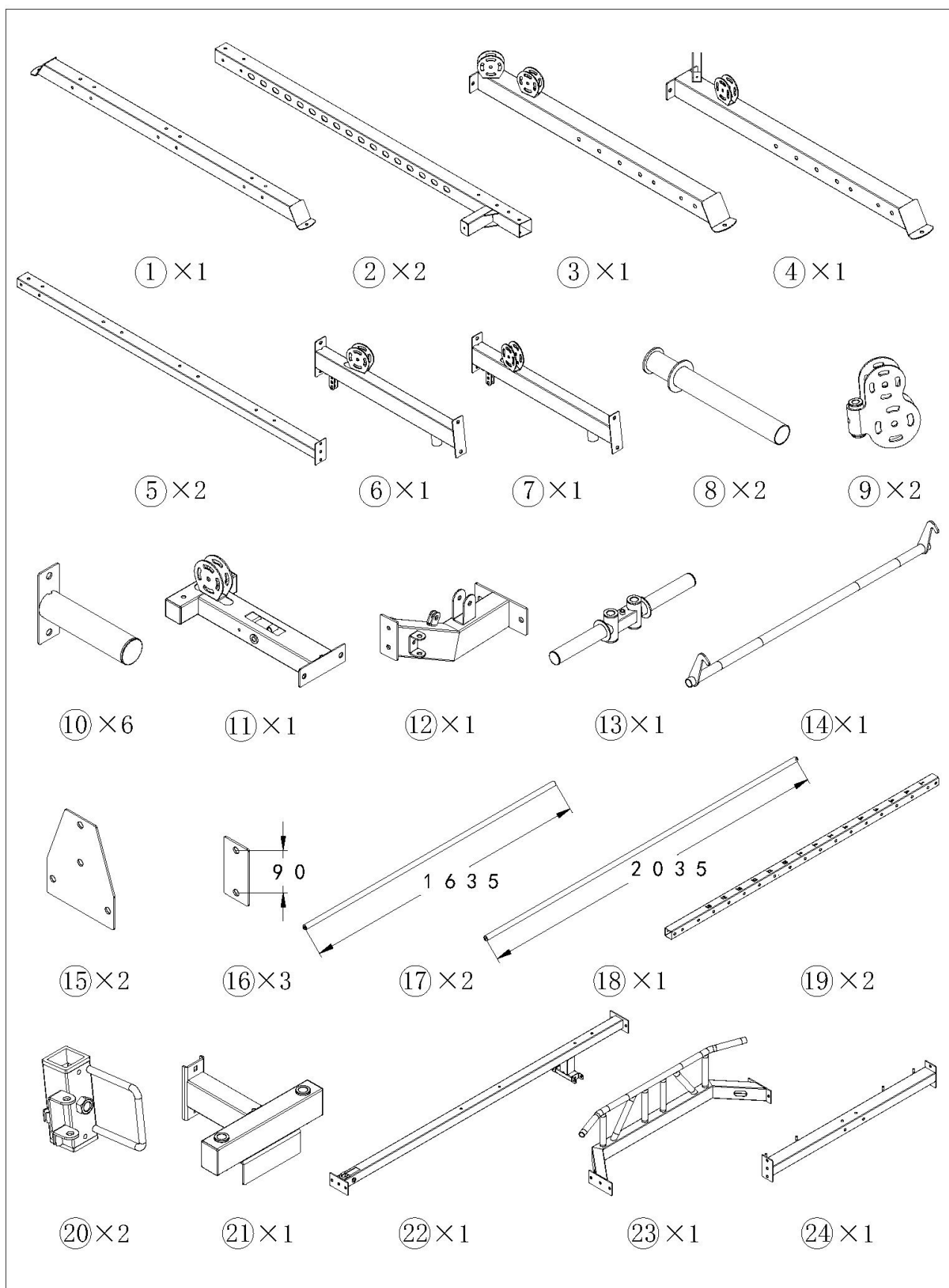
①53×4

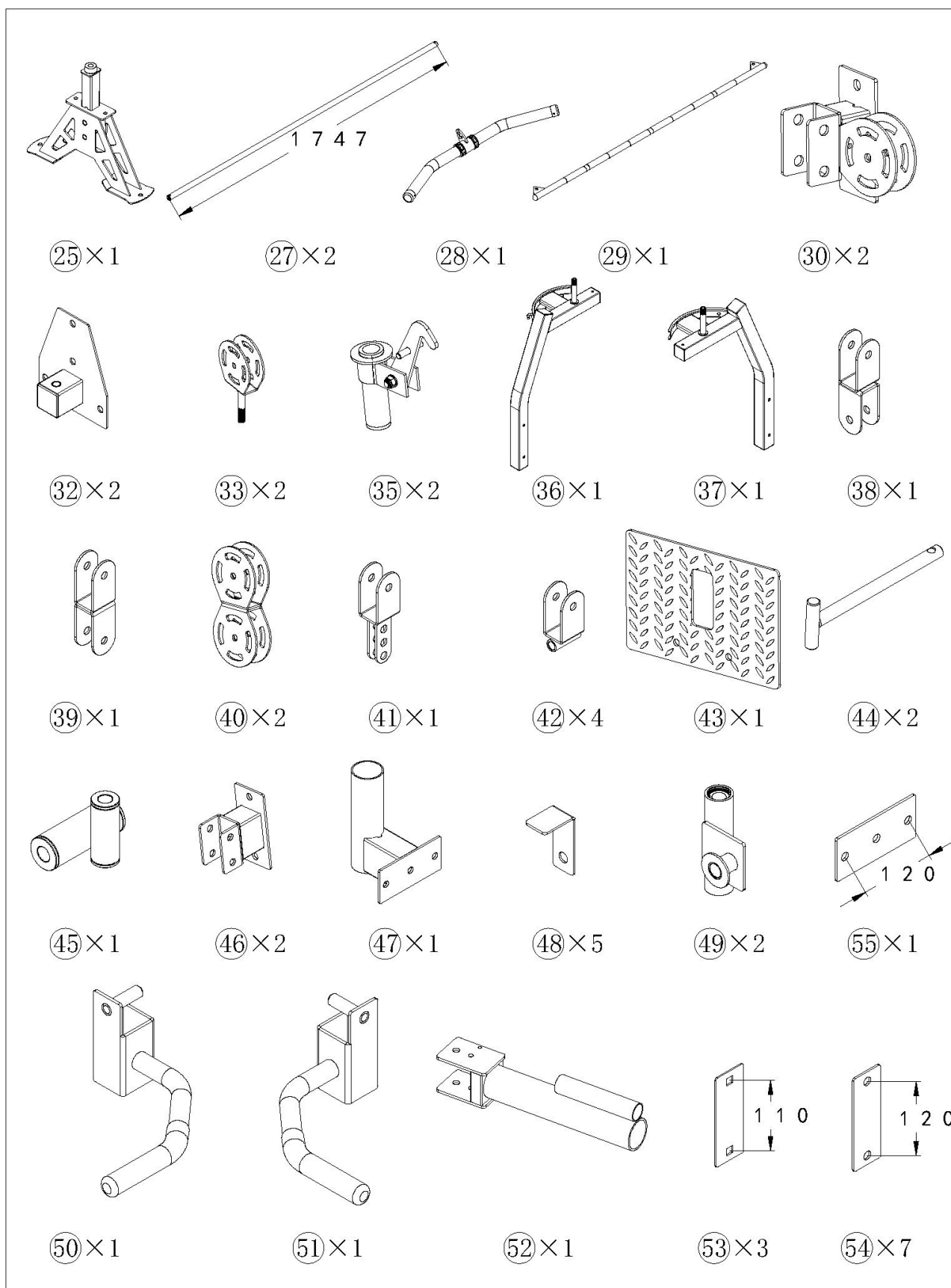


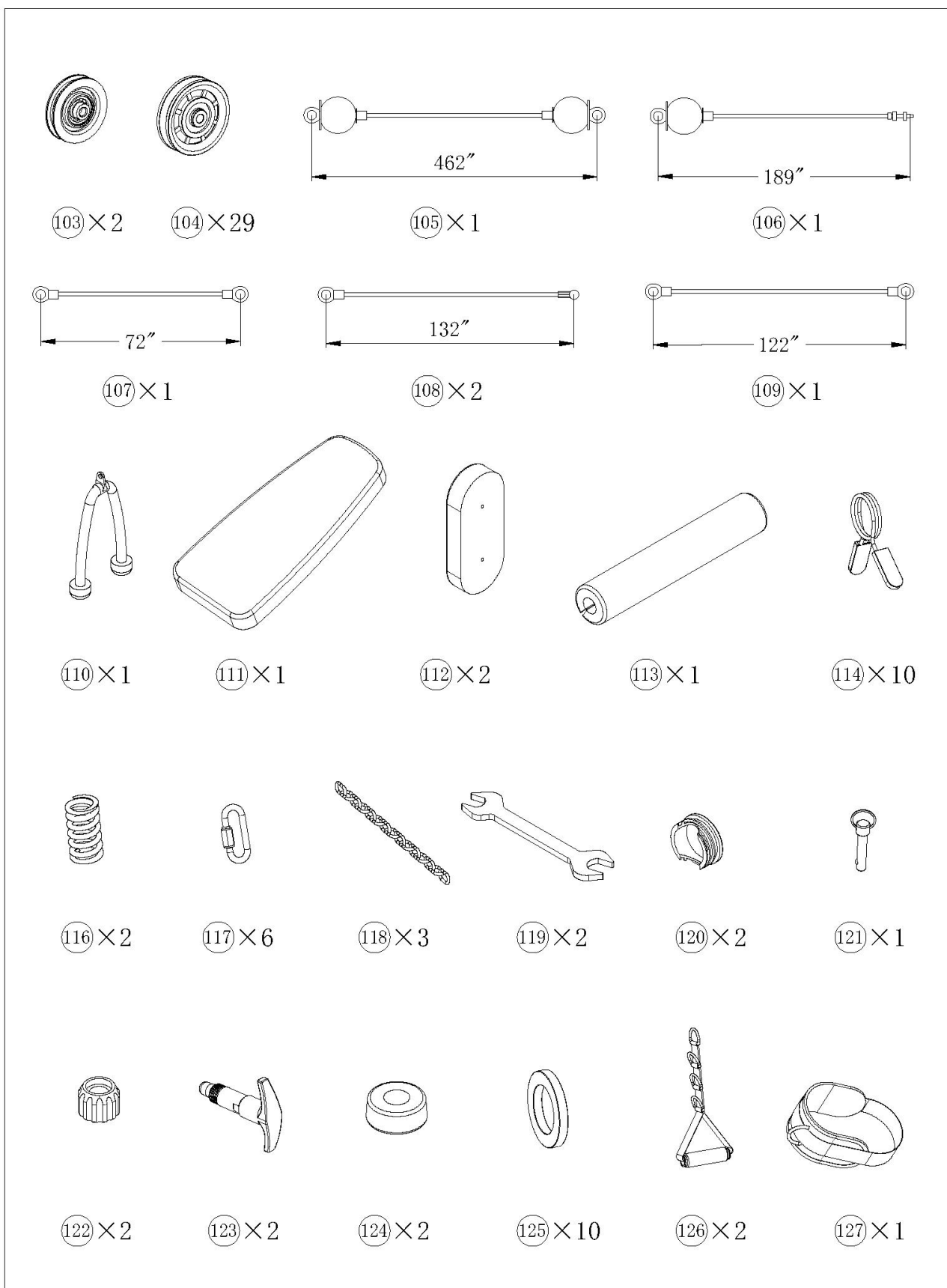
①57×2

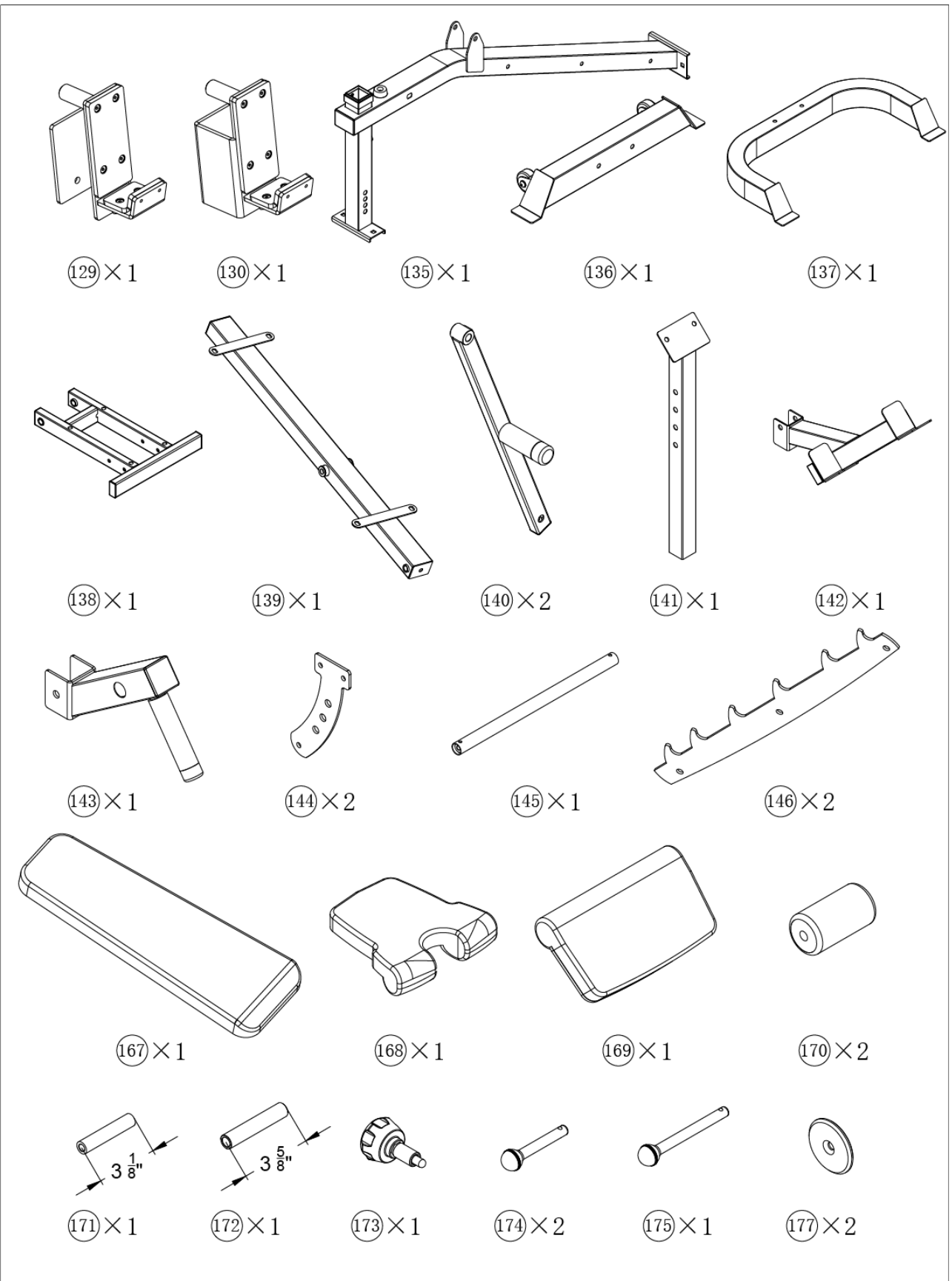






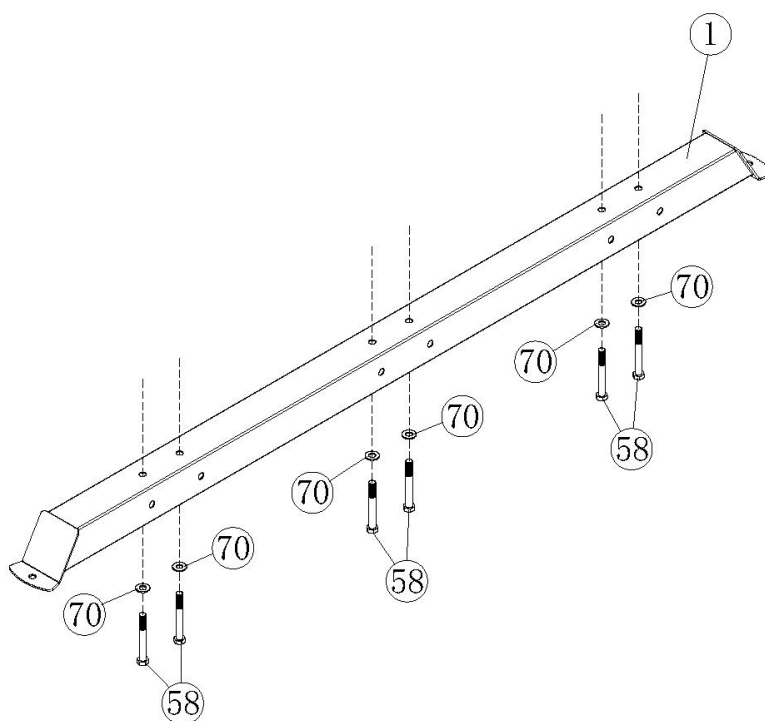
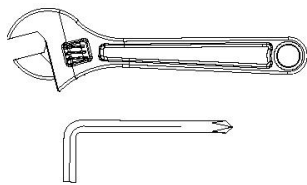




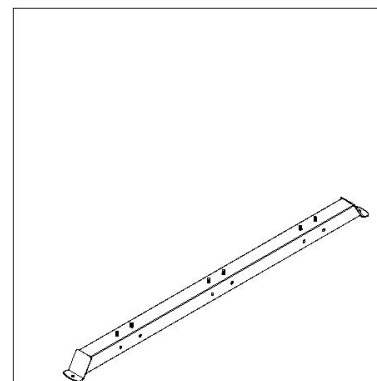


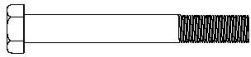


58  6 M12 × 3  $\frac{3}{4}$ "

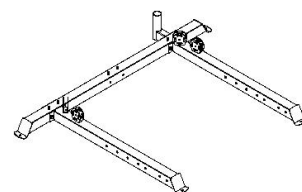
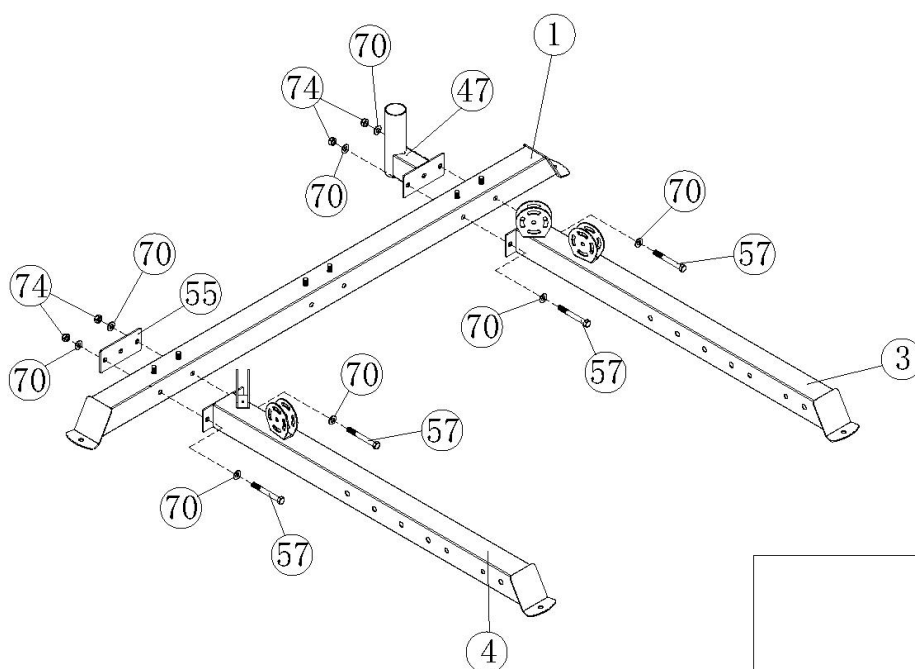
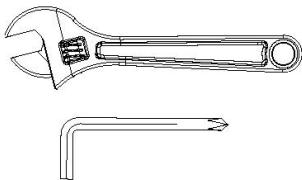
70  6 Ø 1"



1



⑤7		4	M12× 4"
⑦0		8	Ø 1"
⑦4		4	M12



70



6

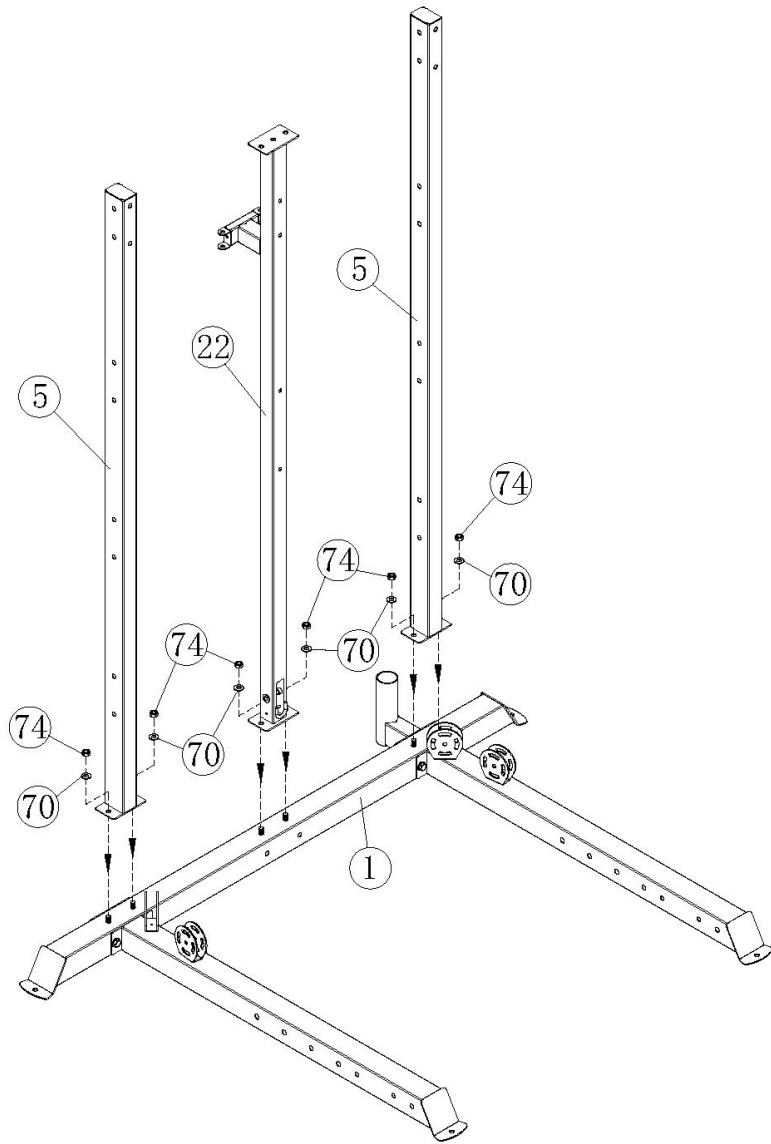
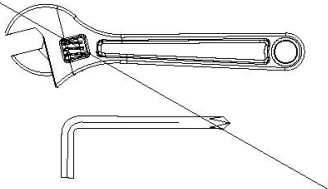
Ø 1"

74






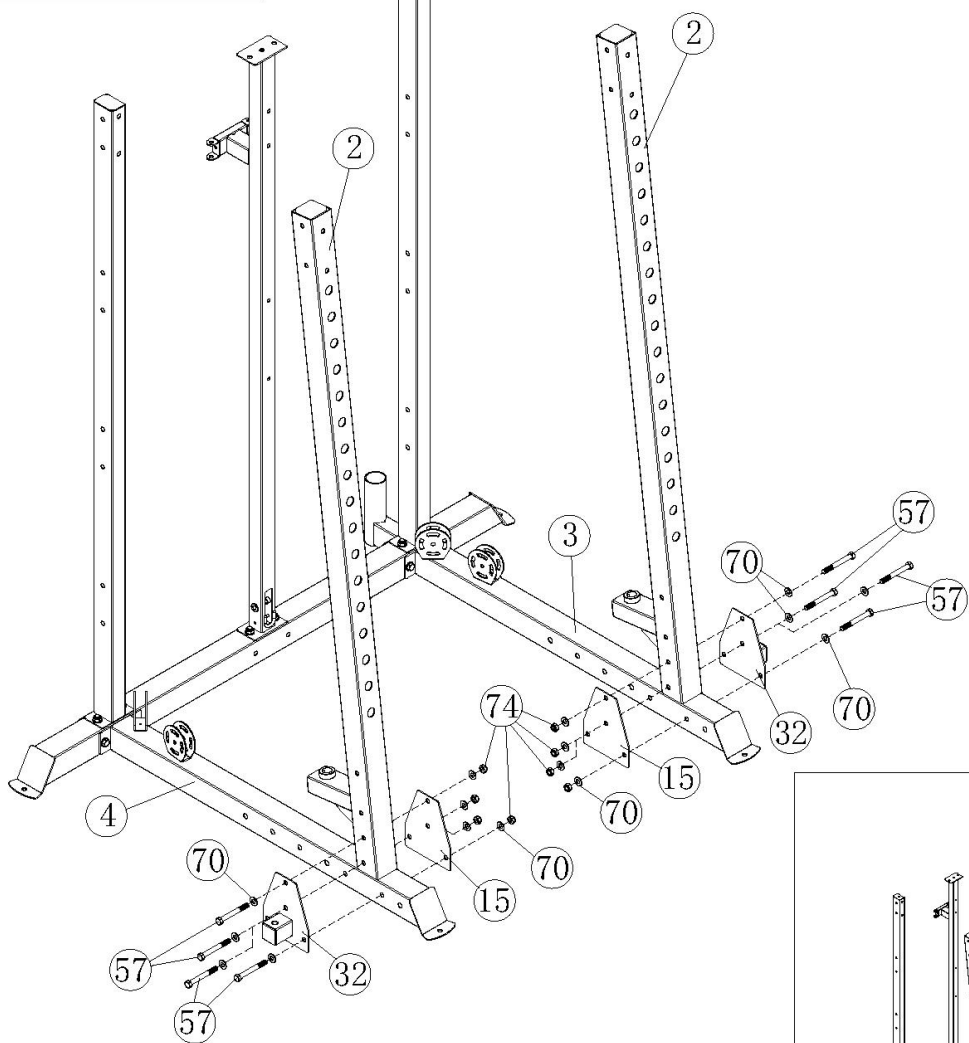
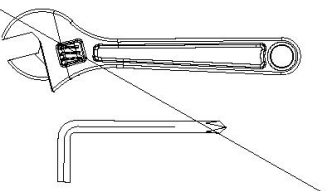
6

M12

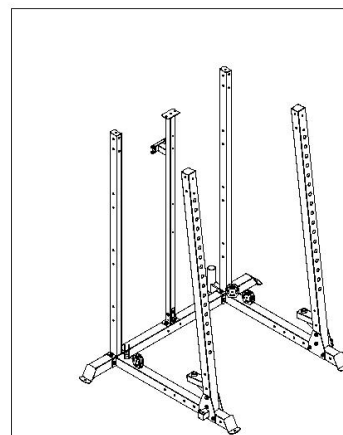


3




57		8	M12 × 4"
70		16	Ø 1"
74		8	M12

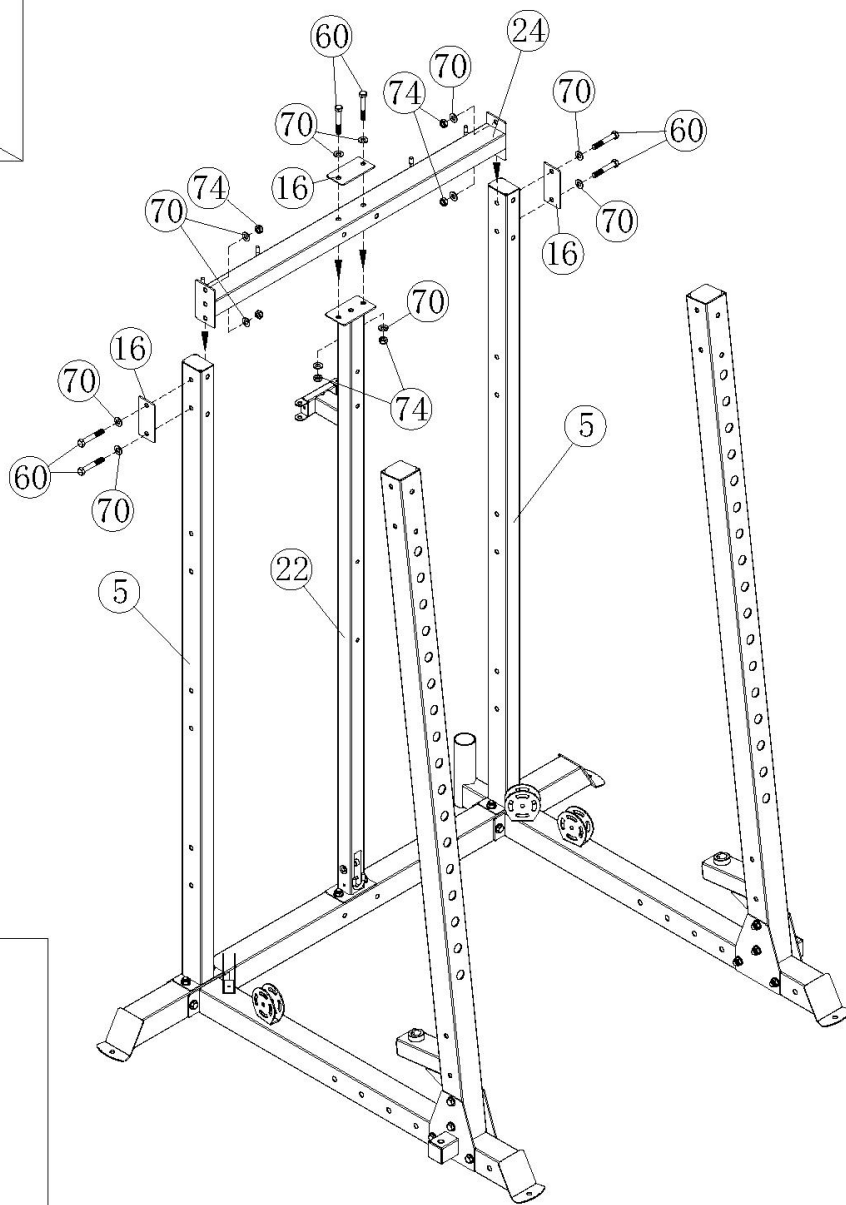
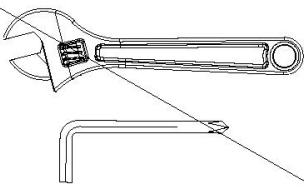


4





60		6	M12 × 3"
70		12	Ø 1"
74		6	M12

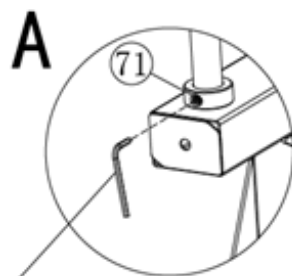
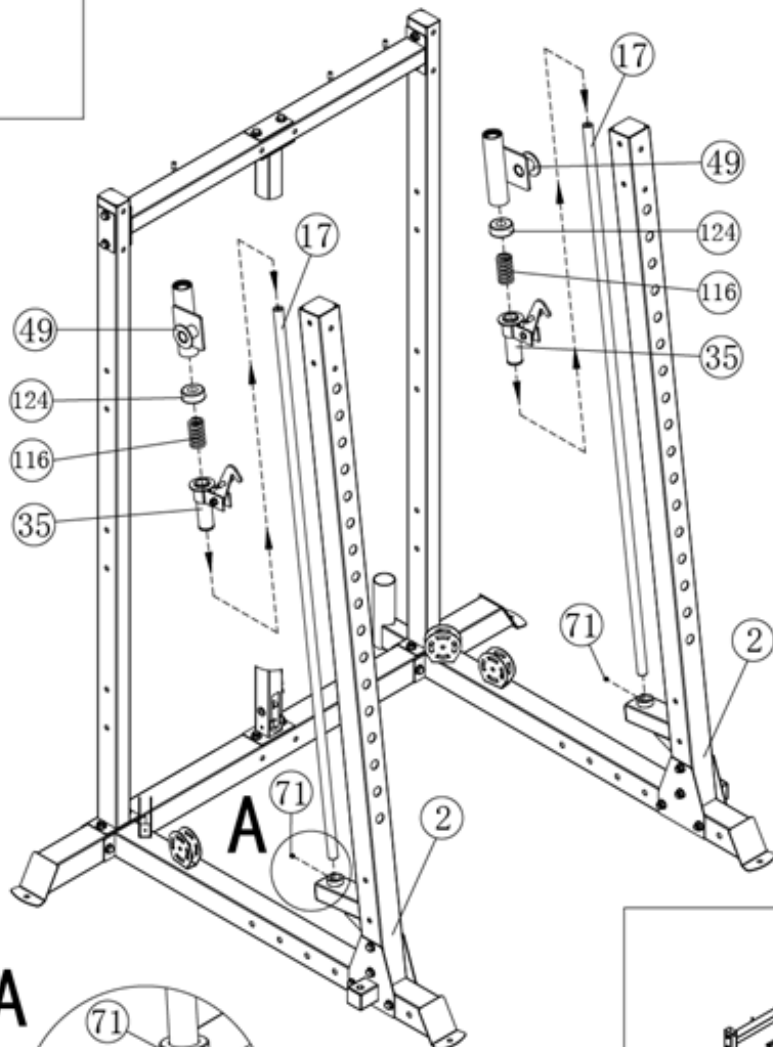


5

⑦1 ■ 2 M8 ×  $\frac{3}{8}$ "

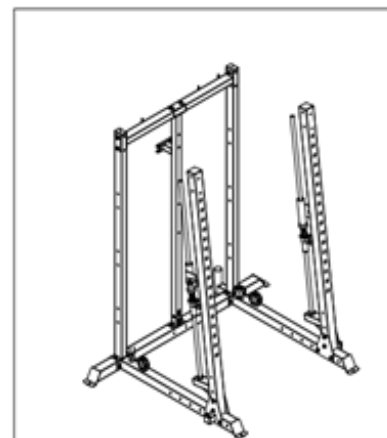


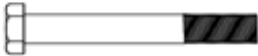




4# Allen Wrench (Tool)

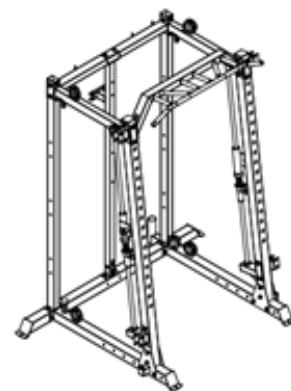
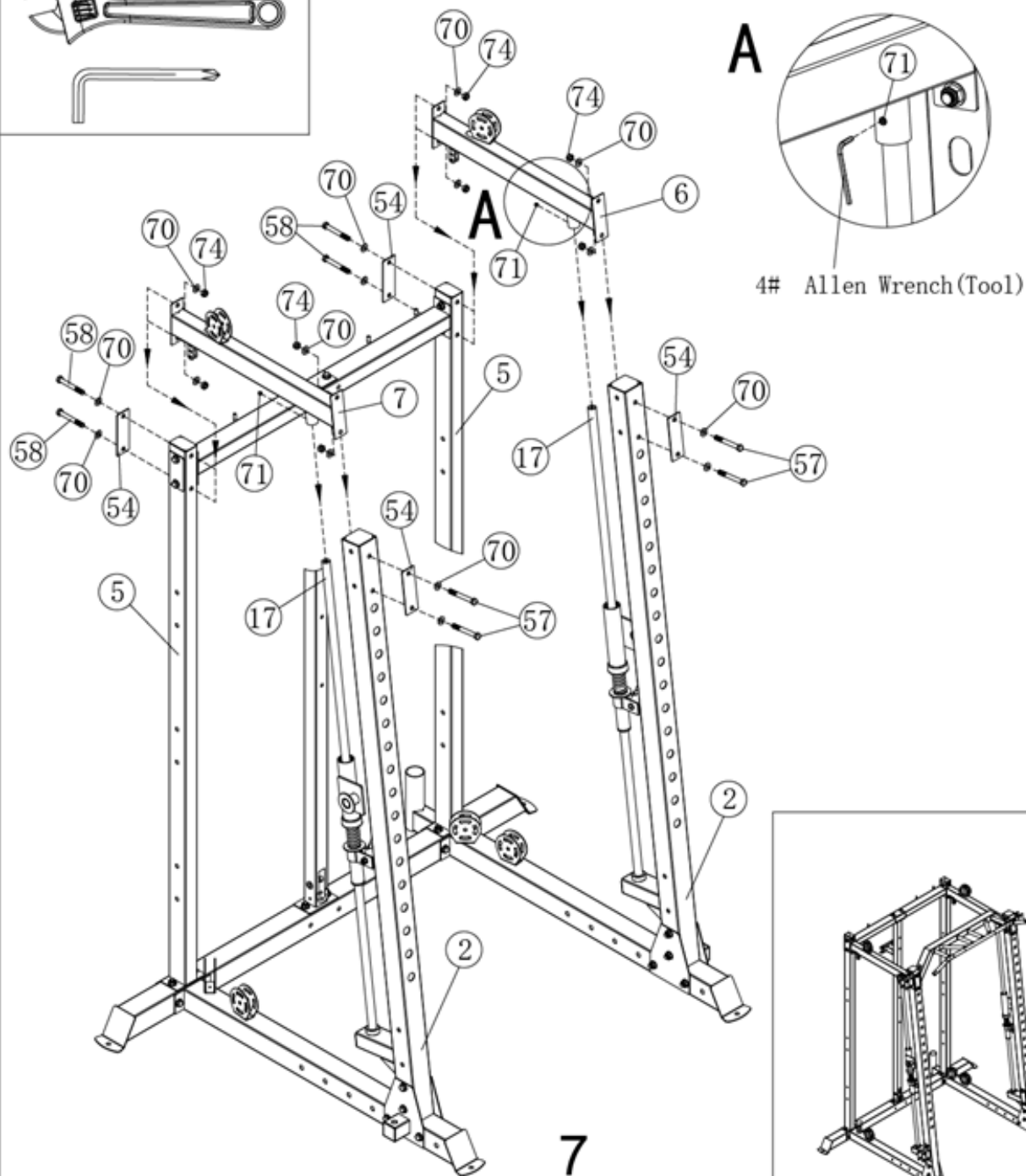


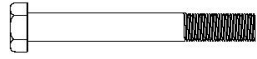


4# Allen Wrench (Tool)

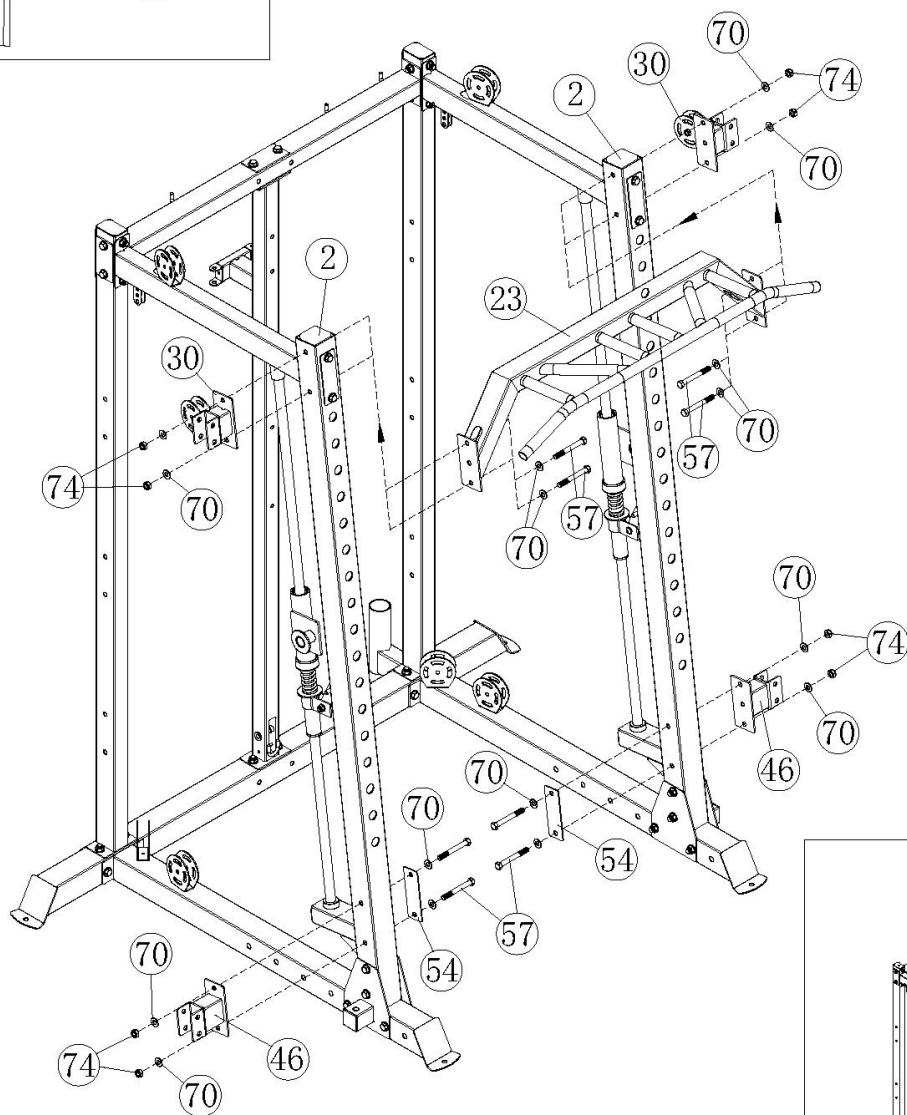
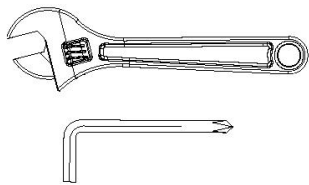
6



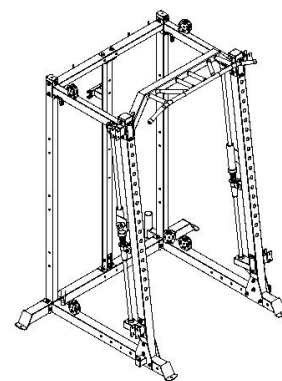
⑤7		4	M12× 4"	⑦0		16	Ø 1"
⑤8		4	M12× 3 3/4"	⑦4		8	M12
⑦1		2	M8× 3/8"				

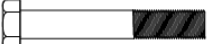





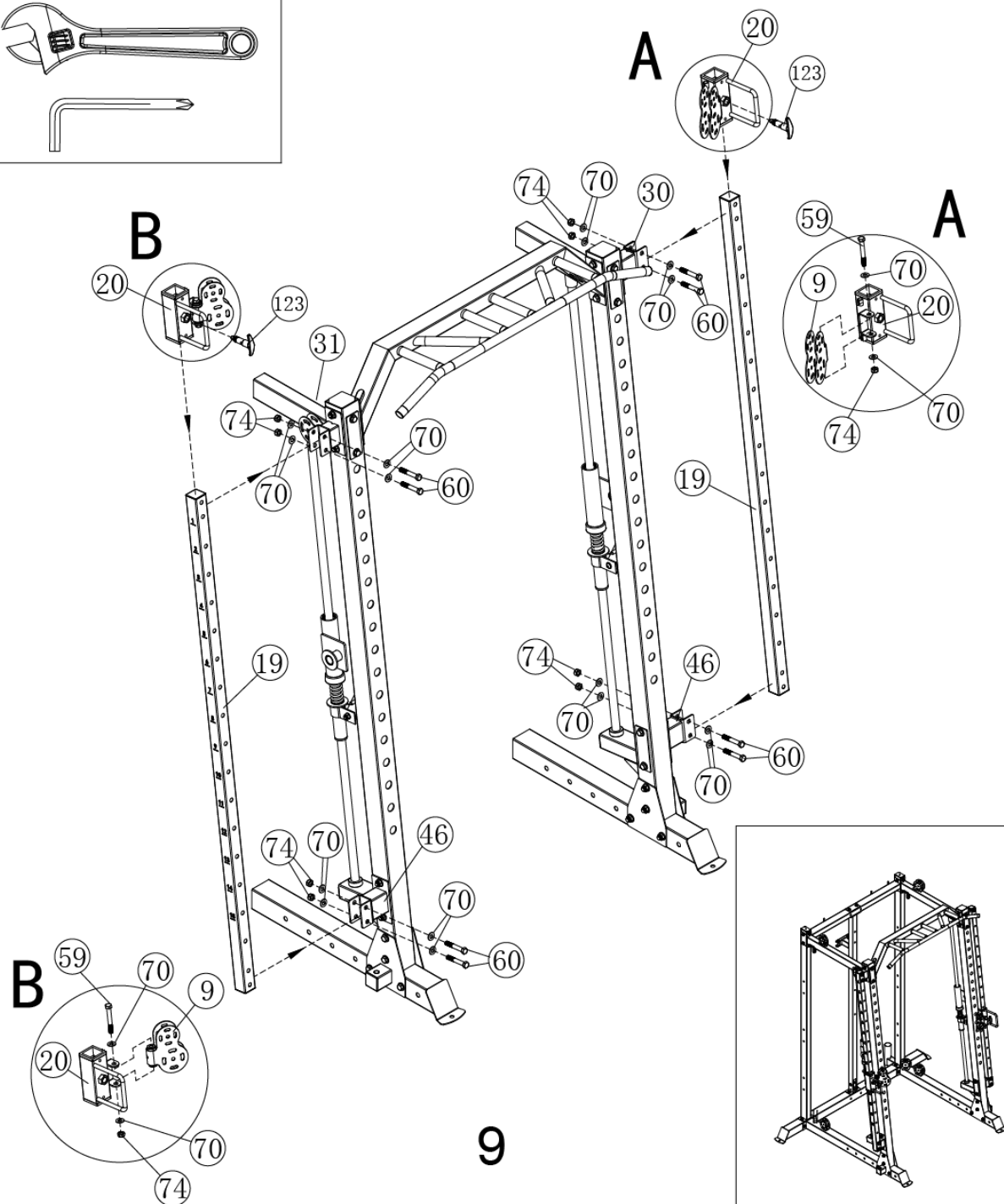
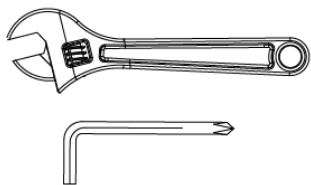
57		8	M12 × 4"
70		16	Ø 1"
74		8	M12



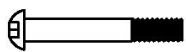





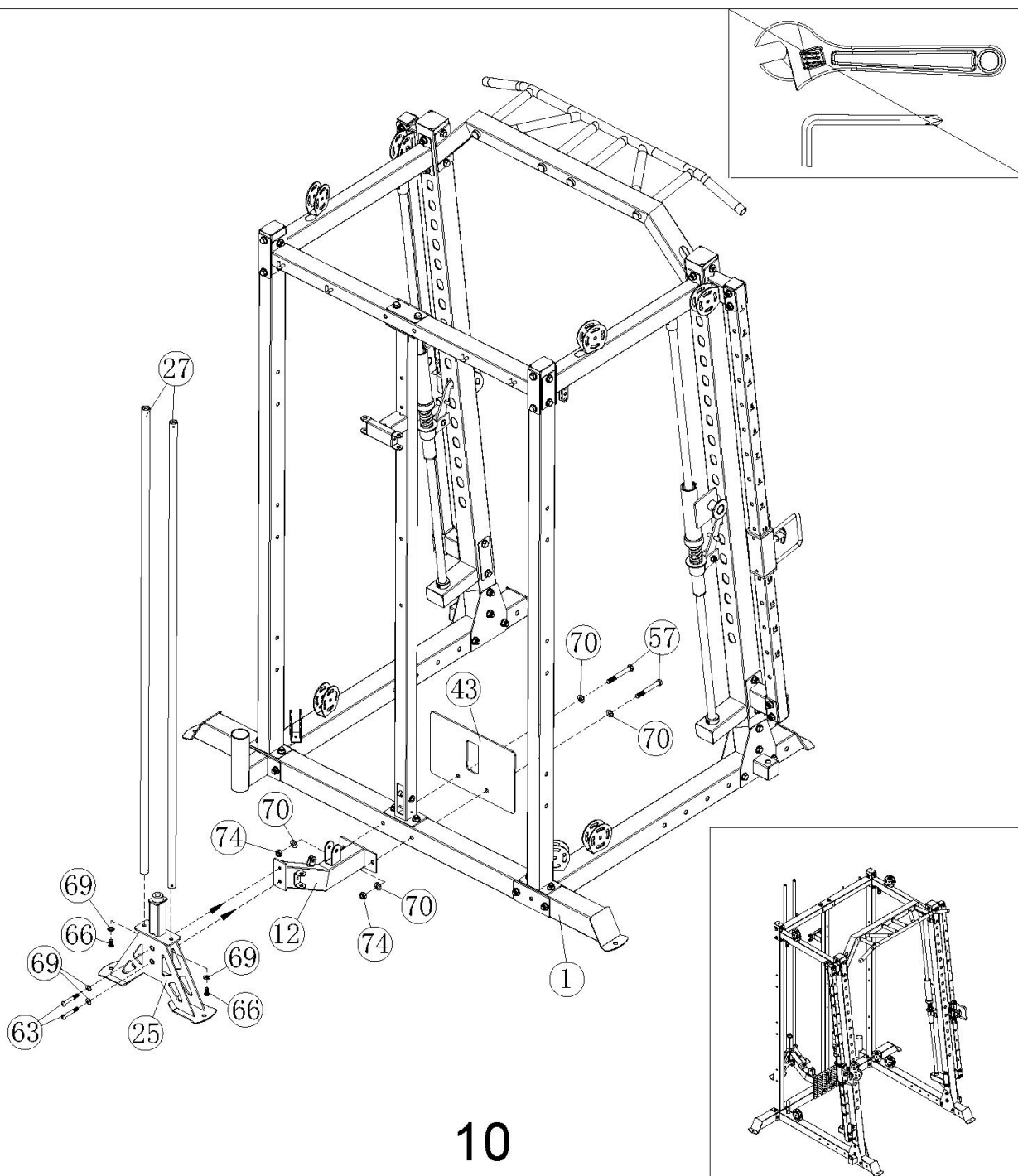
8

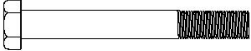






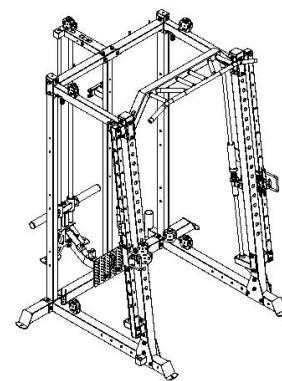
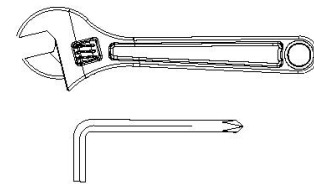
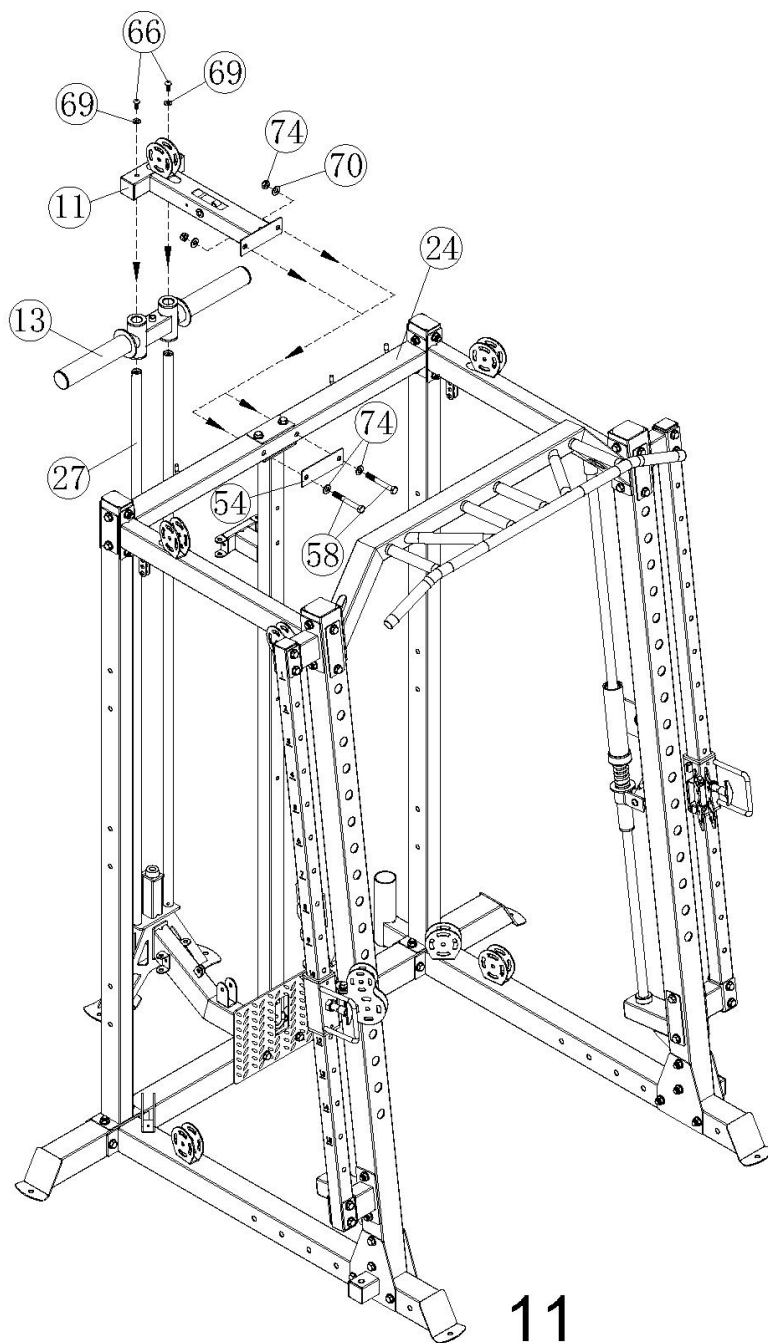
60		8	M12 × 3"	70		20	Ø 1"
59		2	M12 × 3 1/2"	74		10	M12



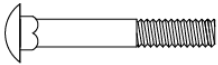

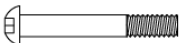

57		2	M12 × 4"	70		4	Ø 1"
63		2	M10 × 2 1/2"	74		2	M12
66		2	M10 × 3/4"	69		4	Ø 3/4"

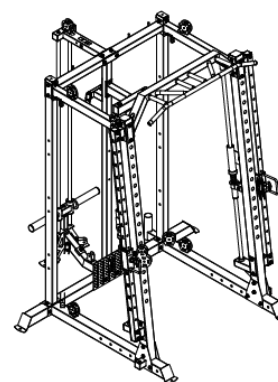
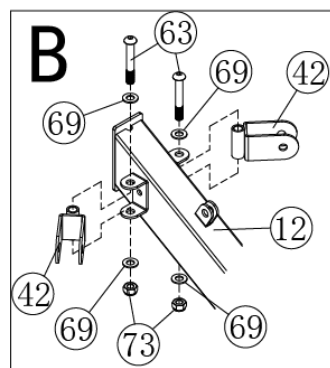
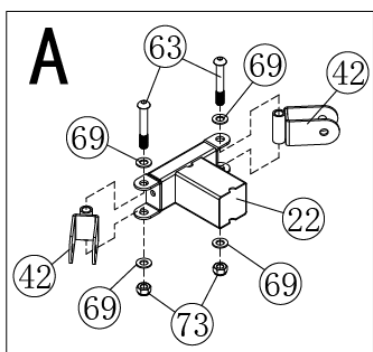
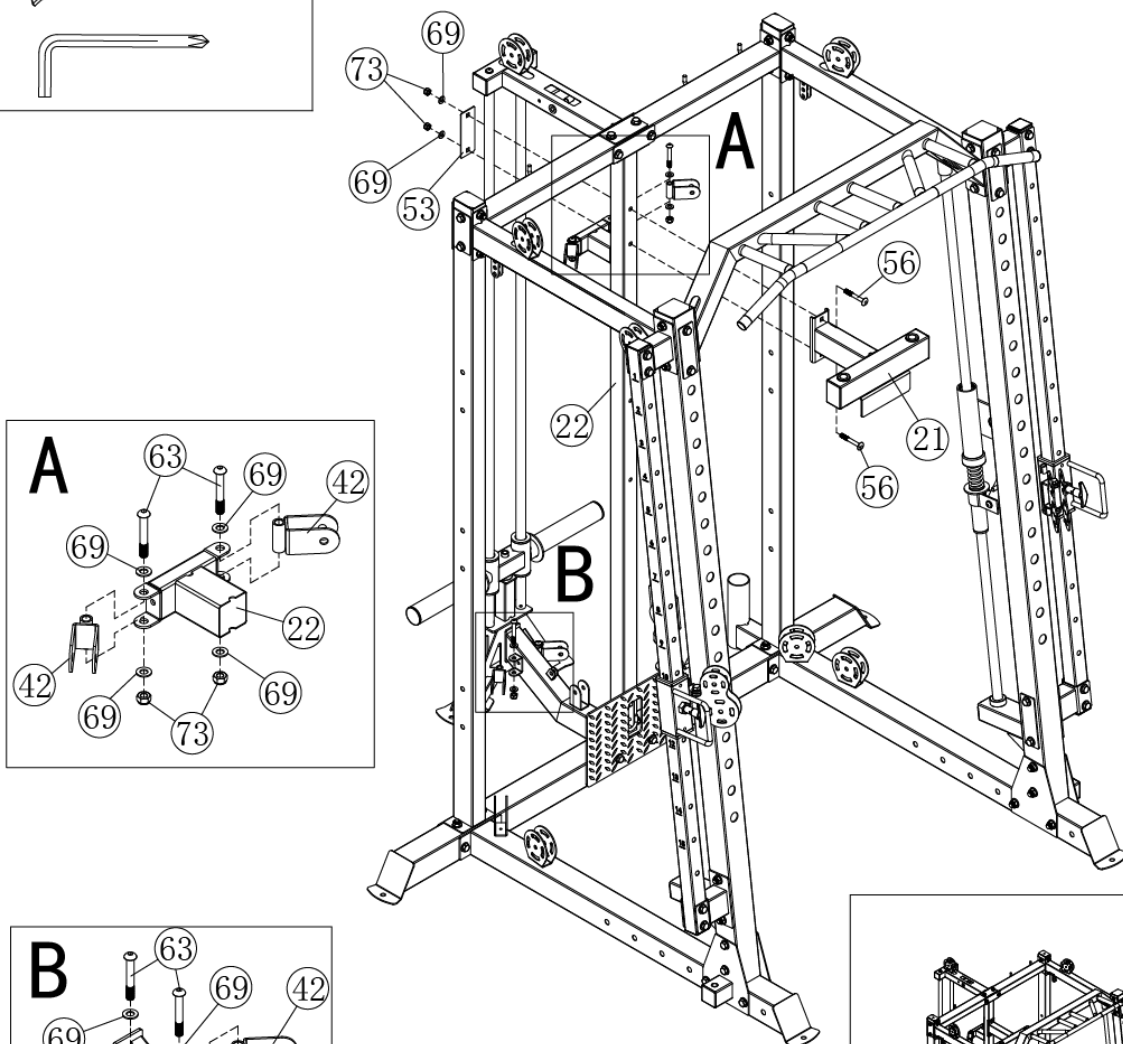
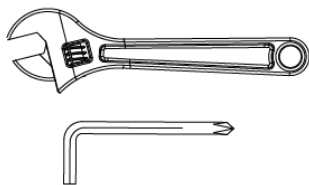


58		2	M12×3 $\frac{3}{4}$ "	70		4	Ø 1"
66		2	M10× $\frac{3}{4}$ "	74		2	M12
69		2	Ø $\frac{3}{4}$ "				



11

56		2	M10×2 3/4"	69		10	Ø 3/4"
63		4	M10×2 1/2"	73		6	M10



12



66



2

M10× $\frac{3}{4}$ "

122



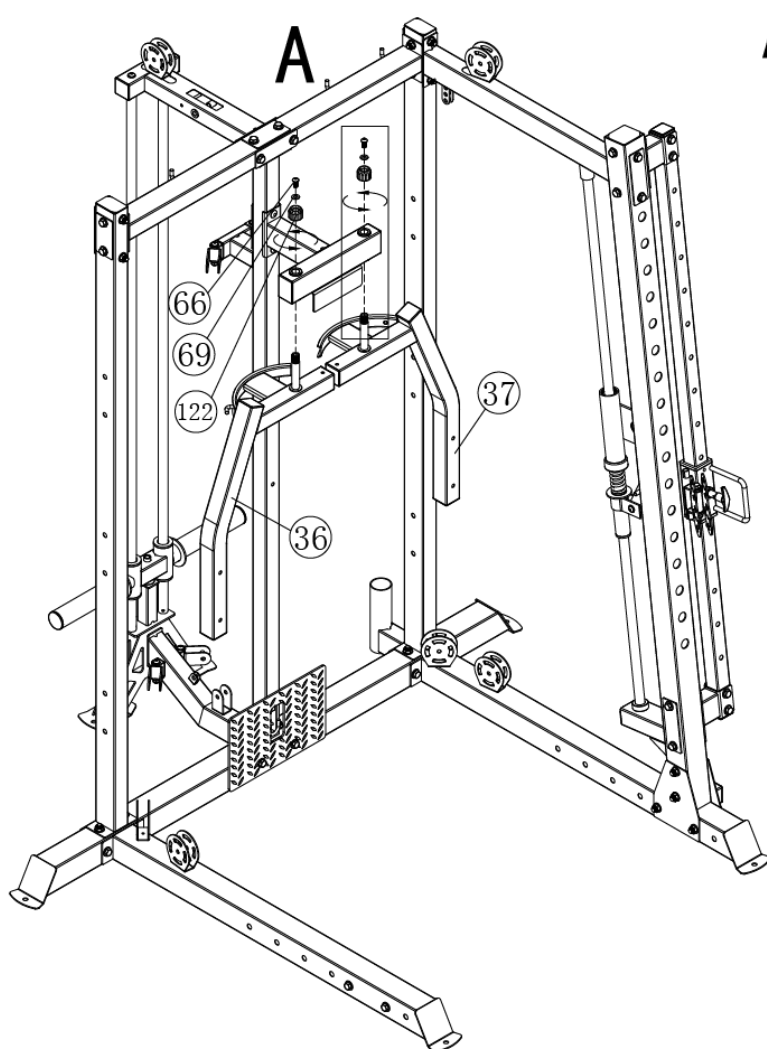
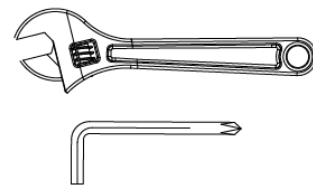
2

69

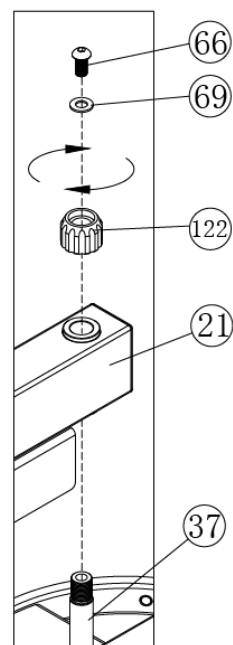


2

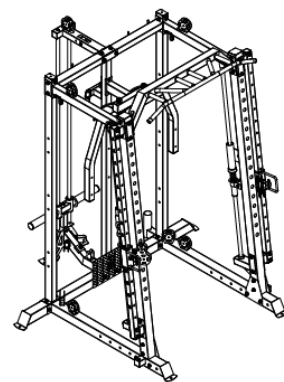
Ø  $\frac{3}{4}$ "

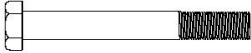




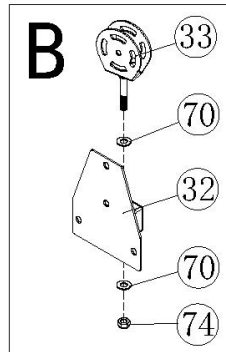
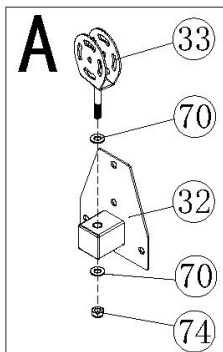
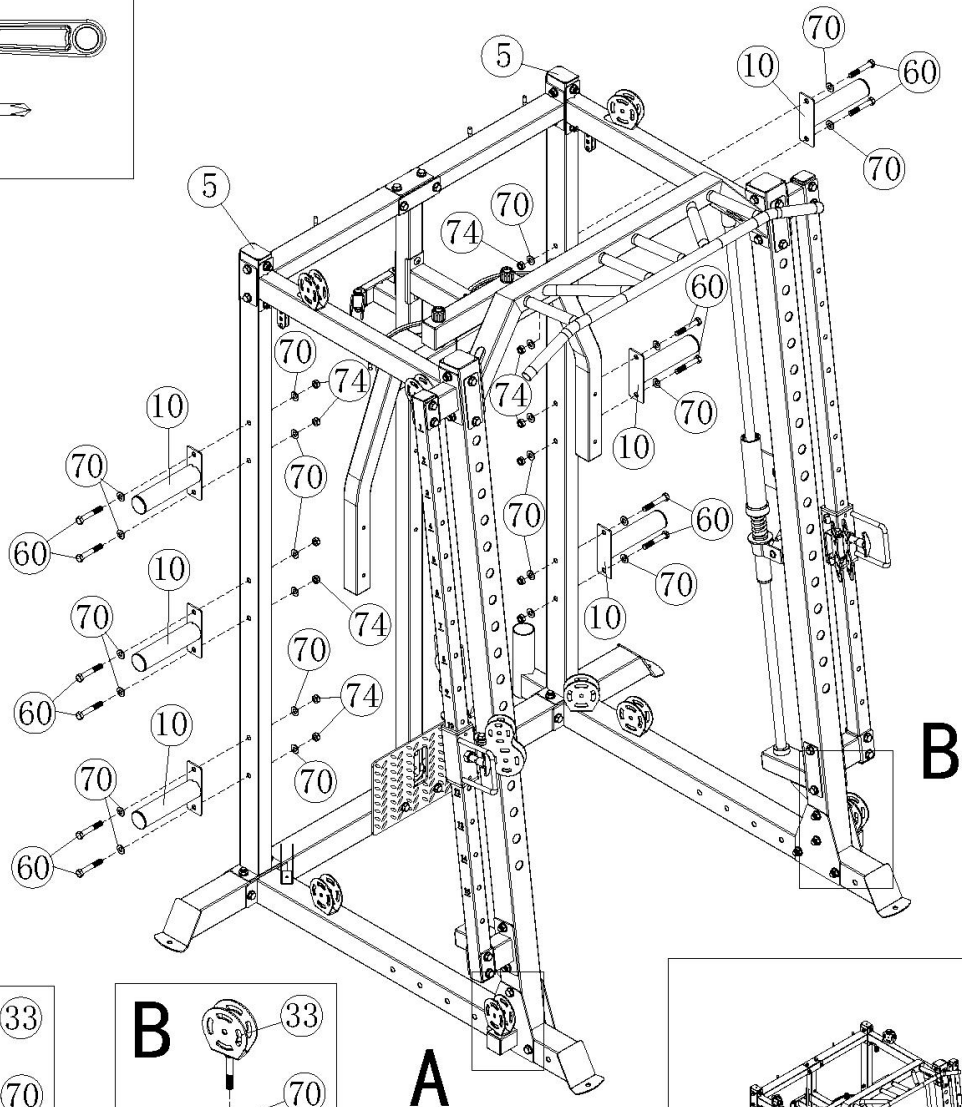
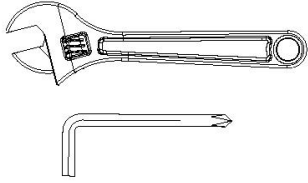
A



13

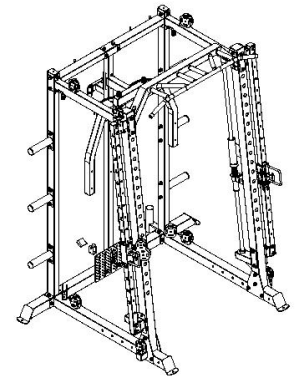


⑥0		12	M12 × 3"
⑦0		28	Ø 1"
⑦4		14	M12




**A**

**14**

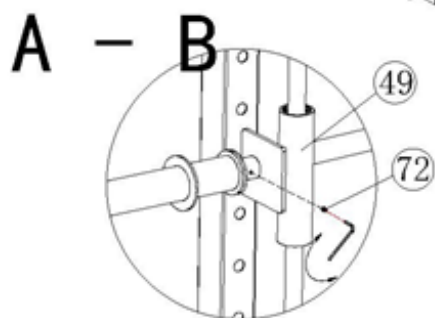
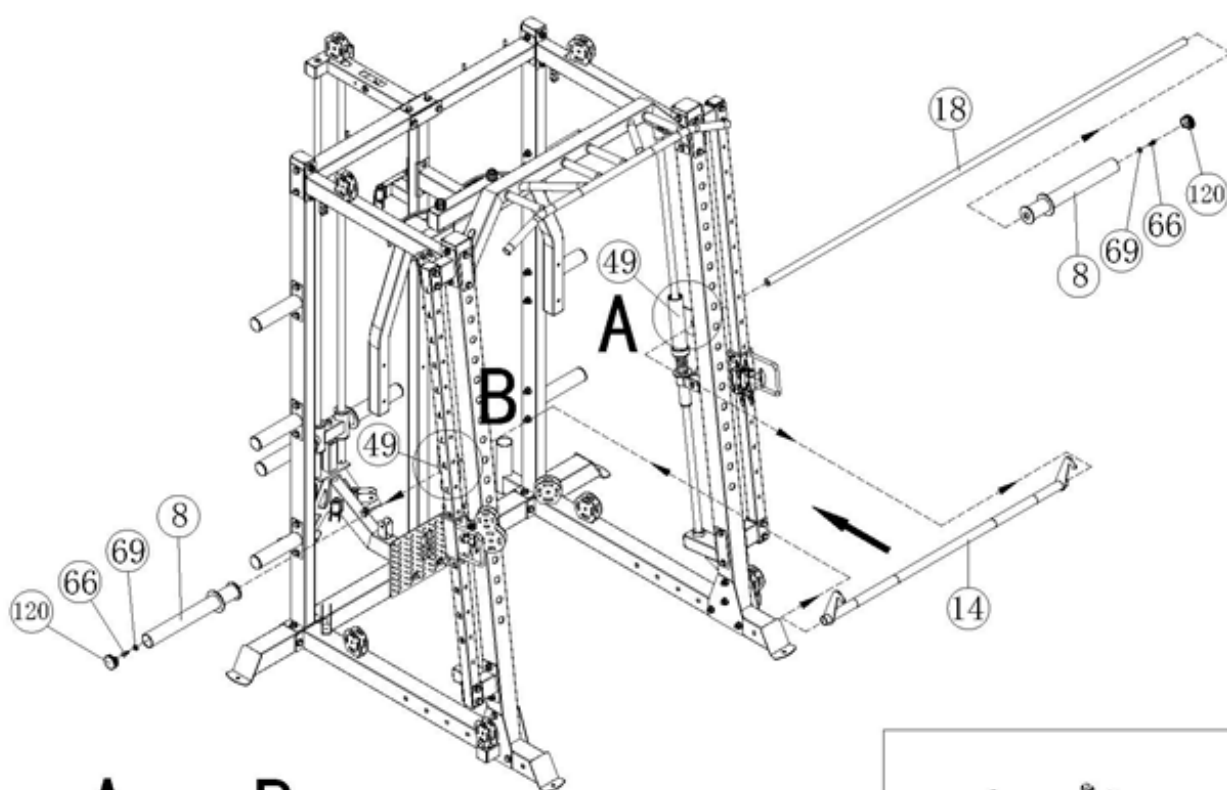


⑥⑥  2 M10× $\frac{3}{4}$ "

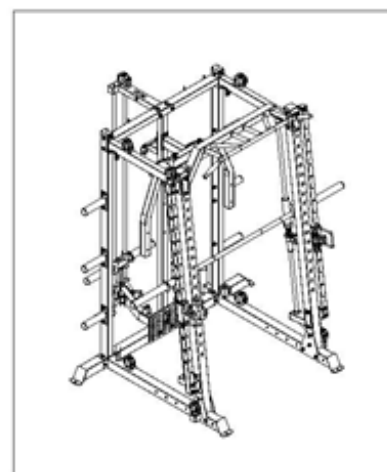
⑥⑨  2  $\varnothing \frac{3}{4}$ "

⑦②  2 M6× $\frac{1}{4}$ "


 3#/6# Allen Wrench (Tool)



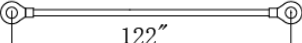
15

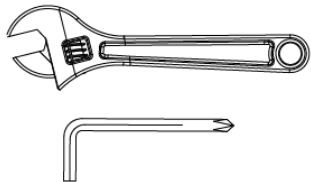


⑥4  3 M10×2"

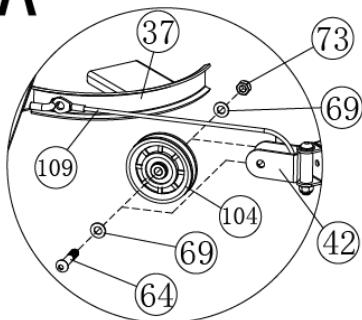
⑦3  3 M10

⑥9  6  $\varnothing \frac{3}{4}$ "

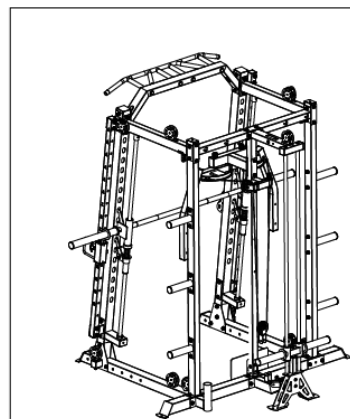
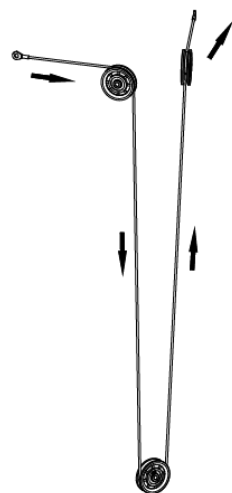
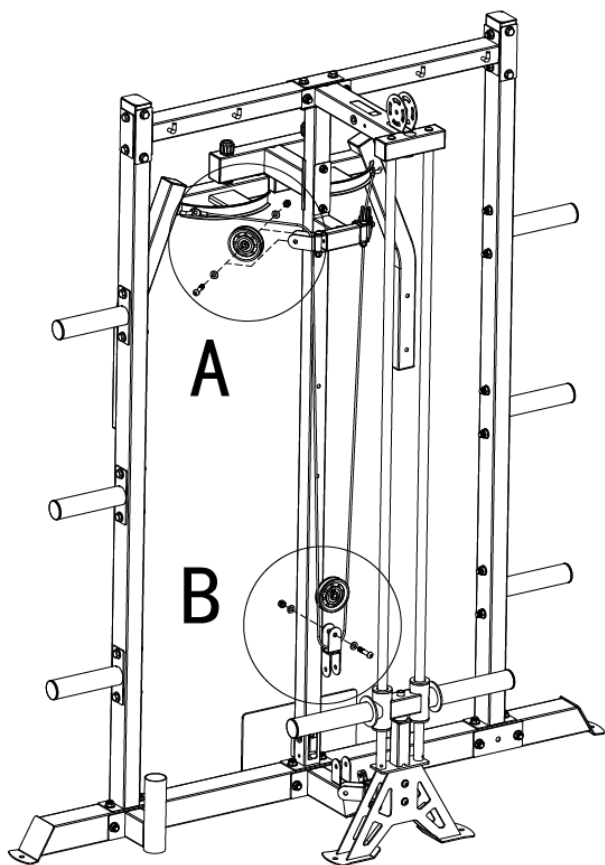
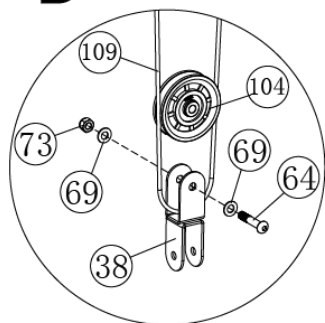
⑩9  122" 1



**A**

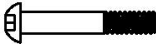


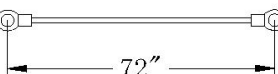



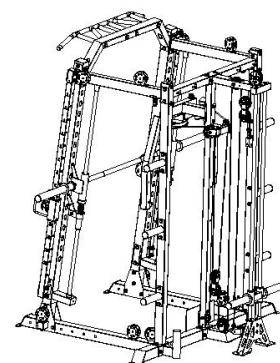
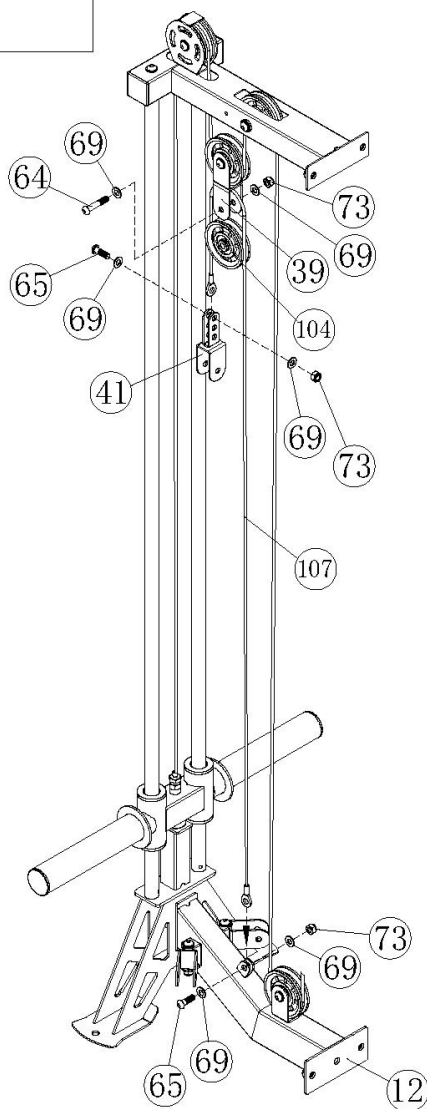
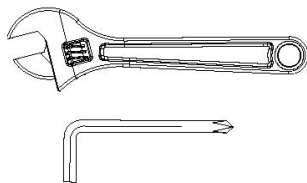
**B**



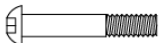

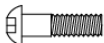
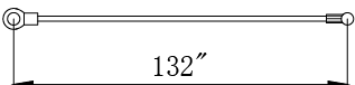

16

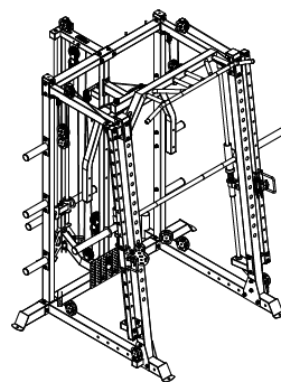
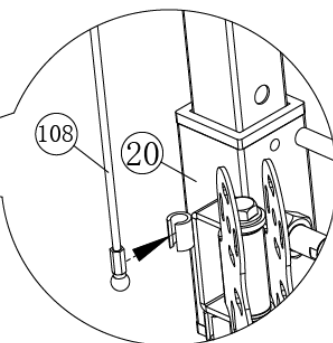
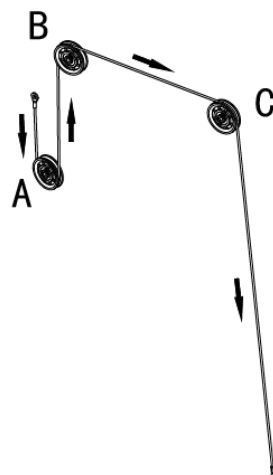
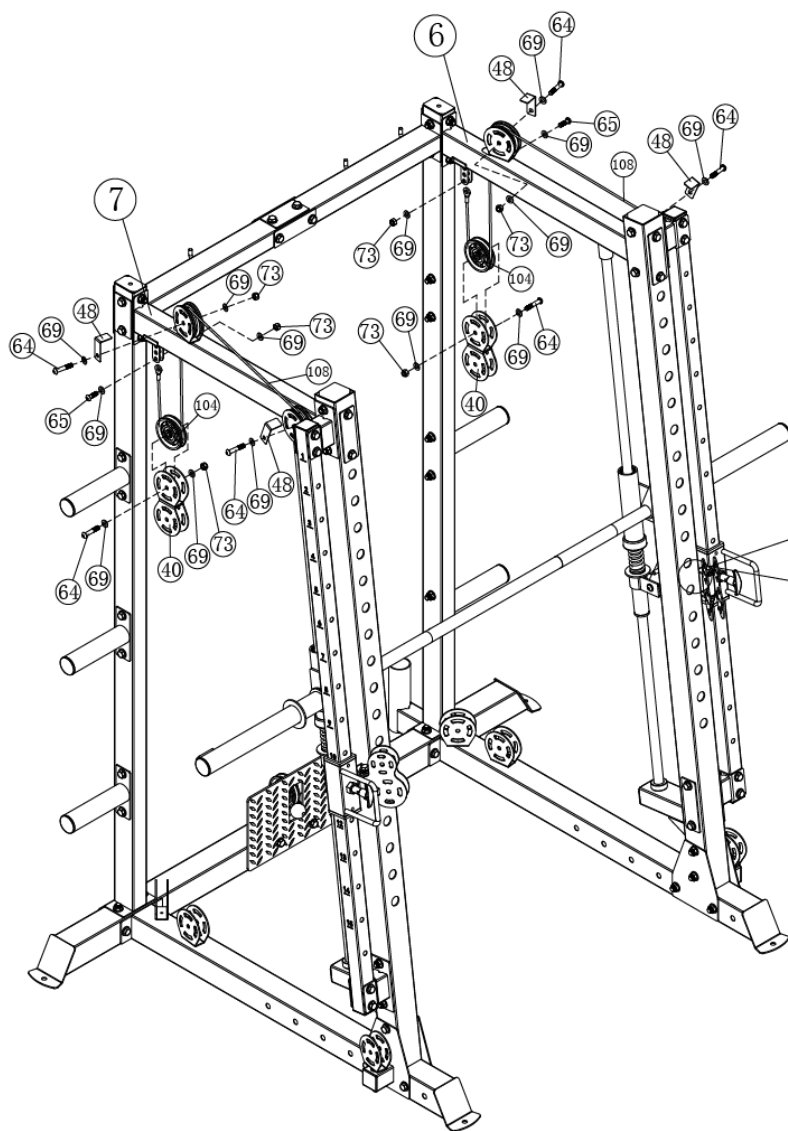
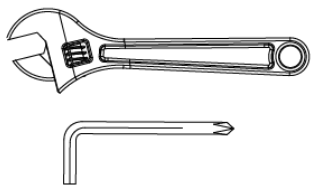


- |    |   |   |            |    |   |   |     |
|----|---|---|------------|----|---|---|-----|
| ⑥4 |  | 1 | M10×2"     | ⑦3 |  | 3 | M10 |
| ⑥5 |  | 2 | M10×1 1/8" | ⑩7 |  | 1 |     |
| ⑥9 |  | 6 | Ø 3/4"     |    |   |   |     |

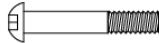



18

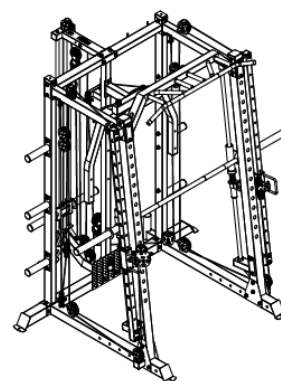
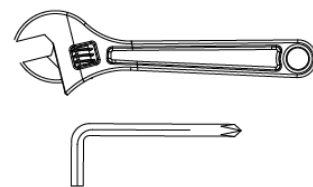
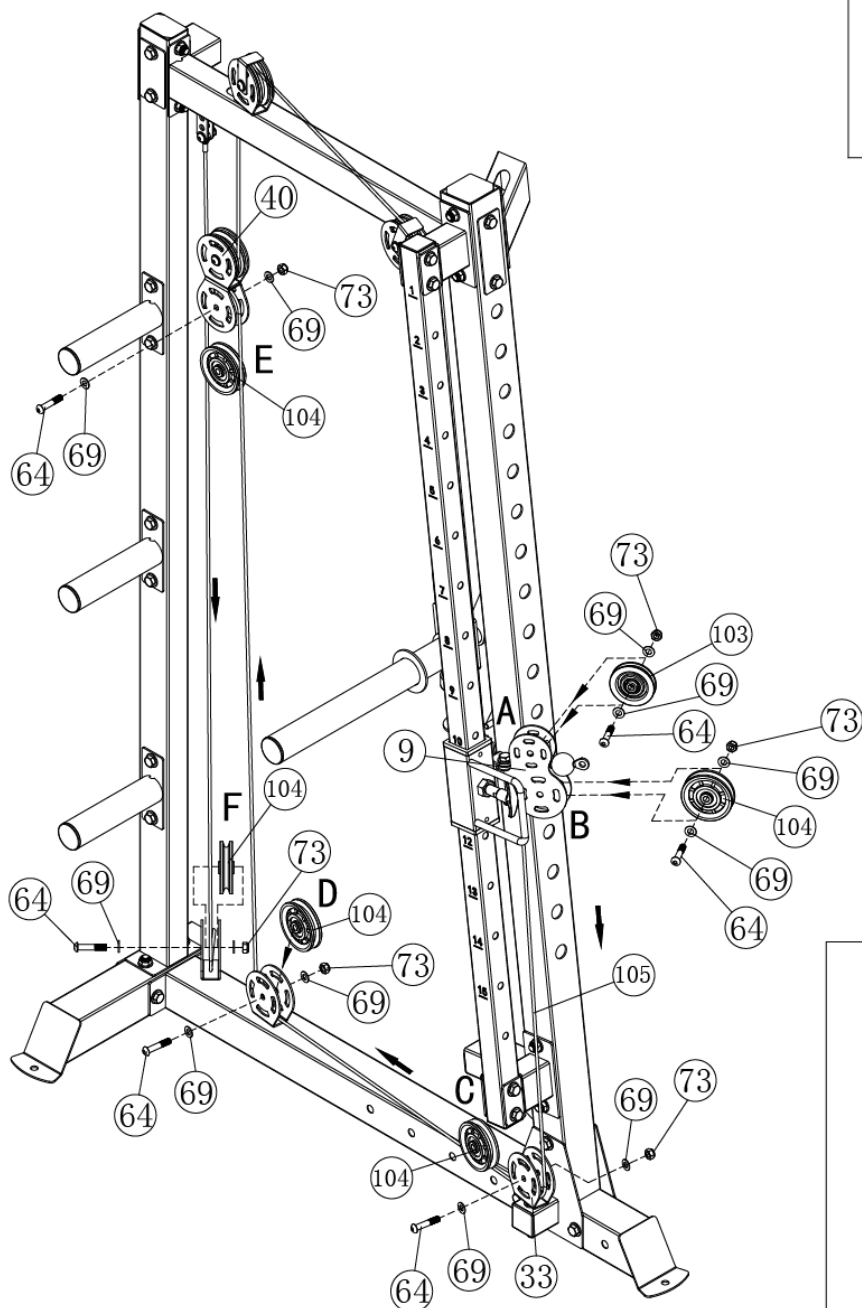
64		6	M10×2"	73		6	M10
65		2	M10×1 1/8"	108		2	
69		14	Ø 3/4"				



19

⑥4  6 M10×2" ⑦3  6 M10

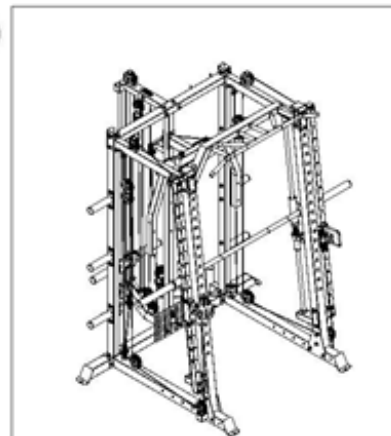
⑥9  12  $\varnothing \frac{3}{4}$ " ⑩5  1  
462"



20

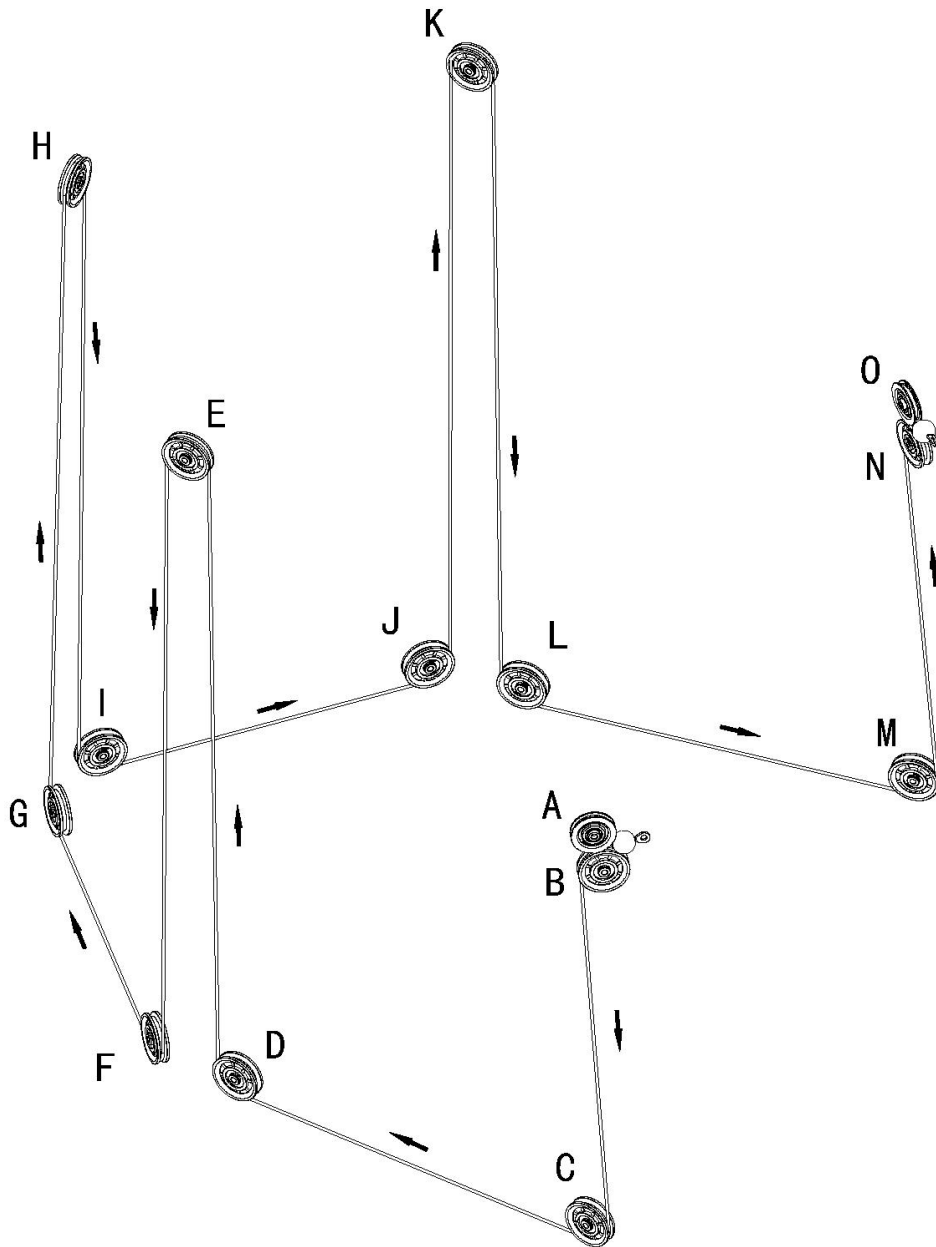





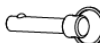




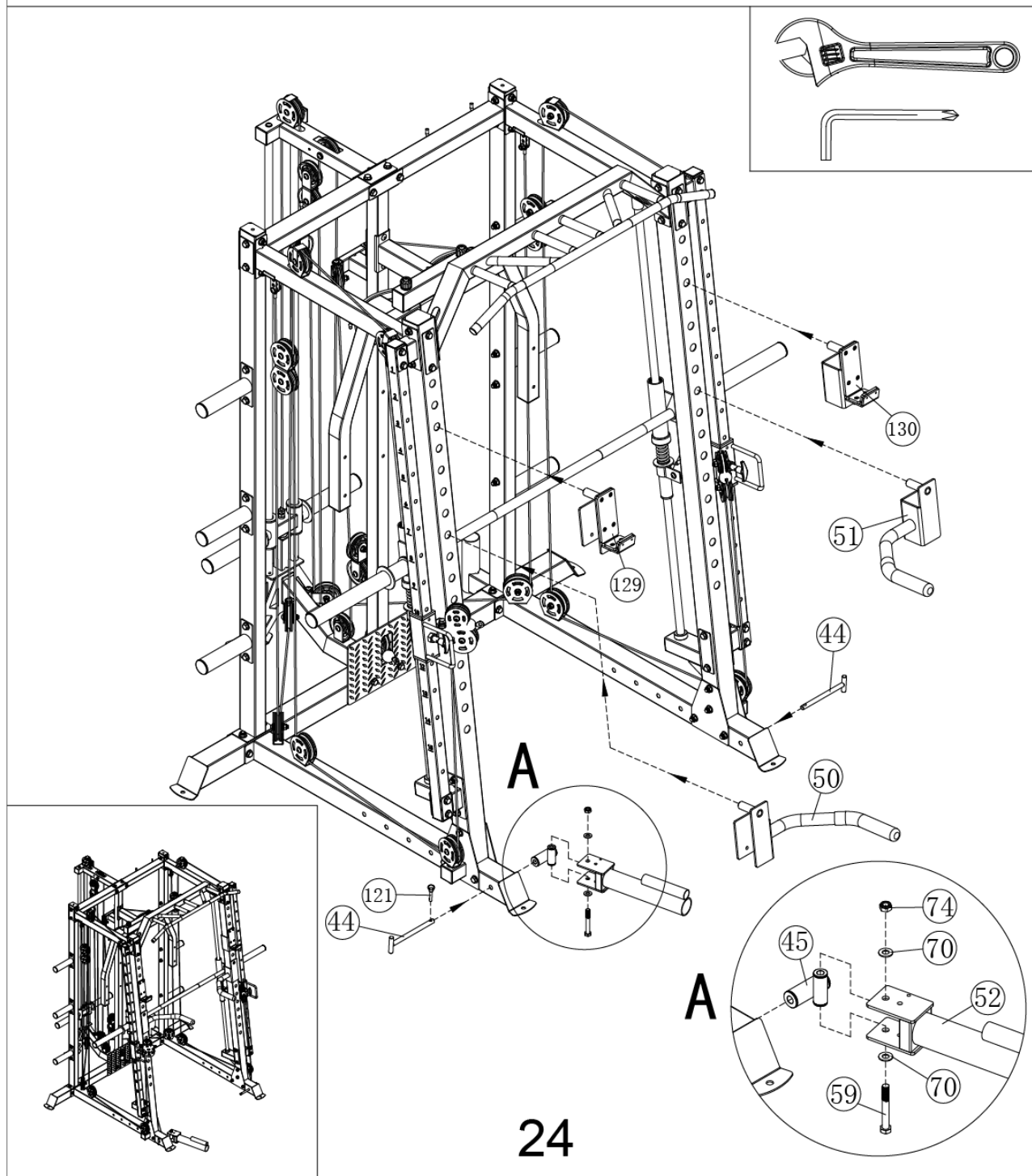
[www.puretecfitness.com](http://www.puretecfitness.com)

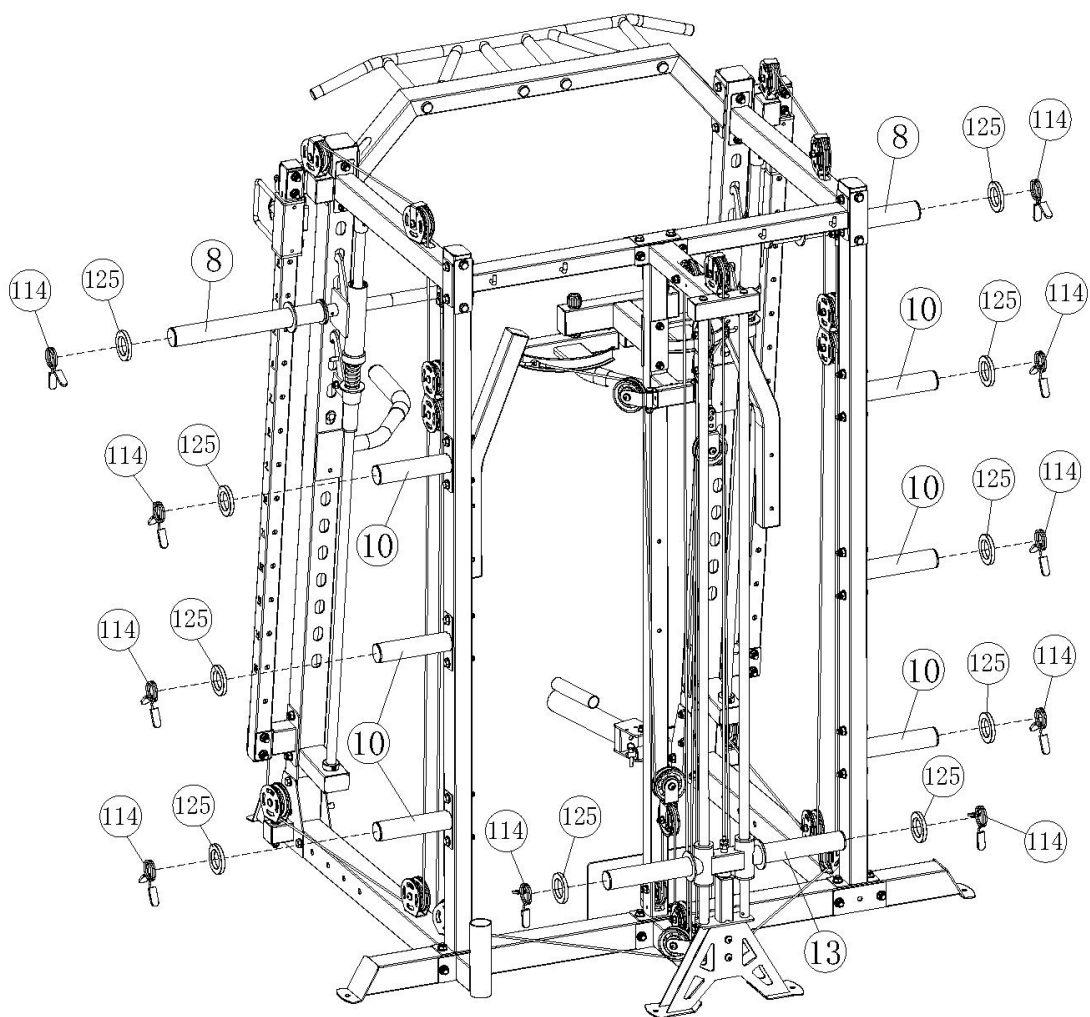
## Cross Cable Routing Diagram



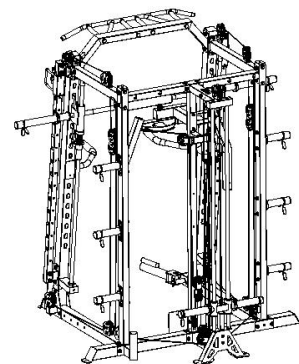
23

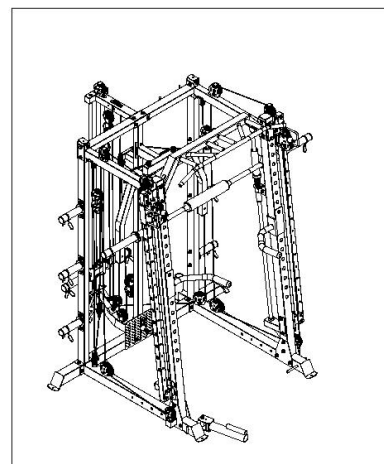
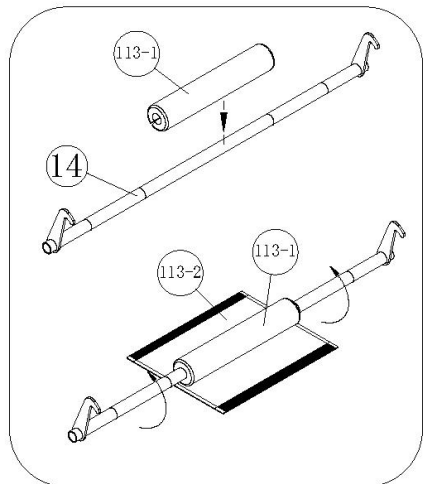
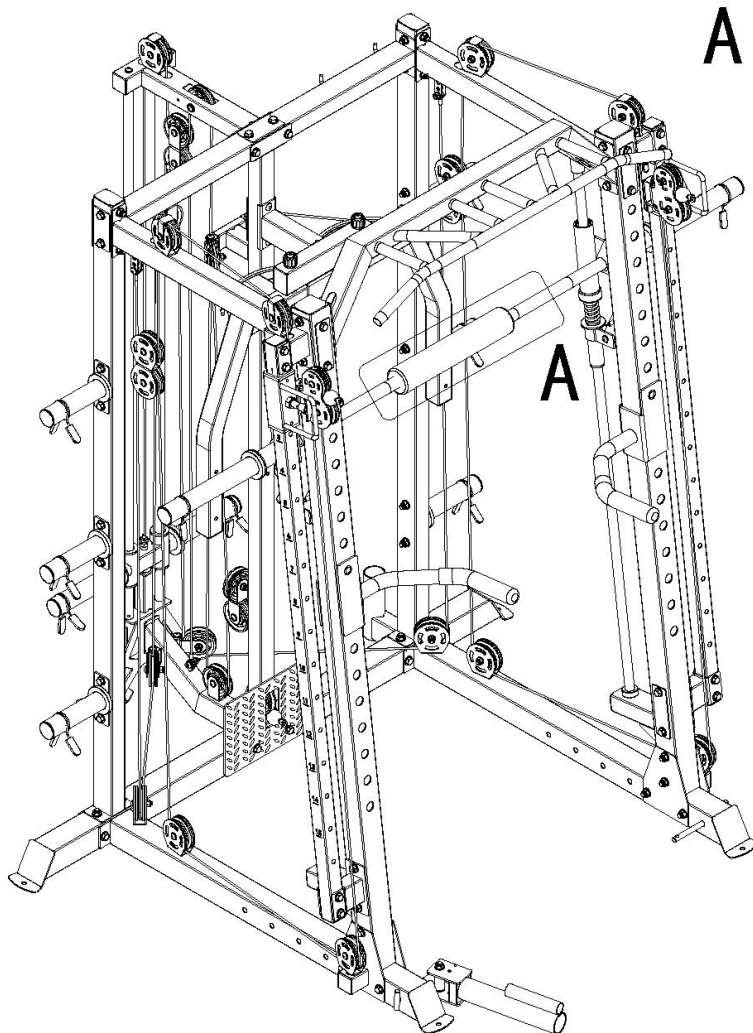
(59)		1	M12 × 3 1/2"	(121)		1
(70)		2	Ø 1"			
(74)		1	M12			





25





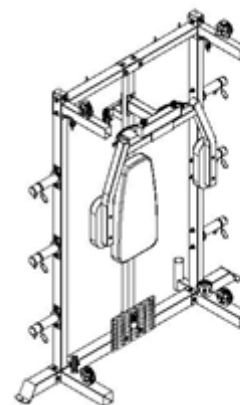
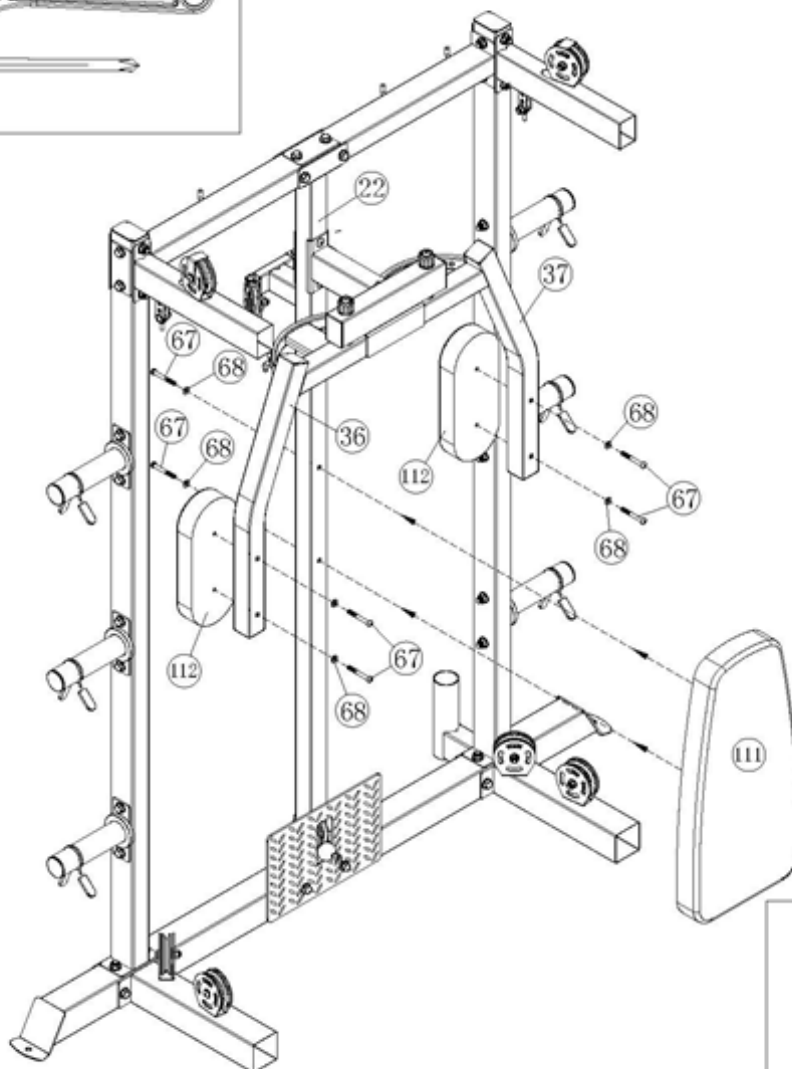
26

⑥7  6 M8×2 1/2"

⑥8  6 Ø 5/8"



5# Allen Wrench (Tool)



27

117



4

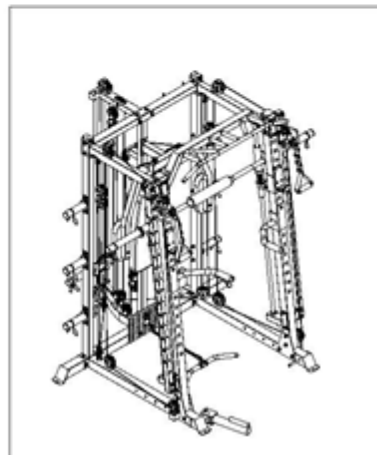
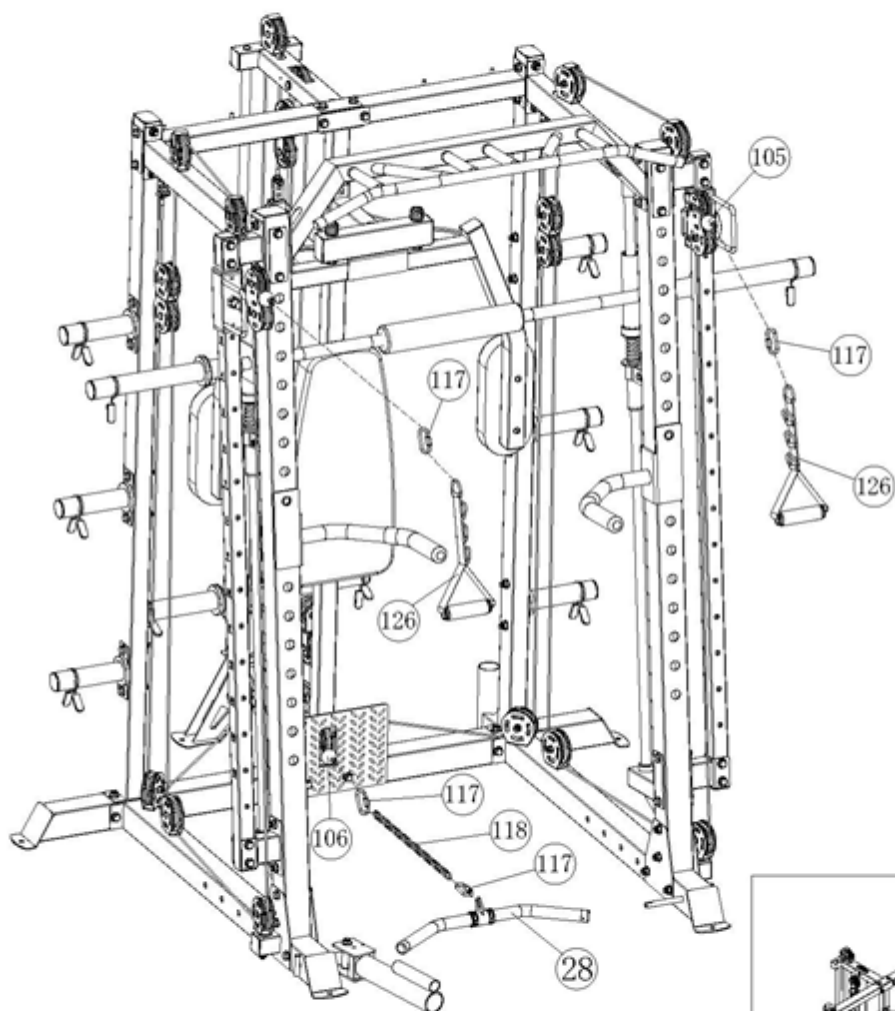
C hooks

118



1

Chain



28



117



2

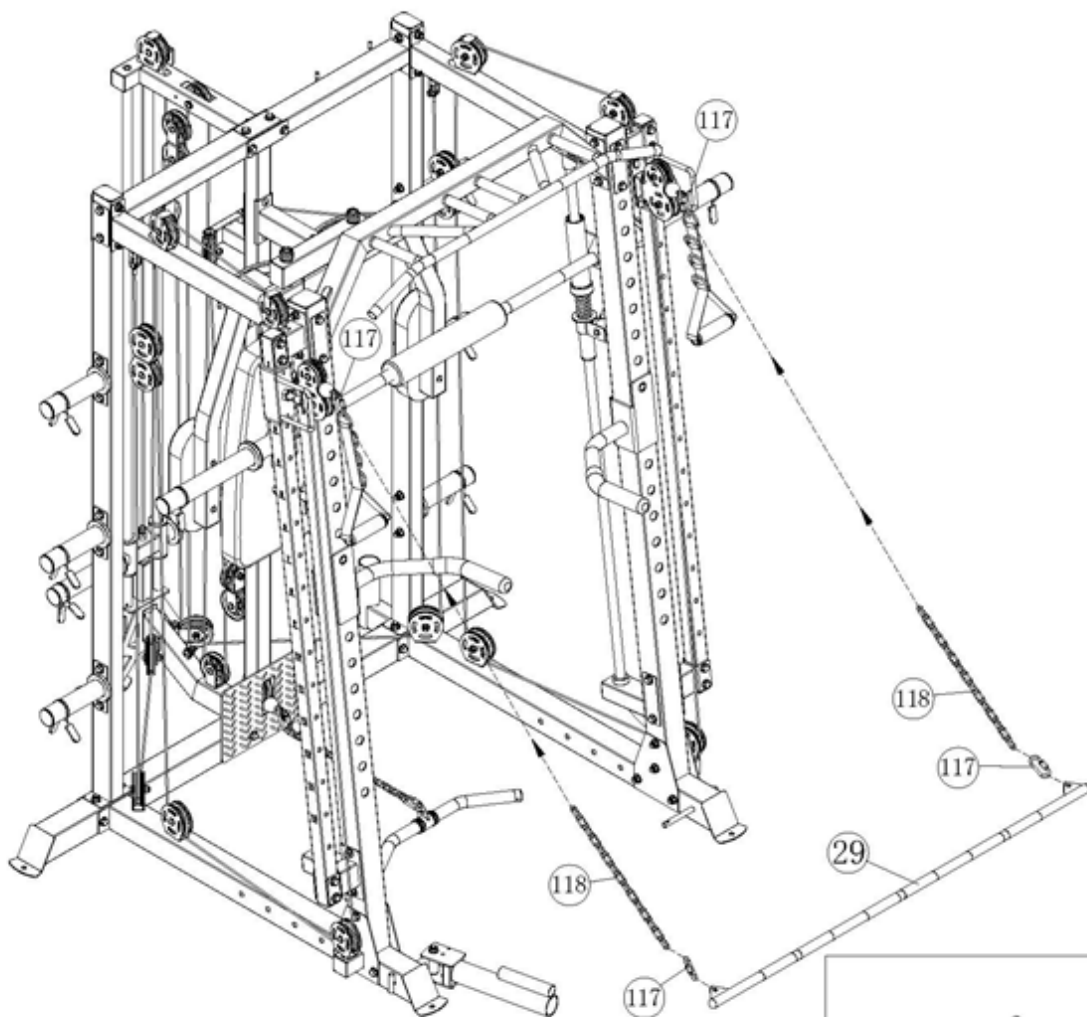
C hooks

118

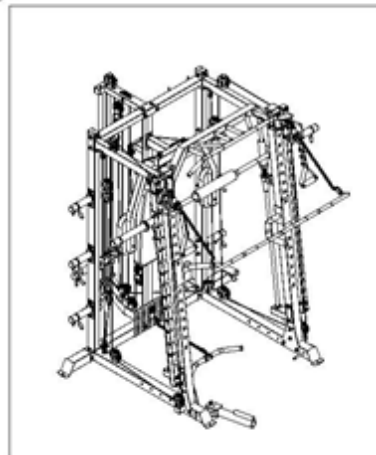


1

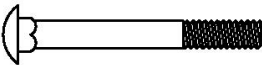
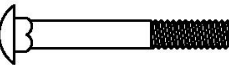


Chain

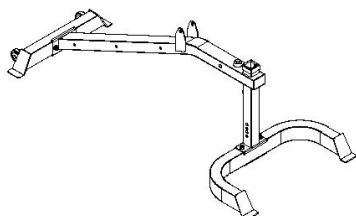
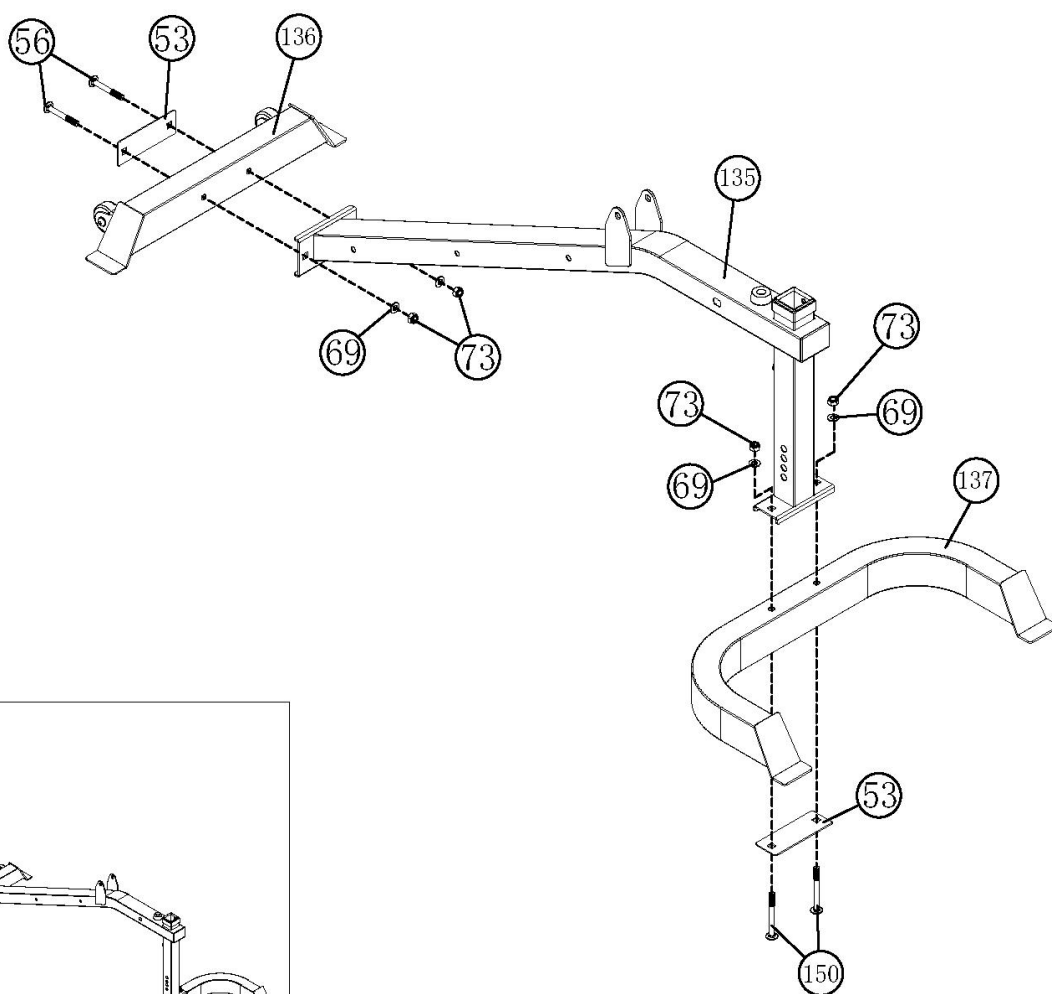
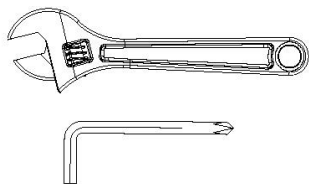


29

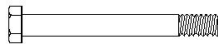




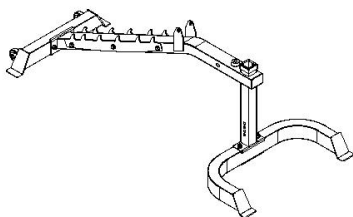
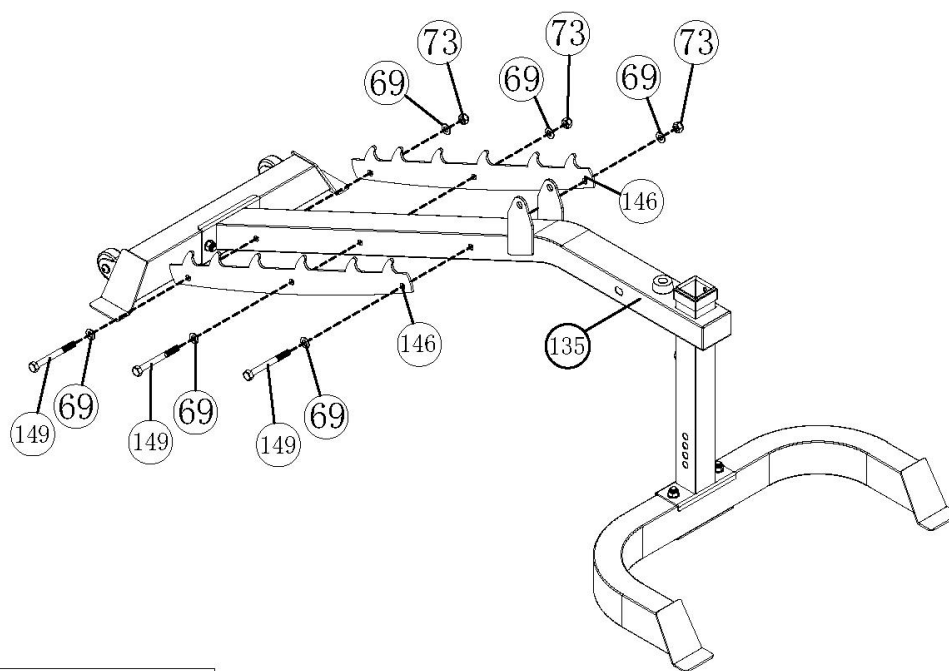
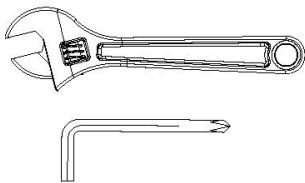
29

- (150)  2 M10×3  $\frac{1}{2}$ "   
 (56)  2 M10×2  $\frac{3}{4}$ "  
 (69)  4  $\varnothing \frac{3}{4}$ "   
 (73)  4 M10

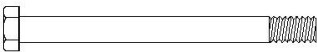




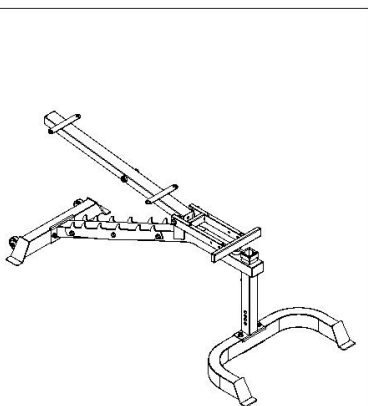
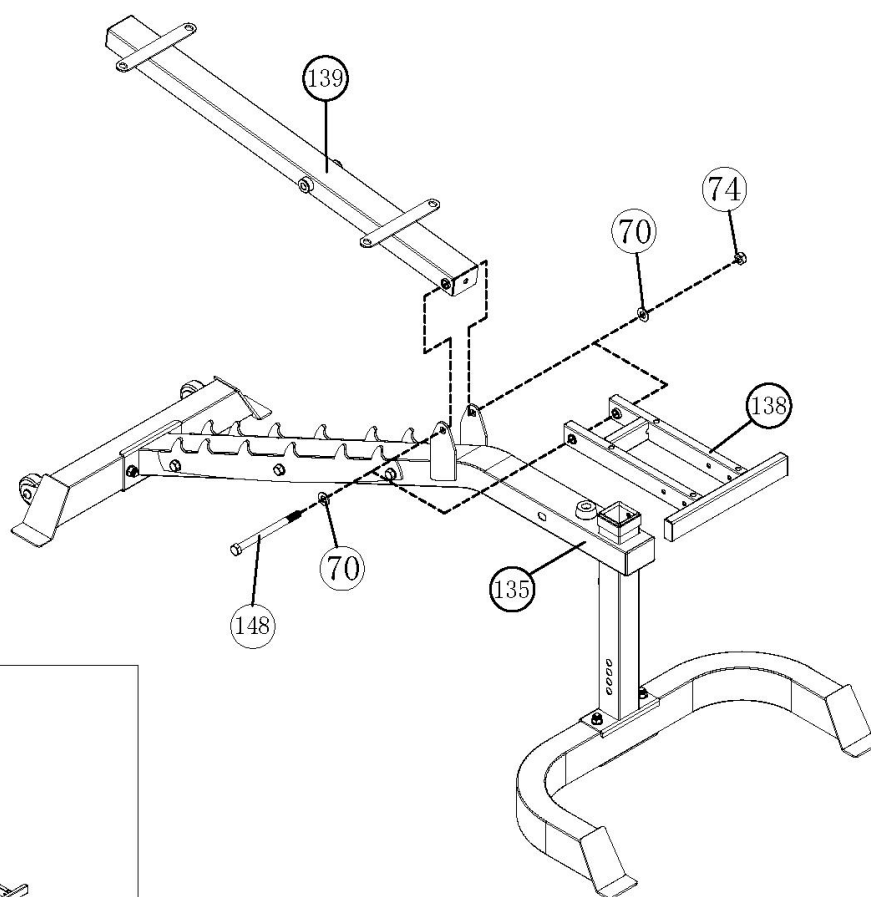
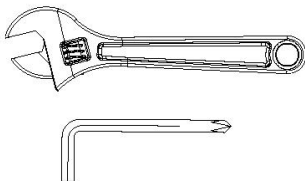
30

149		3	M10 × 3 $\frac{3}{4}$ "
69		6	Ø $\frac{3}{4}$ "
73		3	M10



31

(148)		1	M12 × 6"
(70)		2	Ø 1"
(74)		1	M12

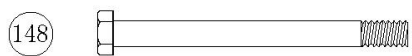


32



1

M12× 6  $\frac{1}{4}$ "



1

M12× 6"



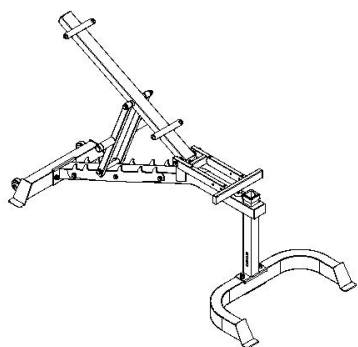
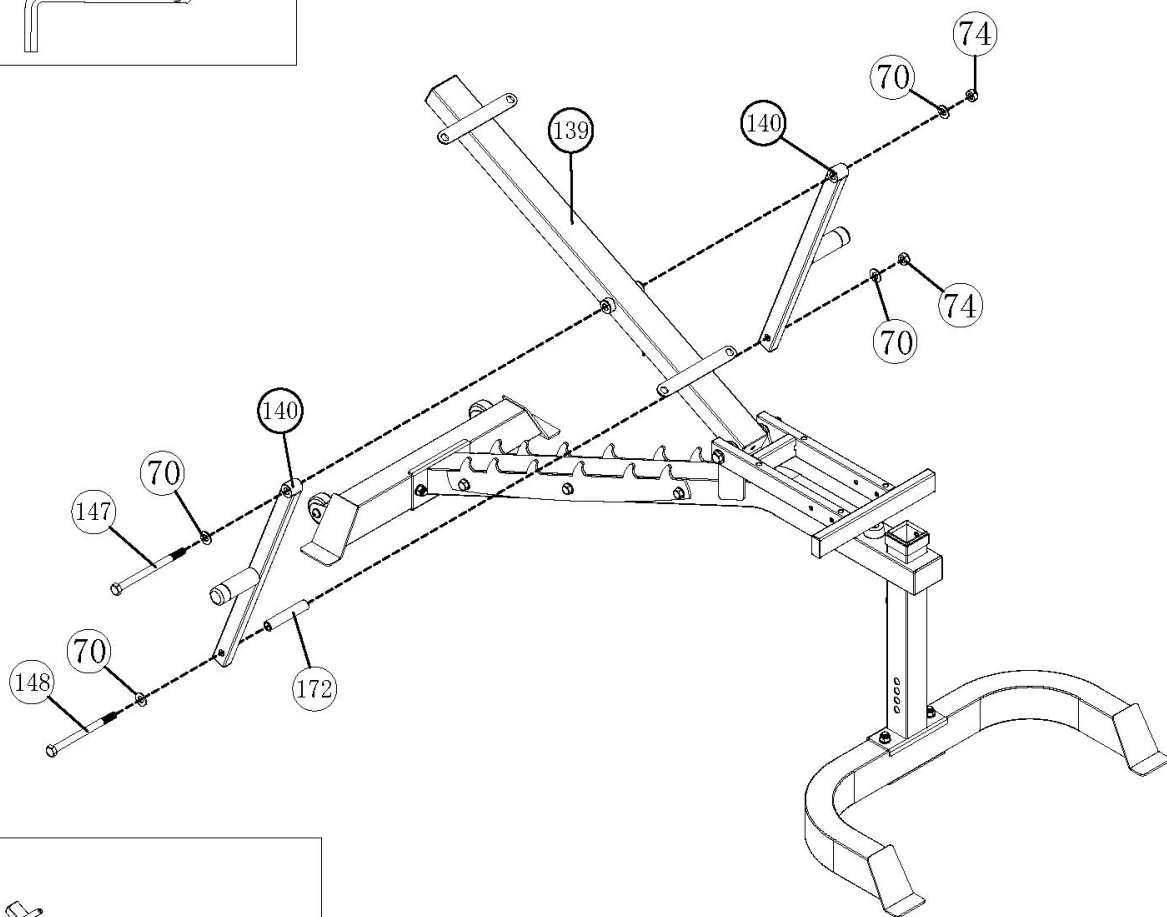
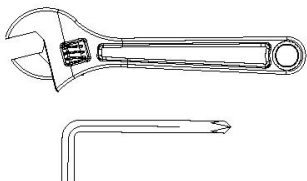
4

Ø 1"





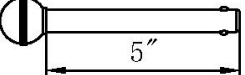


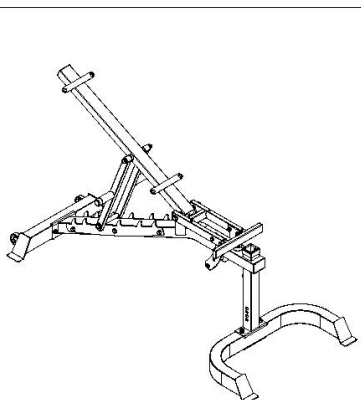
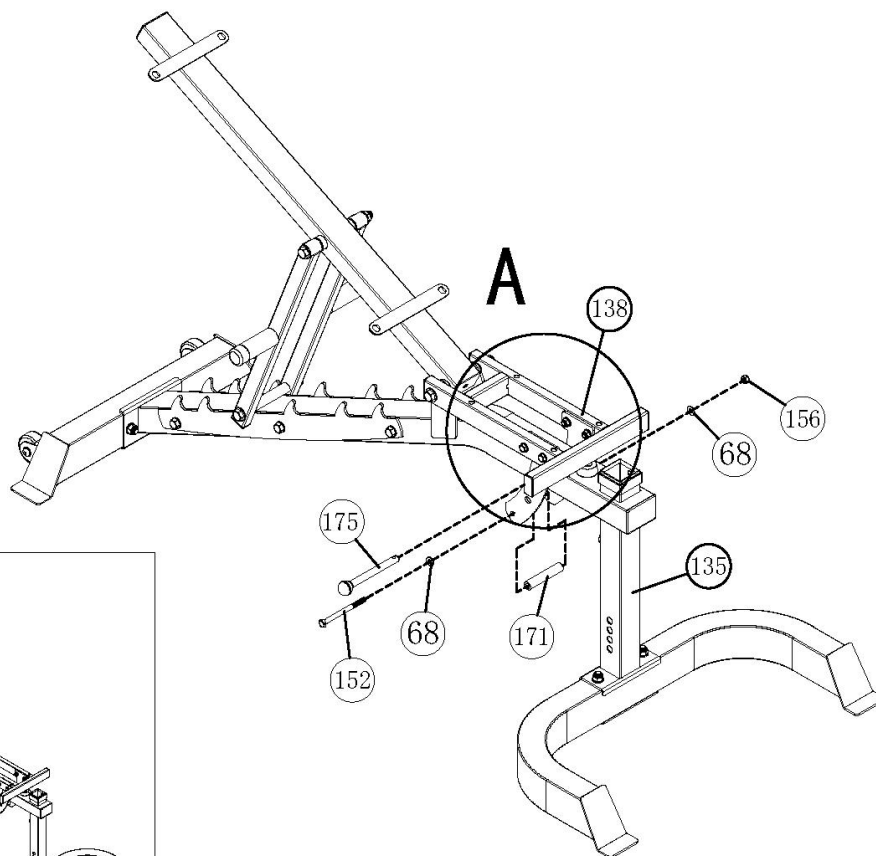
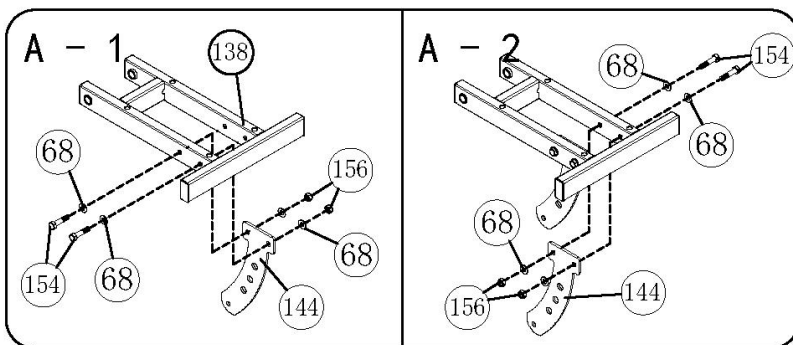
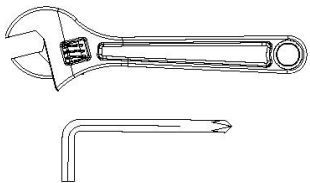
2

M12



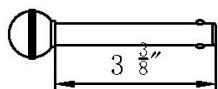
33

152		1	M8 × 4"	154		4	M8 × 1 $\frac{3}{8}$ "
68		10	Ø $\frac{5}{8}$ "	156		5	M8
175		1	Ø $\frac{1}{2}$ " × 5"				



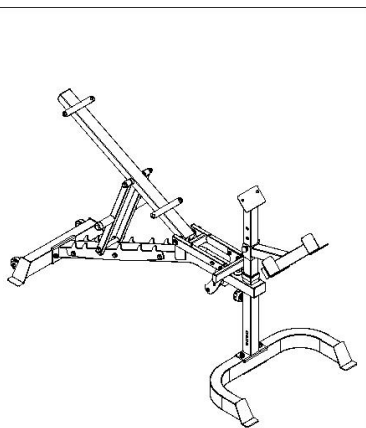
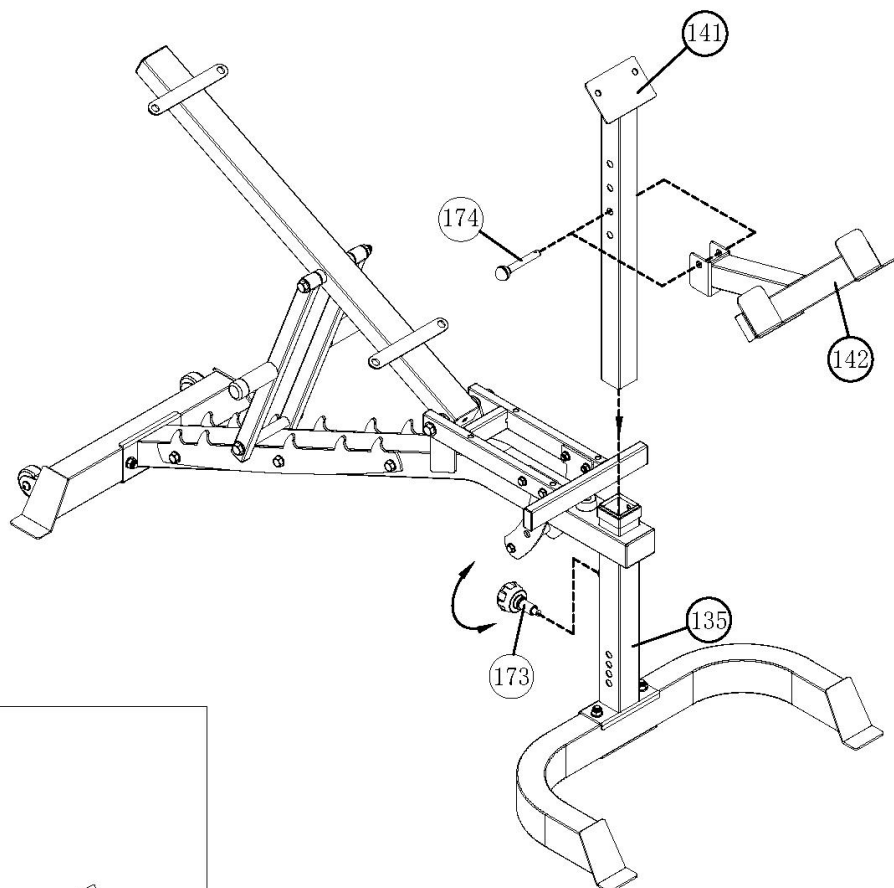
34

174






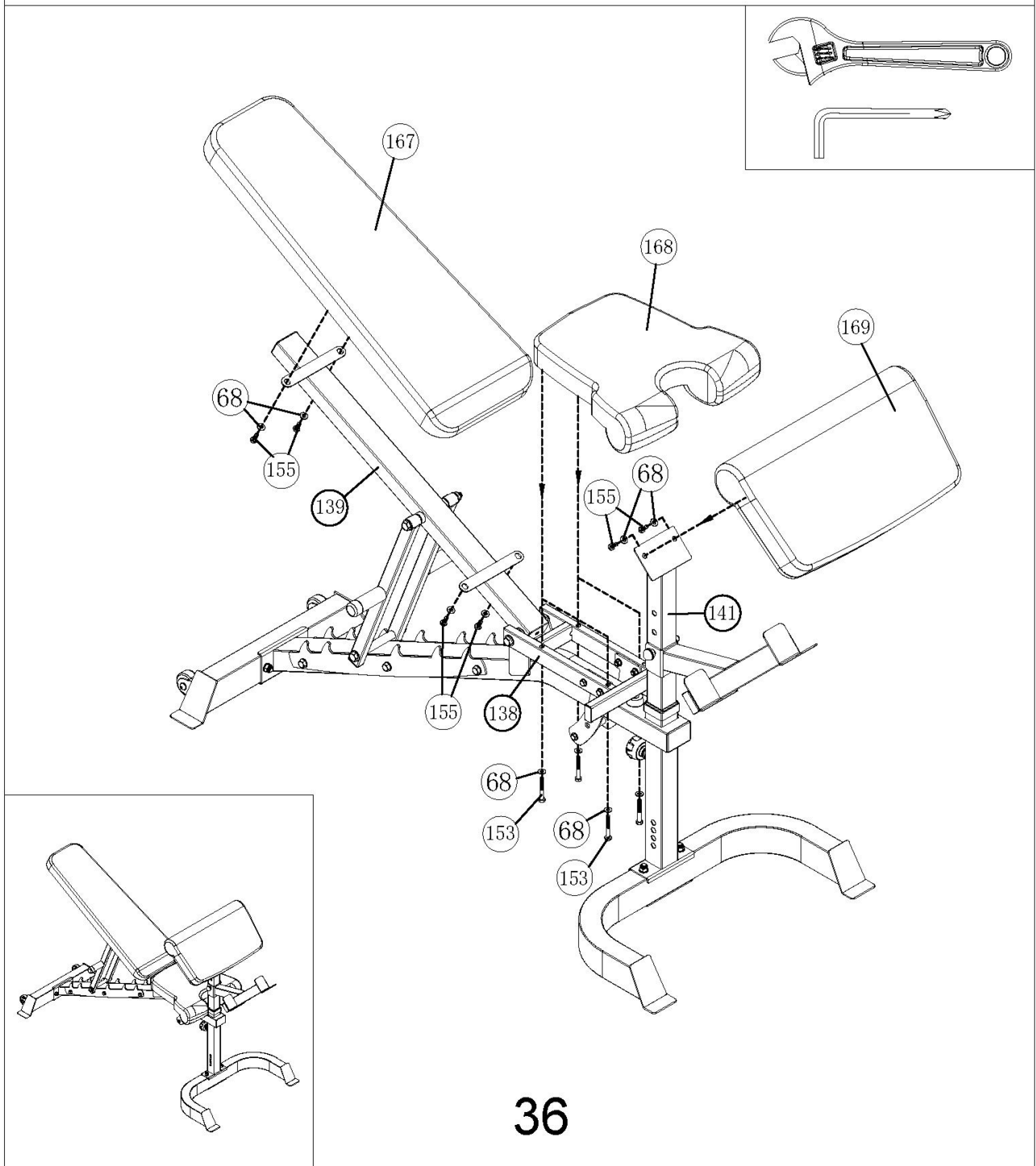
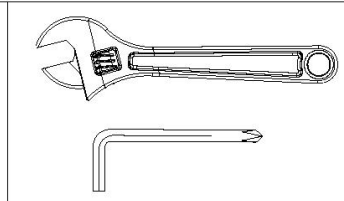
1

$\varnothing \frac{1}{2} \times 3 \frac{3}{8}$



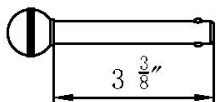
35

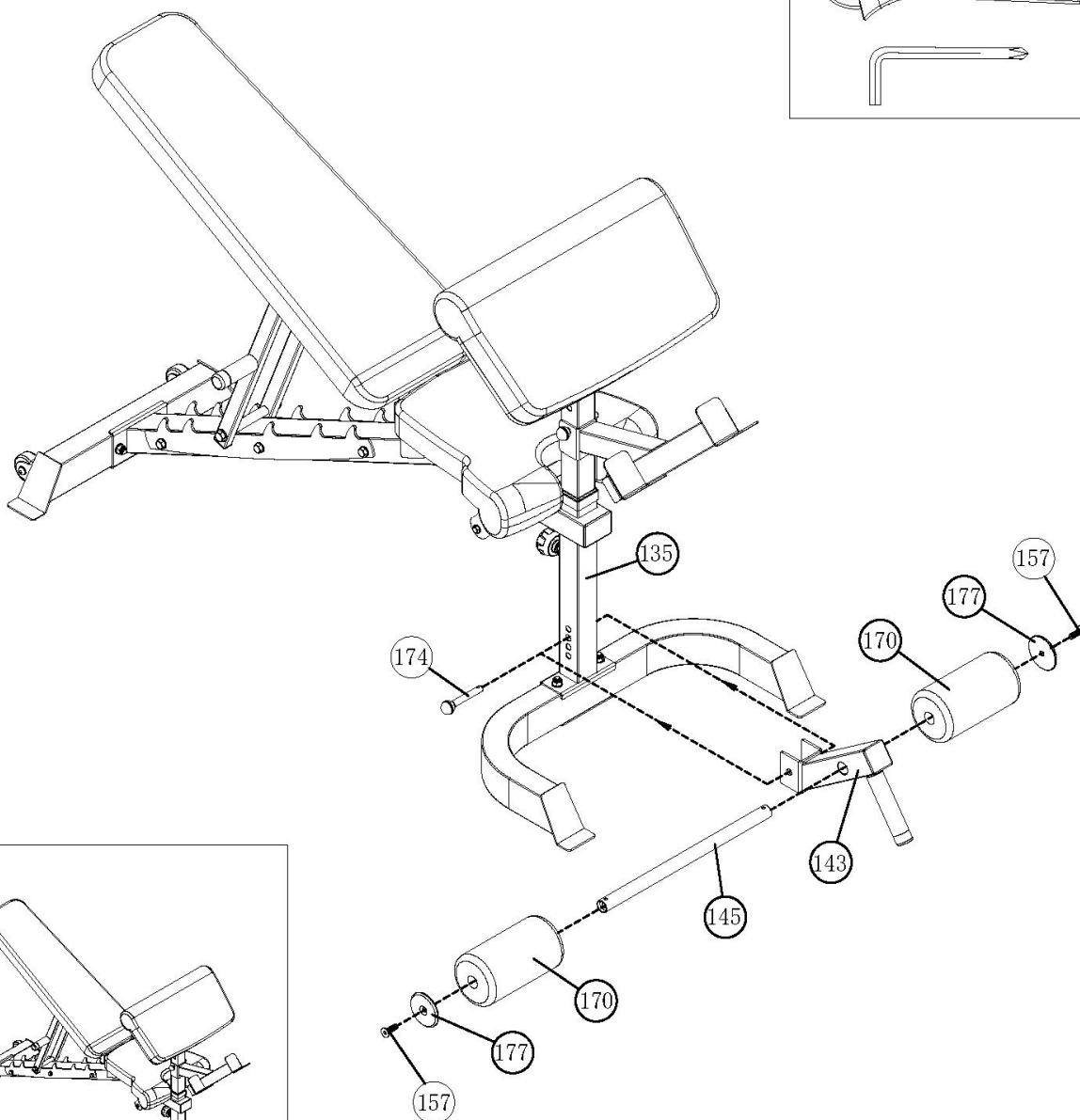
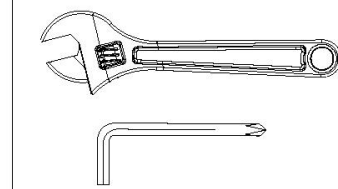
153		4	M8 × 2 1/8"
155		6	M8 × 3/4"
68		10	Ø 5/8"





157  2 M10 × 1  $\frac{1}{8}$ "

174  1  $\varnothing \frac{1}{2}$ " × 3  $\frac{3}{8}$ "



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# MARCY

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